

PT COMPONENT HVAC CATALOG

SHEAVES • BUSHINGS • COUPLINGS

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ISO 9001 Certified Plants

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The information provided for Product Interchange in this catalog is for use only as a general reference by persons qualified to recognize unreasonable selection options. Products suggested as substitutes may have dimensional, rating, pricing and other differences from products to be replaced. This selection method must be used in conjunction with the applicable product catalog which contains important precautions and other pertinent information.

In illustrations throughout this catalog, safety guards have been removed for photographic purposes.

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WARNING: Because of the possible danger to person(s) or property from accidents which may result from the improper use of products, it is important that correct procedures be followed: Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be described or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric nor are the responsibility of Baldor Electric. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the driven equipment beyond the speed reducer output shaft.

TABLE OF CONTENTS

2 ○ **BK² bushings & hubs**

8 ○ **Light duty fixed bore & bush type**

- MA (A & 3L-4L V-belts)
- 2MA (A V-belts)
- MB (A, B, 4L & 5L V-belts)
- 2MB (A & B V-belts)
- MAL (A & 3L-4L V-belts)
- 2MAL (A V-belts)
- MBL (A-B & 4L-5L V-belts)
- 2MBL (A-B V-belts)

21 ○ **Fractional horsepower series (F.H.P.)**

23 ○ **Adjustable pitch sheaves**

- MVL
- VP series
- Heavy duty
- MAL (A & 3L-4L V-Belts)

32 ○ **Split taper sheaves**

- Versa-V
- TB

39 ○ **StarFlex couplings**

INDEX-1 ○ **Part number index**

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

BK² BUSHINGS

BK² BUSHINGS & HUBSLIGHT DUTY FIXED BORE
& BUSH TYPEFRACTIONAL HORSEPOWER
SERIES (F.H.P.)ADJUSTABLE PITCH
SHEAVES

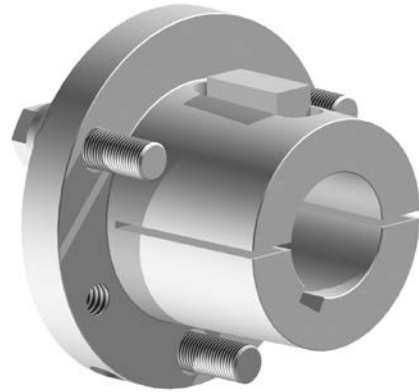
SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES

- Keyed to both shaft and hub. External key provides positive drive with no torque on the cap screws.
- Double split barrel improves true concentricity - grips the shaft with positive clamp fit.
- Manufactured precisely to industry standards.
- The taper on all BK2 bushings is 3/4" per foot on diameter.
- BK² bushing is the preferred bushing style in the HVAC industry.



HOW TO ORDER:

Example: **P1X1-7/16**

P1 X **1-7/16**

P1: Bushing size

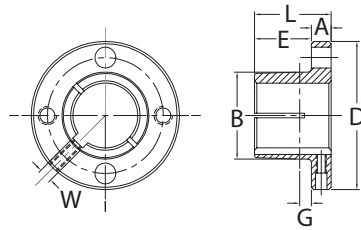
1-1/16: Bore size (1-1/16")

Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5" diameter bore would be 1-1/2.

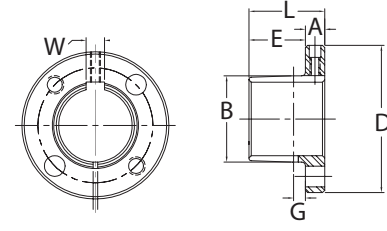




Type 1



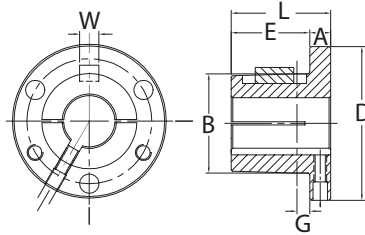
G & H TYPE 1



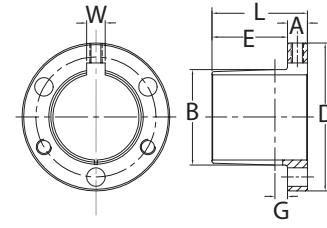
G & H TYPE 2



Type 2



P, B, Q & R TYPE 1



P, B, Q & R TYPE 2

NOTE: Setscrew in R bushings only. No setscrew in P, B & Q bushings.

SIZE	DIMENSIONS									BORE RANGE		CAP SCREWS		AV. WT. LBS.	WRENCH TORQUE IN.-LBS.
	L	A	E	B		D	M	W	G	TYPE 1	TYPE 2	NO.	SIZE		
				LARGE END	SMALL END										
G	1	1/4	3/4	1.172	1.133	2	1-9/16	-	3/16	3/8 - 15/16	1	2	1/4-20 UNC X 5/8	.5	95
H	1-9/32	9/32	1	1.625	1.570	2-1/2	2	-	1/8	3/8 - 1-3/8	1-7/16 - 1-1/2	2	1/4-20 UNC X 7/8	.8	95
P1	1-15/16	13/32	1-17/32	1.9375	1.8555	3	2-7/16	3/8	7/32	1/2 - 1-7/16	1-1/2 - 1-3/4	3	5/16-18 UNC X 1	1.3	192
P2	2-15/16	13/32	2-17/32	1.9375	1.7930	3	2-7/16	3/8	7/32	3/4 - 1-7/16	1-1/2 - 1-3/4	3	5/16-18 UNC X 1	1.5	192
B	1-15/16	1/2	1-7/16	2.625	2.5567	-	3-1/8	1/2	7/32	1/2 - 1-15/16	2 - 2-7/16	3	5/16-18 UNC X 1-1/4	1.8	192
Q1	2-1/2	17/32	1-31/32	2.875	2.7657	4-1/8	3-3/8	1/2	7/32	5/8 - 2-1/16	2-1/8 - 2-11/16	3	3/8-16 UNC X 1-1/4	3.5	348
Q2	3-1/2	17/32	2-31/32	2.875	2.7032	4-1/8	3-3/8	1/2	7/32	1 - 2-1/16	2-1/8 - 2-5/8	3	3/8-16 UNC X 1-1/4	4.5	348
R1	2-7/8	5/8	2-1/4	4.000	3.8750	5-3/8	4-5/8	3/4	1/4	1-1/8 - 2-13/16	2- 7/8 - 3-3/4	3	3/8-16 UNC X 1-3/4	7.5	348
R2	4-7/8	5/8	4-1/4	4.000	3.7500	5-3/8	4-5/8	3/4	1/4	1-3/8 - 2-13/16	2-7/8 - 3-5/8	3	3/8-16 UNC X 1-3/4	11	348

* Please contact Baldor for lead time and availability.

BK² BUSHINGS

BK² BUSHINGS STANDARD STOCK BORES (INCHES)

	PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT
G	GX3/8	G 3/8	NONE	0.4
	GX7/16	G 7/16	NONE	0.4
	GX1/2	G 1/2	1/8 X 7/16	0.4
	GX9/16	G 9/16	1/8 X 7/16	0.4
	GX5/8	G 5/8	3/16 X 3/32	0.3
	GX11/16	G 11/16	3/16 X 3/32	0.3
	GX3/4	G 3/4	3/16 X 3/32	0.3
	GX13/16	G 13/16	3/16 X 3/32	0.3
	GX7/8	G 7/8	3/16 X 3/32	0.3
	GX15/16	G 15/16	1/4 X 1/8	0.2
H-PLUS WITH INTEGRAL KEY	GX1	N/A	1/4 X 1/8	0.2
	121161	H-PLUS 5/8 IK	1/8 X 1/16	0.8
	121162	H-PLUS 3/4 IK	3/16 X 3/32	0.7
	121163	H-PLUS 7/8 IK	3/16 X 3/32	0.7
	121164	H-PLUS 1 IK	3/16 X 3/32	0.6
	121186	H-PLUS 1-1/8 IK	1/4 X 1/8	0.6
	121187	H-PLUS 1-3/16 IK	1/4 X 1/8	0.5
	121202	H-PLUS 1-1/4 IK	1/4 X 1/8	0.5
	121169	H-PLUS 24 MM IK	6 X 2.8MM	0.6
	121170	H-PLUS 25 MM IK	6 X 2.8MM	0.6
H	121129	H 3/8 KW	N/A	0.9
	121130	H 7/16 KW	N/A	0.8
	121131	H 1/2 KW	1/8 x 1/16	0.8
	121133	H 9/16 KW	1/8 x 1/16	0.8
	122050	H 5/8 KW	1/8 x 1/16	0.8
	121134	H 11/16 KW	1/8 x 1/16	0.8
	122051	H 3/4 KW	3/16 x 3/32	0.7
	121136	H 13/16 KW	3/16 x 3/32	0.7
	122052	H 7/8 KW	3/16 x 3/32	0.7
	121138	H 15/16 KW	3/16 x 3/32	0.7
	122053	H 1 KW	3/16 x 3/32	0.6
	121140	H 1-1/16 KW	3/16 x 3/32	0.6
	122054	H 1-1/8 KW	1/4 x 1/8	0.6
	122055	H 1-3/16 KW	1/4 x 1/8	0.5
	122056	H 1-1/4 KW	1/4 x 1/8	0.5
	121144	H 1-5/16 KW	5/16 x 1/16	0.4
	121145	H 1-3/8 KW	5/16 x 1/16	0.4
	121146	H 1-7/16 KW	5/16 x 1/16	0.4
	121147	H 1-1/2 KW	3/8 x 1/16	0.3
	121148	H 14 MM KW	5 x 2.3MM	0.8
	121165	H 15 MM KW	5 x 2.3MM	0.8
	121166	H 16 MM KW	5 x 2.3MM	0.8
	121167	H 18 MM KW	6 x 2.8MM	0.7
	121149	H 19 MM KW	6 x 2.8MM	0.7
	121469	H 20 MM KW	6 x 2.8MM	0.7
	121168	H 22 MM KW	6 x 2.8MM	0.7
	121150	H 24 MM KW	8 X 3.3MM	0.6
	121151	H 25 MM KW	8 X 3.3MM	0.6
	151152	H 28 MM KW	8 X 3.3MM	0.6
	121153	H 30 MM KW	8 X 3.3MM	0.5
	121154	H 32 MM KW	10 x 3.3MM	0.5
	121173	H 35 MM KW	10 x 3.3MM	0.4
	121174	H 38 MM KW	10 x 1.3MM	0.3

	PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT
P1	P1X1/2	P1 1/2	1/8 X 1/16	2.5
	P1X9/16	P1 9/16	1/8 X 1/16	1.8
	P1X5/8	P1 5/8	3/16 X 3/32	2.4
	P1X21/32	P1 21/32	3/16 X 3/32	1.7
	P1X11/16	P1 11/16	3/16 X 3/32	1.7
	P1X3/4	P1 3/4	3/16 X 3/32	2.3
	P1X25/32	P1 25/32	3/16 X 3/32	1.6
	P1X13/16	P1 13/16	3/16 X 3/32	1.6
	P1X7/8	P1 7/8	3/16 X 3/32	2.2
	P1X15/16	P1 15/16	1/4 X 1/8	2.1
	P1X31/32	P1 31/32	1/4 X 1/8	1.5
	P1X1	P1 1	1/4 X 1/8	2.1
	P1X1-1/16	P1 1-1/16	1/4 X 1/8	1.4
	P1X1-1/8	P1 1-1/8	1/4 X 1/8	2.0
	P1X1-3/16	P1 1-3/16	1/4 X 1/8	1.9
	P1X1-1/4	P1 1-1/4	1/4 X 1/8	2.0
	P1X1-5/16	P1 1-5/16	5/16 X 5/32	1.2
	P1X1-3/8	P1 1-3/8	5/16 X 5/32	1.8
	P1X1-3/8KW3/8	P1 1-3/8KW3/8	3/8 X 3/16	1.1
	P1X1-7/16	P1 1-7/16	3/8 X 3/16	1.7
P1X1-1/2	P1 1-1/2	3/8 X 3/16	0.9	
P1X1-9/16	P1 1-9/16	3/8 X 3/16	0.9	
P1X1-5/8	P1 1-5/8	3/8 X 3/16	0.8	
P1X1-11/16	P1 1-11/16	3/8 X 3/16	0.8	
P1X1-3/4	P1 1-3/4	3/8 X 3/16	0.7	
P2	P2X3/4	P2 3/4	3/16 X 3/32	2.6
	P2X13/16	P2 13/16	3/16 X 3/32	2.2
	P2X7/8	P2 7/8	3/16 X 3/32	2.5
	P2X15/16	P2 15/16	1/4 X 1/8	2.0
	P2X1	P2 1	1/4 X 1/8	2.4
	P2X1-1/16	P2 1-1/16	1/4 X 1/8	1.9
	P2X1-1/8	P2 1-1/8	1/4 X 1/8	2.3
	P2X1-3/16	P2 1-3/16	1/4 X 1/8	1.7
	P2X1-1/4	P2 1-1/4	1/4 X 1/8	2.2
	P2X1-5/16	P2 1-5/16	5/16 X 5/32	1.5
	P2X1-3/8	P2 1-3/8	5/16 X 5/32	2.1
	P2X1-3/8	P2 1-3/8	3/8 X 3/16	2.1
	P2X1-3/8KW3/8	P2 1-3/8KW3/8	3/8 X 3/16	1.4
	P2X1-7/16	P2 1-7/16	3/8 X 3/16	1.8
	P2X1-1/2	P2 1-1/2	3/8 X 3/16	1.6
	P2X1-9/16	P2 1-9/16	3/8 X 3/16	1.1
	P2X1-5/8	P2 1-5/8	3/8 X 3/16	1.5
	P2X1-11/16	P2 1-11/16	3/8 X 3/16	0.8
P2X1-3/4	P2 1-3/4	3/8 X 3/16	1.4	

* Please contact Baldor for lead time and availability.

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

BK² BUSHINGS STANDARD STOCK BORES (INCHES)

	PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT
B	BX1/2	B 1/2	1/8 X 7/16	3.7
	BX9/16	B 9/16	1/8 X 7/16	3.2
	BX5/8	B 5/8	3/16 X 3/32	3.6
	BX11/16	B 11/16	3/16 X 3/32	3.2
	BX3/4	B 3/4	3/16 X 3/32	3.5
	BX13/16	B 13/16	3/16 X 3/32	3.1
	BX7/8	B 7/8	3/16 X 3/32	3.5
	BX15/16	B 15/16	1/4 X 1/8	3.0
	BX1	B 1	1/4 X 1/8	3.4
	BX1-1/16	B 1-1/16	1/4 X 1/8	2.9
	BX1-1/8	B 1-1/8	1/4 X 1/8	3.3
	BX1-3/16	B 1-3/16	1/4 X 1/8	2.8
	BX1-1/4	B 1-1/4	1/4 X 1/8	3.2
	BX1-5/16	B 1-5/16	5/16 X 5/32	2.7
	BX1-3/8	B 1-3/8	5/16 X 5/32	2.6
	BX1-3/8	B 1-3/8	3/8 X 3/16	2.6
	BX1-3/8KW3/8	B 1-3/8KW3/8	3/8 X 3/16	2.6
	BX1-7/16	B 1-7/16	3/8 X 3/16	2.5
	BX1-1/2	B 1-1/2	3/8 X 3/16	2.9
	BX1-9/16	B 1-9/16	3/8 X 3/16	2.4
	BX1-5/8	B 1-5/8	3/8 X 3/16	2.3
	BX1-11/16	N/A	3/8 X 3/16	2.2
	BX1-3/4	B 1-3/4	3/8 X 3/16	2.6
	BX1-13/16	B 1-13/16	1/2 X 1/4	2.1
	BX1-7/8	B 1-7/8	1/2 X 1/4	2.2
	BX1-15/16	B 1-15/16	1/2 X 1/4	1.9
	BX2	B 2	1/2 X 1/4	2.0
	BX2-1/16	B 2-1/16	1/2 X 1/4	1.7
	BX2-1/8	B 2-1/8	1/2 X 1/4	1.9
	BX2-3/16	B 2-3/16	1/2 X 1/4	1.5
	BX2-1/4	B 2-1/4	1/2 X 1/4	1.7
	BX2-5/16	B 2-5/16	5/8 X 5/16	1.2
	BX2-3/8	B 2-3/8	5/8 X 5/16	1.6
BX2-7/16	B 2-7/16	5/8 X 5/16	1.4	
Q1	Q1X5/8	Q1 5/8	3/16 X 3/32	4.8
	Q1X3/4	Q1 3/4	3/16 X 3/32	4.8
	Q1X13/16	Q1 13/16	3/16 X 3/32	4.7
	Q1X7/8	Q1 7/8	3/16 X 3/32	4.7
	Q1X15/16	Q1 15/16	1/4 X 1/8	4.6
	Q1X1	Q1 1	1/4 X 1/8	4.6
	Q1X1-1/16	Q1 1-1/16	1/4 X 1/8	4.5
	Q1X1-1/8	Q1 1-1/8	1/4 X 1/8	4.4
	Q1X1-3/16	Q1 1-3/16	1/4 X 1/8	4.3
	Q1X1-1/4	Q1 1-1/4	1/4 X 1/8	4.3
	Q1X1-5/16	Q1 1-5/16	5/16 X 5/32	4.2
	Q1X1-3/8	Q1 1-3/8	5/16 X 5/32	4.1
	Q1X1-3/8KW3/8	Q1 1-3/8KW3/8	3/8 X 3/16	4.1
	Q1X1-7/16	Q1 1-7/16	3/8 X 3/16	4.0
	Q1X1-1/2	Q1 1-1/2	3/8 X 3/16	3.9

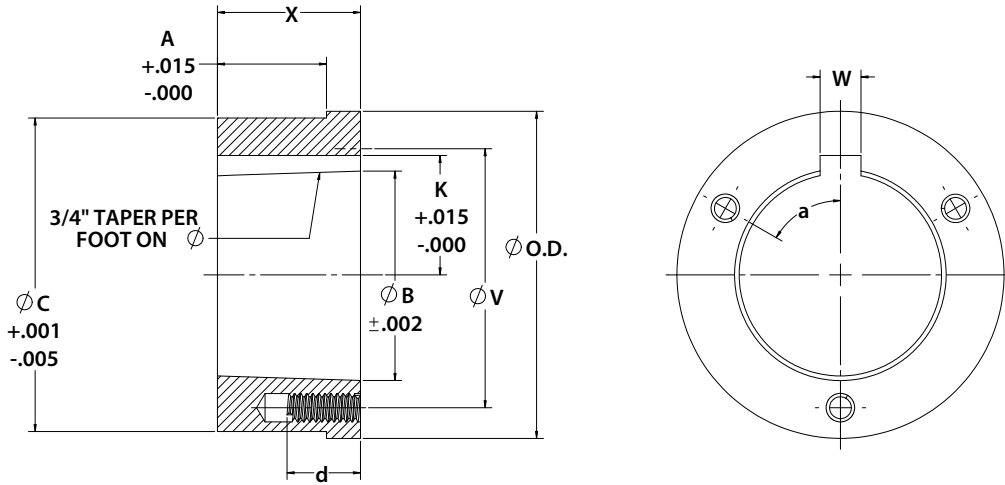
	PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT	
Q1	Q1X1-9/16	Q1 1-9/16	3/8 X 3/16	3.8	
	Q1X1-5/8	Q1 1-5/8	3/8 X 3/16	3.7	
	Q1X1-11/16	Q1 1-11/16	3/8 X 3/16	3.6	
	Q1X1-3/4	Q1 1-3/4	3/8 X 3/16	3.5	
	Q1X1-13/16	Q1 1-13/16	1/2 X 1/4	3.4	
	Q1X1-7/8	Q1 1-7/8	1/2 X 1/4	3.3	
	Q1X1-15/16	Q1 1-15/16	1/2 X 1/4	3.2	
	Q1X2	Q1 2	1/2 X 1/4	3.0	
	Q1X2-1/16	Q1 2-1/16	1/2 X 1/4	2.9	
	Q1X2-1/8	Q1 2-1/8	1/2 X 1/4	2.8	
	Q1X2-3/16	Q1 2-3/16	1/2 X 1/4	2.6	
	Q1X2-1/4	Q1 2-1/4	1/2 X 1/4	2.5	
	Q1X2-5/16	Q1 2-5/16	5/8 X 5/16	2.3	
	Q1X2-3/8	Q1 2-3/8	5/8 X 5/16	2.2	
	Q1X2-7/16	Q1 2-7/16	5/8 X 5/16	2.0	
	Q1X2-1/2	Q1 2-1/2	5/8 X 5/16	1.9	
	Q1X2-9/16	Q1 2-9/16	5/8 X 5/16	1.7	
	Q1X2-5/8	Q1 2-5/8	5/8 X 5/16	1.6	
	Q1X2-11/16	Q1 2-11/16	5/8 X 5/16	1.5	
	Q2	Q2X1	Q2 1	1/4 X 1/8	5.9
		Q2X1-1/16	Q2 1-1/16	1/4 X 1/8	5.8
		Q2X1-1/8	Q2 1-1/8	1/4 X 1/8	5.7
Q2X1-3/16		Q2 1-3/16	1/4 X 1/8	5.6	
Q2X1-1/4		Q2 1-1/4	1/4 X 1/8	5.5	
Q2X1-5/16		Q2 1-5/16	5/16 X 5/32	5.4	
Q2X1-3/8		Q2 1-3/8	5/16 X 5/32	5.2	
Q2X1-3/8		Q2 1-3/8	3/8 X 3/16	5.2	
Q2X1-3/8KW3/8		Q2 1 3/8KW3/8	3/8 X 3/16	5.2	
Q2X1-7/16		Q2 1-7/16	3/8 X 3/16	5.1	
Q2X1-1/2		Q2 1-1/2	3/8 X 3/16	5.0	
Q2X1-9/16		Q2 1-9/16	3/8 X 3/16	4.9	
Q2X1-5/8		Q2 1-5/8	3/8 X 3/16	4.7	
Q2X1-11/16		Q2 1-11/16	3/8 X 3/16	4.6	
Q2X1-3/4		Q2 1-3/4	3/8 X 3/16	4.4	
Q2X1-13/16		Q2 1-13/16	1/2 X 1/4	4.3	
Q2X1-7/8		Q2 1-7/8	1/2 X 1/4	4.1	
Q2X1-15/16		Q2 1-15/16	1/2 X 1/4	3.9	
Q2X2		Q2 2	1/2 X 1/4	3.7	
Q2X2-1/16		Q2 2-1/16	1/2 X 1/4	3.6	
Q2X2-1/8		Q2 2-1/8	1/2 X 1/4	3.4	
Q2X2-3/16		Q2 2-3/16	1/2 X 1/4	3.2	
Q2X2-1/4	Q2 2-1/4	1/2 X 1/4	3.0		
Q2X2-5/16	Q2 2-5/16	5/8 X 5/16	2.8		
Q2X2-3/8	Q2 2-3/8	5/8 X 5/16	2.6		
Q2X2-7/16	Q2 2-7/16	5/8 X 5/16	2.3		
Q2X2-1/2	Q2 2-1/2	5/8 X 5/16	2.1		
Q2X2-9/16	Q2 2-9/16	5/8 X 5/16	1.9		
Q2X2-5/8	Q2 2-5/8	5/8 X 5/16	1.7		

BK² BUSHINGS STANDARD STOCK BORES (INCHES)

PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT
R1X1-1/8	R1 1-1/8	1/4 X 1/8	10.1
R1X1-3/16	R1 1-3/16	1/4 X 1/8	10.0
R1X1-1/4	R1 1-1/4	1/4 X 1/8	9.9
R1X1-5/16	R1 1-5/16	5/16 X 5/32	9.8
R1X1-3/8	R1 1-3/8	5/16 X 5/32	9.7
R1X1-3/8	R1 1-3/8	3/8 X 3/16	9.7
R1X1-3/8KW3/8	R1 1-3/8KW3/8	3/8 X 3/16	9.7
R1X1-7/16	R1 1-7/16	3/8 X 3/16	9.6
R1X1-1/2	R1 1-1/2	3/8 X 3/16	9.5
R1X1-9/16	R1 1-9/16	3/8 X 3/16	9.4
R1X1-5/8	R1 1-5/8	3/8 X 3/16	9.3
R1X1-11/16	R1 1-11/16	3/8 X 3/16	9.2
R1X1-3/4	R1 1-3/4	3/8 X 3/16	9.0
R1X1-13/16	R1 1-13/16	1/2 X 1/4	8.9
R1X1-7/8	R1 1-7/8	1/2 X 1/4	8.8
R1X1-15/16	R1 1-15/16	1/2 X 1/4	8.6
R1X2	R1 2	1/2 X 1/4	8.5
R1X2-1/16	R1 2-1/16	1/2 X 1/4	8.3
R1X2-1/8	R1 2-1/8	1/2 X 1/4	8.2
R1X2-3/16	R1 2-3/16	1/2 X 1/4	8.0
R1X2-1/4	R1 2-1/4	1/2 X 1/4	7.9
R1X2-5/16	R1 2-5/16	5/8 X 5/16	7.7
R1X2-3/8	R1 2-3/8	5/8 X 5/16	7.5
R1X2-7/16	R1 2-7/16	5/8 X 5/16	7.3
R1X2-1/2	R1 2-1/2	5/8 X 5/16	7.2
R1X2-9/16	R1 2-9/16	5/8 X 5/16	7.0
R1X2-5/8	R1 2-5/8	5/8 X 5/16	8.8
R1X2-11/16	R1 2-11/16	5/8 X 5/16	6.6
R1X2-3/4	R1 2-3/4	5/8 X 5/16	6.4
R1X2-13/16	R1 2-13/16	3/4 X 3/8	6.2
R1X2-7/8	R1 2-7/8	3/4 X 3/8	6.0
R1X2-15/16	R1 2-15/16	3/4 X 3/8	4.4
R1X3	R1 3	3/4 X 3/8	5.6
R1X3-1/16	R1 3-1/16	3/4 X 3/8	5.3
R1X3-1/8	R1 3-1/8	3/4 X 3/8	5.1
R1X3-3/16	R1 3-3/16	3/4 X 3/8	4.9
R1X3-1/4	R1 3-1/4	3/4 X 3/8	4.6
R1X3-3/8	R1 3-3/8	7/8 X 7/16	4.2
R1X3-7/16	R1 3-7/16	7/8 X 7/16	3.9
R1X3-1/2	R1 3-1/2	7/8 X 7/16	3.6
R1X3-5/8	R1 3-5/8	7/8 X 7/16	3.1
R1X3-11/16	R1 3-11/16	7/8 X 7/16	2.9
R1X3-3/4	R1 3-3/4	7/8 X 7/16	2.6

PART NUMBER	DESCRIPTION	KEYSEAT	WEIGHT
R2X1-3/8	R2 1-3/8	5/16 X 5/32	14.9
R2X1-3/8	R2 1-3/8	3/8 X 3/16	14.9
R2X1-7/16	R2 1-7/16	3/8 X 3/16	14.7
R2X1-1/2	R2 1-1/2	3/8 X 3/16	14.5
R2X1-9/16	R2 1-9/16	3/8 X 3/16	14.4
R2X1-5/8	R2 1-5/8	3/8 X 3/16	14.2
R2X1-11/16	R2 1-11/16	3/8 X 3/16	13.9
R2X1-3/4	R2 1-3/4	3/8 X 3/16	13.7
R2X1-13/16	R2 1-13/16	1/2 X 1/4	13.5
R2X1-7/8	R2 1-7/8	1/2 X 1/4	13.3
R2X1-15/16	R2 1-15/16	1/2 X 1/4	13.0
R2X2	R2 2	1/2 X 1/4	12.8
R2X2-1/16	R2 2-1/16	1/2 X 1/4	12.5
R2X2-1/8	R2 2-1/8	1/2 X 1/4	12.3
R2X2-3/16	R2 2-3/16	1/2 X 1/4	12.0
R2X2-1/4	R2 2-1/4	1/2 X 1/4	11.7
R2X2-5/16	R2 2-5/16	5/8 X 5/16	11.5
R2X2-3/8	R2 2-3/8	5/8 X 5/16	11.2
R2X2-7/16	R2 2-7/16	5/8 X 5/16	10.2
R2X2-1/2	R2 2-1/2	5/8 X 5/16	10.6
R2X2-9/16	R2 2-9/16	5/8 X 5/16	10.2
R2X2-5/8	R2 2-5/8	5/8 X 5/16	9.9
R2X2-11/16	R2 2-11/16	5/8 X 5/16	9.6
R2X2-3/4	R2 2-3/4	5/8 X 5/16	9.4
R2X2-13/16	R2 2-13/16	3/4 X 3/8	8.9
R2X2-7/8	R2 2-7/8	3/4 X 3/8	8.6
R2X2-15/16	R2 2-15/16	3/4 X 3/8	8.5
R2X3	R2 3	3/4 X 3/8	7.8
R2X3-1/8	R2 3-1/8	3/4 X 3/8	7.1
R2X3-3/16	R2 3-3/16	3/4 X 3/8	6.7
R2X3-1/4	R2 3-1/4	3/4 X 3/8	6.3
R2X3-3/8	R2 3-3/8	7/8 X 7/16	8.0
R2X3-7/16	R2 3-7/16	7/8 X 7/16	7.7
R2X3-1/2	R2 3-1/2	7/8 X 7/16	7.7
R2X3-5/8	R2 3-5/8	7/8 X 7/16	7.5

BK² SPLIT TAPER HUBS



STEEL (1020) HUBS FOR BK² SPLIT TAPER BUSHINGS

PART NUMBER	FOR BUSHING	DIMENSIONS										TAPPED HOLES		WEIGHT (LBS.)
		O.D.	A	B	C	K	V	W	X	a	d	NO.	SIZE	
HG1	G	2	0.174	1.168	1.875	–	1-9/16	–	5/8	–	5/8	2	1/4 – 20	0.4
H-L	H	2-1/2	0.174	1.621	2.375	–	2	–	7/8	–	7/8	2	1/4 – 20	0.6
H-CL	H	2-1/2	0.625	1.621	2.375	–	2	–	7/8	–	7/8	2	1/4 – 20	0.7
HP1	P1	3	0.292	1.9375	2.875	1-3/32	2-7/16	3/8	1-5/16	60°	5/8	3	5/16 – 18	1.4
HCP1	P1	3	1.0	1.9375	2.875	1-3/32	2-7/16	3/8	1-5/16	60°	5/8	3	5/16 – 18	1.1
HP2	P2	3	1.0	1.9375	2.875	1-3/32	2-7/16	3/8	2-5/16	60°	5/8	3	5/16 – 18	2.5
HB1	B	3-7/8	0.292	2.623	3.75	1-7/16	3-1/8	1/2	1-5/16	60°	13/16	3	5/16 – 18	2.3
HB2	B	4-1/2	0.709	2.623	4.375	1-7/16	3-1/8	1/2	1-3/4	60°	13/16	3	5/16 – 18	4.7
HQ1	Q1	4-1/2	0.709	2.875	4.375	1-9/16	3-3/8	1/2	1-3/4	60°	7/8	3	3/8 – 16	4.4
HCQ1	Q1	4-1/2	1.25	2.875	4.375	1-9/16	3-3/8	1/2	1-3/4	60°	7/8	3	3/8 – 16	4.4
HQ2	Q2	4-1/2	1.606	2.875	4.375	1-9/16	3-3/8	1/2	2-3/4	60°	7/8	3	3/8 – 16	6.9
HR1	R1	5-3/4	0.709	4.0	5.625	2-3/16	4-5/8	3/4	2	60°	1-1/8	3	3/8 – 16	7.3
HR2	R2	5-3/4	1.606	4.0	5.625	2-3/16	4-5/8	3/4	4	60°	1-1/8	3	3/8 – 16	15.4

LIGHT DUTY FIXED BORE & BUSH TYPE

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FIXED BORE: MA, 2MA, MB, 2MB:

Features

- All products have two setscrews, resulting in a tighter grip and improved performance.
- Bore range 1/2" to 1-7/16"
- 1 & 2 grooves, A-B & 3L-4L-5L belts

NOTE: Metric, or additional special bores, are made to order items. Contact Baldor for price and delivery. For immediate use, Baldor suggests using an MAL, MBL, 2MAL or 2MBL for a stock product.



BUSH TYPE: MAL, 2MAL, MBL, 2MBL:

Features

- Can handle up to 20 HP @ 1750 RPM
- Bore range 1/2" to 1-1/2"
- 1 & 2 grooves, A-B & 3L-4L-5L belts

HOW TO ORDER:

Example: **2MB65X1-1/8**

2MB65 X **1-1/8**

2MB65: Sheave size

1-1/8: Bore size (1-1/8")

Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5" diameter bore would be 1-1/2. Metric bore sizes are designated with MM after the metric dimension (X 25MM).

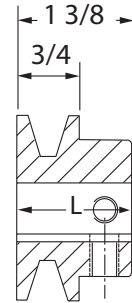


LIGHT DUTY FIXED BORE

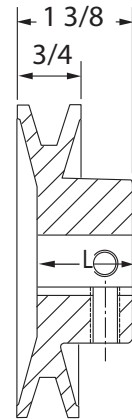
MA (A & 3L-4L V-Belts)

1 GROOVE

PART NUMBER	CROSS REFERENCE	D.D. (3L) BELTS	D.D. A (4L) BELTS	O.D.	TYPE	L	MAXIMUM BORE	APPROXIMATE WEIGHT
MA15*	-	-	1.30	1.55	1B	1-1/4	5/8	0.4
MA18*	AK17	-	1.50	1.75	1B	1-3/8	3/4	0.4
MA20	AK20	1.41	1.75	2.00	1B	1-3/8	7/8	0.7
MA21	AK21	1.51	1.85	2.10	1B	1-3/8	7/8	0.7
MA22	AK22	1.61	1.95	2.20	1B	1-3/8	7/8	0.8
MA23	AK23	1.71	2.05	2.30	1B	1-3/8	1	0.8
MA24	-	1.76	2.10	2.35	1B	1-3/8	7/8	0.8
MA25	AK25	1.91	2.25	2.50	2B	1-1/4	1-1/8	0.9
MA26	AK26	2.01	2.35	2.60	2B	1-1/4	1-1/8	0.9
MA27	AK27	2.11	2.45	2.70	2B	1-1/4	1-1/8	0.9
MA28	AK28	2.21	2.55	2.80	2B	1-1/4	1-1/8	0.9
MA30	AK30	2.46	2.80	3.05	2B	1-1/4	1-1/8	1.2
MA33	AK32	2.66	3.00	3.25	2B	1-1/4	1-1/8	1.5
MA35	AK34	2.86	3.20	3.45	2B	1-1/4	1-1/8	1.4
MA38	AK39	3.16	3.50	3.75	2W	1-1/8	1-1/8	1.5
MA40	AK41	3.36	3.70	3.95	2W	1-1/8	1-3/16	2.0
MA43	AK44	3.66	4.00	4.25	2W	1-1/8	1-3/16	2.0
MA45	AK46	3.86	4.20	4.45	2W	1-1/8	1-3/16	2.0
MA48	AK49	4.16	4.50	4.75	1A	1-3/8	1-3/16	2.0
MA50	AK51	4.36	4.70	4.95	1A	1-3/8	1-3/16	2.0
MA53	AK54	4.66	5.00	5.25	1A	1-3/8	1-3/16	2.5
MA55	AK56	4.86	5.20	5.45	1A	1-3/8	1-3/16	2.5
MA58	AK59	5.16	5.50	5.75	1A	1-3/8	1-3/16	2.5
MA60	AK61	5.36	5.70	5.95	1A	1-3/8	1-3/16	3.0
MA63	AK64	5.66	6.00	6.25	1A	1-3/8	1-1/4	3.0
MA65	AK66	5.86	6.20	6.45	1A	1-3/8	1-1/4	3.0
MA68	AK69	6.16	6.50	6.75	1A	1-3/8	1-1/4	3.0
MA70	AK71	6.36	6.70	6.95	1A	1-3/8	1-7/16	3.5
MA73	AK74	6.66	7.00	7.25	1A	1-3/8	1-7/16	3.5
MA78	AK79	7.16	7.50	7.75	1A	1-3/8	1-7/16	3.5
MA80	-	7.41	7.75	8.00	1A	1-3/8	1-7/16	3.5
MA83	AK84	7.66	8.00	8.25	1A	1-3/8	1-7/16	4.4
MA88	AK89	8.16	8.50	8.75	1A	1-3/8	1-7/16	4.5
MA90	-	8.41	8.75	9.00	1A	1-3/8	1-7/16	4.5
MA93	AK94	8.66	9.00	9.25	1A	1-3/8	1-7/16	5.4
MA98	AK99	9.16	9.50	9.75	1A	1-3/8	1-7/16	5.5
MA100	-	9.41	9.75	10.00	1A	1-3/8	1-7/16	5.5
MA103	AK104	9.66	10.00	10.25	1A	1-3/8	1-7/16	6.0
MA108	AK109	10.16	10.50	10.75	1A	1-3/8	1-7/16	6.0
MA110	-	10.41	10.75	11.00	1A	1-3/8	1-5/8	6.5
MA113	AK114	10.66	11.00	11.25	1A	1-3/8	1-7/16	6.5
MA120	-	11.41	11.75	12.00	1A	1-3/8	1-7/16	7.5
MA123	AK124	11.66	12.00	12.25	1A	1-3/8	1-7/16	7.0
MA133	AK134	12.66	13.00	13.25	1A	1-3/8	1-3/4	8.5
MA143	AK144	13.66	14.00	14.25	1A	1-3/8	1-3/4	9.0
MA153	AK155	14.66	15.00	15.25	1A	1-3/8	1-3/4	9.0
MA183	AK184	17.66	18.00	18.25	1A	1-3/8	1-7/8	14.0



Type 1



Type 2

P.D. for "A" (4L) belts = O.D

P.D. for "3L" belts = D.D.+0.25 = O.D.-0.34

* DO NOT use 3L belts with MA15 and MA18 sheaves

LIGHT DUTY FIXED BORE

MA (A & 3L-4L V-Belts)



BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

1 GROOVE

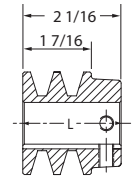
PART NUMBER	STANDARD BORES PART NUMBERS										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
MA15*	MA15X1/2	MA15X5/8	-	-	-	-	-	-	-	-	-
MA18*	MA18X1/2	MA18X5/8	MA18X3/4	-	-	-	-	-	-	-	-
MA20	MA20X1/2	MA20X5/8	MA20X3/4	MA20X7/8	-	-	-	-	-	-	-
MA21	MA21X1/2	MA21X5/8	MA21X3/4	-	-	-	-	-	-	-	-
MA22	MA22X1/2	MA22X5/8	MA22X3/4	MA22X7/8	-	-	-	-	-	-	-
MA23	MA23X1/2	MA23X5/8	MA23X3/4	MA23X7/8	-	MA23X1	-	-	-	-	-
MA24	MA24X1/2	MA24X5/8	MA24X3/4	-	-	-	-	-	-	-	-
MA25	MA25X1/2	MA25X5/8	MA25X3/4	MA25X7/8	-	MA25X1	MA25X1-1/8	-	-	-	-
MA26	MA26X1/2	MA26X5/8	MA26X3/4	MA26X7/8	-	MA26X1	-	-	-	-	-
MA27	MA27X1/2	MA27X5/8	MA27X3/4	MA27X7/8	-	MA27X1	-	-	-	-	-
MA28	MA28X1/2	MA28X5/8	MA28X3/4	MA28X7/8	-	MA28X1	MA28X1-1/8	-	-	-	-
MA30	MA30X1/2	MA30X5/8	MA30X3/4	MA30X7/8	-	MA30X1	MA30X1-1/8	-	-	-	-
MA33	MA33X1/2	MA33X5/8	MA33X3/4	MA33X7/8	-	MA33X1	MA33X1-1/8	-	-	-	-
MA35	MA35X1/2	MA35X5/8	MA35X3/4	MA35X7/8	-	MA35X1	MA35X1-1/8	-	-	-	-
MA38	MA38X1/2	MA38X5/8	MA38X3/4	MA38X7/8	-	MA38X1	MA38X1-1/8	-	-	-	-
MA40	MA40X1/2	MA40X5/8	MA40X3/4	MA40X7/8	MA40X15/16	MA40X1	MA40X1-1/8	-	-	-	-
MA43	MA43X1/2	MA43X5/8	MA43X3/4	MA43X7/8	-	MA43X1	MA43X1-1/8	-	-	-	-
MA45	MA45X1/2	MA45X5/8	MA45X3/4	MA45X7/8	-	MA45X1	MA45X1-1/8	-	-	-	-
MA48	MA48X1/2	MA48X5/8	MA48X3/4	MA48X7/8	MA48X15/16	MA48X1	MA48X1-1/8	-	-	-	-
MA50	MA50X1/2	MA50X5/8	MA50X3/4	MA50X7/8	-	MA50X1	MA50X1-1/8	MA50X1-3/16	-	-	-
MA53	MA53X1/2	MA53X5/8	MA53X3/4	MA53X7/8	-	MA53X1	MA53X1-1/8	MA53X1-3/16	-	-	-
MA55	MA55X1/2	MA55X5/8	MA55X3/4	MA55X7/8	MA55X15/16	MA55X1	MA55X1-1/8	MA55X1-3/16	-	-	-
MA58	MA58X1/2	MA58X5/8	MA58X3/4	MA58X7/8	-	MA58X1	MA58X1-1/8	MA58X1-3/16	-	-	-
MA60	MA60X1/2	MA60X5/8	MA60X3/4	MA60X7/8	MA60X15/16	MA60X1	MA60X1-1/8	MA60X1-3/16	-	-	-
MA63	MA63X1/2	MA63X5/8	MA63X3/4	MA63X7/8	MA63X15/16	MA63X1	MA63X1-1/8	MA63X1-3/16	-	-	-
MA65	MA65X1/2	MA65X5/8	MA65X3/4	MA65X7/8	-	MA65X1	MA65X1-1/8	-	-	-	-
MA68	-	MA68X5/8	MA68X3/4	-	-	MA68X1	MA68X1-1/8	-	-	-	-
MA70	MA70X1/2	MA70X5/8	MA70X3/4	MA70X7/8	-	MA70X1	MA70X1-1/8	MA70X1-3/16	-	-	-
MA73	MA73X1/2	MA73X5/8	MA73X3/4	MA73X7/8	-	MA73X1	MA73X1-1/8	MA73X1-3/16	MA73X1-1/4	-	MA73X1-7/16
MA78	-	MA78X5/8	MA78X3/4	MA78X7/8	-	MA78X1	MA78X1-1/8	-	-	-	-
MA80	MA80X1/2	MA80X5/8	MA80X3/4	MA80X7/8	-	MA80X1	MA80X1-1/8	-	MA80X1-1/4	-	-
MA83	MA83X1/2	MA83X5/8	MA83X3/4	MA83X7/8	-	MA83X1	MA83X1-1/8	MA83X1-3/16	-	-	-
MA88	-	-	MA88X3/4	-	-	MA88X1	MA88X1-1/8	-	-	-	-
MA90	-	MA90X5/8	MA90X3/4	-	-	MA90X1	-	-	-	-	-
MA93	MA93X1/2	MA93X5/8	MA93X3/4	-	-	MA93X1	MA93X1-1/8	MA93X1-3/16	-	-	-
MA98	-	-	MA98X3/4	-	-	MA98X1	-	-	-	-	-
MA100	-	MA100X5/8	MA100X3/4	MA100X7/8	-	MA100X1	-	-	-	-	-
MA103	-	MA103X5/8	MA103X3/4	-	-	MA103X1	-	-	-	-	-
MA108	-	-	-	-	-	MA108X1	-	-	-	-	-
MA110	-	-	MA110X3/4	-	-	MA110X1	-	-	-	-	-
MA113	-	-	MA113X3/4	MA113X7/8	-	MA113X1	-	-	-	-	-
MA120	MA120X1/2	MA120X5/8	MA120X3/4	MA120X7/8	-	MA120X1	-	-	-	-	-
MA123	-	MA123X5/8	MA123X3/4	-	-	MA123X1	-	-	-	-	-
MA133	-	-	MA133X3/4	-	-	MA133X1	-	-	-	-	-
MA143	-	MA143X5/8	MA143X3/4	MA143X7/8	-	MA143X1	-	-	-	-	-
MA153	-	MA153X5/8	MA153X3/4	-	-	MA153X1	-	-	-	MA153X1-3/8	MA153X1-7/16
MA183	-	-	MA183X3/4	-	-	MA183X1	-	-	-	-	MA183X1-7/16

LIGHT DUTY FIXED BORE

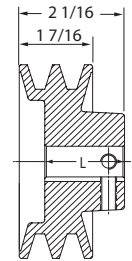
2MA (A V-Belts)

2 GROOVES

PART NUMBER	CROSS REFERENCE	D.D. A BELTS	O.D.	TYPE	L	MAXIMUM BORE	APPROXIMATE WEIGHT
2MA20	2AK20	1.75	2.00	3B	2-1/16	3/4	1.0
2MA22	2AK21	1.90	2.15	3B	2-1/16	7/8	1.0
2MA23	2AK22	2.00	2.25	3B	2-1/16	1	1.0
2MA24	2AK23	2.10	2.35	4B	1-7/8	1-1/8	1.0
2MA25	2AK25	2.30	2.55	4B	1-11/16	1-1/8	1.5
2MA27	2AK26	2.40	2.65	4B	1-7/8	1-1/8	1.5
2MA28	2AK27	2.50	2.75	4B	1-11/16	1-1/8	1.5
2MA29	2AK28	2.60	2.85	4B	1-11/16	1-1/8	1.5
2MA30	2AK30	2.80	3.05	4B	1-11/16	1-1/8	2.0
2MA33	2AK32	3.00	3.25	4B	1-5/8	1-1/8	2.0
2MA35	2AK34	3.20	3.45	4B	1-5/8	1-1/8	2.5
2MA38	2AK39	3.50	3.75	4B	1-5/8	1-3/16	3.0
2MA40	2AK41	3.70	3.95	4W	1-9/16	1-3/16	3.0
2MA43	2AK44	4.00	4.25	4W	1-9/16	1-3/16	3.0
2MA45	2AK46	4.20	4.45	4W	1-11/16	1-3/16	4.0
2MA48	2AK49	4.50	4.75	4W	1-9/16	1-3/8	3.5
2MA50	2AK51	4.70	4.95	4W	1-9/16	1-3/16	4.0
2MA53	2AK54	5.00	5.25	4W	1-9/16	1-3/8	4.0
2MA55	2AK56	5.20	5.45	4W	1-9/16	1-3/8	5.0
2MA58	2AK59	5.50	5.75	4W	1-9/16	1-3/8	5.0
2MA60	2AK61	5.70	5.95	4W	1-11/16	1-3/8	6.0
2MA63	2AK64	6.00	6.25	4A	1-9/16	1-11/16	5.5
2MA70	-	6.75	7.00	4A	1-9/16	1-11/16	6.0
2MA73	2AK74	7.00	7.25	4A	1-9/16	1-11/16	6.0
2MA80	-	7.75	8.00	4A	1-9/16	1-11/16	7.0
2MA83	2AK84	8.00	8.25	4A	1-9/16	1-7/16	8.0
2MA90	-	8.75	9.00	4A	1-9/16	1-7/16	8.5
2MA93	2AK94	9.00	9.25	4A	1-9/16	1-11/16	9.0
2MA100	-	9.75	10.00	4A	1-9/16	1-11/16	9.0
2MA103	2AK104	10.00	10.25	4A	1-9/16	1-11/16	10.0
2MA110	-	10.75	11.00	4A	1-9/16	1-11/16	10.0
2MA113	2AK114	11.00	11.25	4A	1-9/16	1-11/16	11.0
2MA120	-	11.75	12.00	4A	1-9/16	1-11/16	11.0
2MA123	2AK124	12.00	12.25	4A	1-19/32	1-11/16	12.0
2MA133	2AK134	13.00	13.25	4A	1-19/32	1-11/16	14.0
2MA143	2AK144	14.00	14.25	4A	1-9/16	1-11/16	15.0
2MA153	2AK155	15.00	15.25	4A	1-9/16	1-15/16	17.0
2MA183	2AK184	18.00	18.25	4A	1-17/32	1-7/16	19.0



Type 3



Type 4

P.D. for "A" belts = O.D.

KEYSEAT INFORMATION

BORE RANGE	KEYSEAT
1/2"	NONE
5/8" – 7/8"	3/16" X 3/32"
15/16" – 1-1/4"	1/4" X 1/8"
1-5/16" – 1-3/8"	5/16" X 5/32"
1-7/16" – 1-3/4"	3/8" X 3/16"

LIGHT DUTY FIXED BORE

2MA (A V-Belts)

2 GROOVES

PART NUMBER	STANDARD BORES PART NUMBERS										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
2MA20	2MA20X1/2	2MA20X5/8	2MA20X3/4	-	-	-	-	-	-	-	-
2MA22	2MA22X1/2	2MA22X5/8	2MA22X3/4	-	-	-	-	-	-	-	-
2MA23	2MA23X1/2	2MA23X5/8	2MA23X3/4	2MA23X7/8	-	2MA23X1	-	-	-	-	-
2MA24	-	2MA24X5/8	2MA24X3/4	2MA24X7/8	-	2MA24X1	-	-	-	-	-
2MA25	2MA25X1/2	2MA25X5/8	2MA25X3/4	2MA25X7/8	-	2MA25X1	2MA25X1-1/8	-	-	-	-
2MA27	2MA27X1/2	2MA27X5/8	2MA27X3/4	2MA27X7/8	-	2MA27X1	-	-	-	-	-
2MA28	-	2MA28X5/8	2MA28X3/4	2MA28X7/8	-	2MA28X1	2MA28X1-1/8	-	-	-	-
2MA29	-	2MA29X5/8	2MA29X3/4	2MA29X7/8	-	2MA29X1	-	-	-	-	-
2MA30	2MA30X1/2	2MA30X5/8	2MA30X3/4	2MA30X7/8	-	2MA30X1	2MA30X1-1/8	-	-	-	-
2MA33	-	2MA33X5/8	2MA33X3/4	2MA33X7/8	-	2MA33X1	2MA33X1-1/8	-	-	-	-
2MA35	-	2MA35X5/8	2MA35X3/4	2MA35X7/8	-	2MA35X1	2MA35X1-1/8	-	-	-	-
2MA38	-	2MA38X5/8	2MA38X3/4	2MA38X7/8	-	2MA38X1	2MA38X1-1/8	-	-	-	-
2MA40	-	2MA40X5/8	2MA40X3/4	2MA40X7/8	-	2MA40X1	2MA40X1-1/8	-	-	-	-
2MA43	-	2MA43X5/8	2MA43X3/4	2MA43X7/8	-	2MA43X1	2MA43X1-1/8	-	-	-	-
2MA45	-	2MA45X5/8	2MA45X3/4	2MA45X7/8	-	2MA45X1	2MA45X1-1/8	-	-	-	-
2MA48	-	-	2MA48X3/4	2MA48X7/8	-	2MA48X1	2MA48X1-1/8	-	-	2MA48X1-3/8	-
2MA50	-	2MA50X5/8	2MA50X3/4	2MA50X7/8	-	2MA50X1	2MA50X1-1/8	-	-	-	-
2MA53	-	2MA53X5/8	2MA53X3/4	2MA53X7/8	-	2MA53X1	2MA53X1-1/8	-	-	-	-
2MA55	-	2MA55X5/8	2MA55X3/4	2MA55X7/8	-	2MA55X1	2MA55X1-1/8	-	-	2MA55X1-3/8	-
2MA58	-	-	-	-	-	2MA58X1	2MA58X1-1/8	-	-	2MA58X1-3/8	-
2MA60	-	-	2MA60X3/4	2MA60X7/8	-	2MA60X1	2MA60X1-1/8	-	-	2MA60X1-3/8	-
2MA63	-	-	2MA63X3/4	-	-	2MA63X1	2MA63X1-1/8	2MA63X1-3/16	-	2MA63X1-3/8	2MA63X1-7/16
2MA70	-	-	2MA70X3/4	-	-	2MA70X1	2MA70X1-1/8	-	-	-	-
2MA73	-	-	2MA73X3/4	-	-	2MA73X1	2MA73X1-1/8	2MA73X1-3/16	-	2MA73X1-3/8	2MA73X1-7/16
2MA80	-	-	2MA80X3/4	-	-	2MA80X1	2MA80X1-1/8	-	-	-	-
2MA83	-	-	2MA83X3/4	-	2MA83X15/16	2MA83X1	2MA83X1-1/8	2MA83X1-3/16	-	2MA83X1-3/8	2MA83X1-7/16
2MA90	-	2MA90X5/8	-	-	-	2MA90X1	2MA90X1-1/8	-	-	-	-
2MA93	-	-	2MA93X3/4	-	-	2MA93X1	2MA93X1-1/8	2MA93X1-3/16	-	-	2MA93X1-7/16
2MA100	-	-	-	-	-	2MA100X1	-	-	-	-	-
2MA103	-	-	2MA103X3/4	-	-	2MA103X1	-	2MA103X1-3/16	-	-	2MA103X1-7/16
2MA110	-	-	-	-	-	-	-	-	-	-	-
2MA113	-	-	2MA113X3/4	-	-	2MA113X1	-	2MA113X1-3/16	-	-	2MA113X1-7/16
2MA120	-	-	-	2MA120X7/8	-	2MA120X1	-	-	-	-	-
2MA123	-	-	2MA123X3/4	-	-	2MA123X1	-	2MA123X1-3/16	-	-	2MA123X1-7/16
2MA133	-	-	-	-	-	-	-	2MA133X1-3/16	-	-	-
2MA143	-	-	-	-	-	2MA143X1	-	2MA143X1-3/16	-	-	2MA143X1-7/16
2MA153	-	-	-	-	-	-	-	2MA153X1-3/16	-	-	2MA153X1-7/16
2MA183	-	-	-	-	-	-	-	2MA183X1-3/16	-	-	2MA183X1-7/16

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

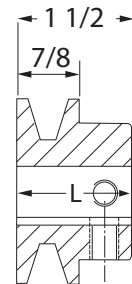
PART NUMBER INDEX

LIGHT DUTY FIXED BORE

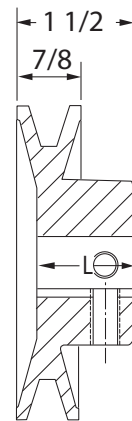
MB (A, B, 4L & 5L V-Belts)

1 GROOVE

PART NUMBER	CROSS REFERENCE	D.D. A (4L BELTS)	D.D. B (5L BELTS)	O.D.	TYPE	L	MAXIMUM BORE	APPROXIMATE WEIGHT
MB20	—	*1.25	1.65	2.00	5B	1-1/2	3/4	0.5
MB23	—	*1.50	1.90	2.25	6B	1-11/35	1	1.0
MB24	BK24	1.65	2.05	2.40	6B	1-1/2	1	1.0
MB25	BK25	*1.75	2.15	2.50	5B	1-1/2	1-1/8	1.0
MB26	BK26	1.85	2.25	2.60	5B	1-1/2	1-1/8	1.0
MB28	BK27	1.95	2.35	2.70	6B	1-3/8	1-1/8	1.0
MB30	BK28	2.20	2.60	2.95	6B	1-3/8	1-1/8	1.0
MB31	BK30	2.40	2.80	3.15	6B	1-3/8	1-1/8	1.0
MB33	—	2.50	2.90	3.25	6B	1-3/8	1-1/8	1.0
MB34	BK32	2.60	3.00	3.35	6B	1-3/8	1-1/8	1.0
MB35	BK34	2.80	3.20	3.55	6B	1-3/8	1-1/8	1.5
MB38	BK36	3.00	3.40	3.75	6B	1-1/4	1-1/8	1.5
MB40	BK40	3.20	3.60	3.95	6B	1-1/4	1-3/16	2.0
MB43	BK45	3.50	3.90	4.25	6W	1-1/4	1-3/16	2.0
MB45	BK47	3.70	4.10	4.45	6W	1-1/4	1-3/16	2.0
MB48	BK50	4.00	4.40	4.75	5W	1-1/2	1-1/4	2.5
MB50	BK52	4.20	4.60	4.95	5W	1-1/2	1-1/4	2.5
MB53	BK55	4.50	4.90	5.25	6W	1-5/16	1-3/16	3.0
MB55	BK57	4.70	5.10	5.45	5A	1-1/2	1-1/4	2.5
MB58	BK60	5.00	5.40	5.75	5A	1-1/2	1-3/16	2.5
MB60	BK62	5.20	5.60	5.95	5A	1-1/2	1-1/2	2.5
MB63	BK65	5.50	5.90	6.25	5A	1-1/2	1-5/16	3.0
MB65	BK67	5.70	6.10	6.45	5A	1-1/2	1-1/4	3.0
MB68	BK70	6.00	6.40	6.75	5A	1-1/2	1-7/16	4.0
MB70	BK72	6.20	6.60	6.95	5A	1-1/2	1-1/4	3.5
MB73	BK75	6.50	6.90	7.25	5A	1-1/2	1-3/8	3.5
MB75	BK77	6.70	7.10	7.45	5A	1-1/2	1-1/2	4.0
MB78	BK80	7.00	7.40	7.75	5A	1-1/2	1-7/16	4.0
MB80	—	7.25	7.65	8.00	5A	1-1/2	1-7/16	4.0
MB83	BK85	7.50	7.90	8.25	5A	1-1/2	1-7/16	4.5
MB88	BK90	8.00	8.40	8.75	5A	1-1/2	1-7/16	5.0
MB90	—	8.25	8.65	9.00	5A	1-1/2	1-7/16	5.0
MB93	BK95	8.50	8.90	9.25	5A	1-1/2	1-7/16	5.5
MB98	BK100	9.00	9.40	9.75	5A	1-1/2	1-7/16	6.0
MB100	—	9.25	9.65	10.00	5A	1-1/2	1-7/16	6.0
MB103	BK105	9.50	9.90	10.25	5A	1-1/2	1-5/8	6.5
MB108	BK110	10.00	10.40	10.75	5A	1-1/2	1-7/16	7.0
MB110	—	10.25	10.65	11.00	5A	1-1/2	1-5/8	7.0
MB113	BK115	10.50	10.90	11.25	5A	1-1/2	1-5/8	8.0
MB118	BK120	11.00	11.40	11.75	5A	1-1/2	1-5/8	8.0
MB120	—	11.25	11.65	12.00	5A	1-1/2	1-5/8	8.0
MB128	BK130	12.00	12.40	12.75	5A	1-1/2	1-5/8	9.0
MB138	BK140	13.00	13.40	13.75	5A	1-1/2	1-5/8	10.0
MB158	BK160	15.00	15.40	15.75	5A	1-1/2	1-5/8	12.0
MB188	BK190	18.00	18.40	18.75	5A	1-1/2	1-5/8	14.0



Type 5



Type 6

P.D. for "A" (4L) belts = Datum dia. + 0.35" = O.D. - 0.40"

P.D. for "B" (5L) belts = O.D.

* DO NOT use "A" or "4L" belts with these specific bores

LIGHT DUTY FIXED BORE

MB (A, B, 4L & 5L V-Belts)



1 GROOVE

PART NUMBER	STANDARD BORES PART NUMBERS										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
MB20	MB20X1/2	MB20X5/8	MB20X3/4	-	-	-	-	-	-	-	-
MB23	MB23X1/2	MB23X5/8	MB23X3/4	MB23X7/8	-	MB23X1	-	-	-	-	-
MB24	MB24X1/2	MB24X5/8	MB24X3/4	MB24X7/8	-	-	-	-	-	-	-
MB25	MB25X1/2	MB25X5/8	MB25X3/4	MB25X7/8	-	MB25X1	MB25X1-1/8	-	-	-	-
MB26	MB26X1/2	MB26X5/8	MB26X3/4	MB26X7/8	-	MB26X1	-	-	-	-	-
MB28	MB28X1/2	MB28X5/8	MB28X3/4	MB28X7/8	-	MB28X1	MB28X1-1/8	-	-	-	-
MB30	MB30X1/2	MB30X5/8	MB30X3/4	MB30X7/8	-	MB30X1	MB30X1-1/8	-	-	-	-
MB31	MB31X1/2	MB31X5/8	MB31X3/4	MB31X7/8	-	MB31X1	MB31X1-1/8	-	-	-	-
MB33	MB33X1/2	MB33X5/8	MB33X3/4	MB33X7/8	-	MB33X1	MB33X1-1/8	-	-	-	-
MB34	MB34X1/2	MB34X5/8	MB34X3/4	MB34X7/8	-	MB34X1	MB34X1-1/8	-	-	-	-
MB35	MB35X1/2	MB35X5/8	MB35X3/4	MB35X7/8	-	MB35X1	MB35X1-1/8	-	-	-	-
MB38	MB38X1/2	MB38X5/8	MB38X3/4	MB38X7/8	-	MB38X1	MB38X1-1/8	-	-	-	-
MB40	MB40X1/2	MB40X5/8	MB40X3/4	MB40X7/8	-	MB40X1	MB40X1-1/8	MB40X1-3/16	-	-	-
MB43	MB43X1/2	MB43X5/8	MB43X3/4	MB43X7/8	-	MB43X1	MB43X1-1/8	-	-	-	-
MB45	MB45X1/2	MB45X5/8	MB45X3/4	MB45X7/8	-	MB45X1	MB45X1-1/8	-	-	-	-
MB48	MB48X1/2	MB48X5/8	MB48X3/4	MB48X7/8	MB48X15/16	MB48X1	MB48X1-1/8	-	-	-	-
MB50	MB50X1/2	MB50X5/8	MB50X3/4	MB50X7/8	-	MB50X1	MB50X1-1/8	MB50X1-3/16	-	-	-
MB53	MB53X1/2	MB53X5/8	MB53X3/4	MB53X7/8	-	MB53X1	MB53X1-1/8	MB53X1-3/16	-	-	-
MB55	-	MB55X5/8	MB55X3/4	MB55X7/8	-	MB55X1	MB55X1-1/8	MB55X1-3/16	MB55X1-1/4	-	-
MB58	-	MB58X5/8	MB58X3/4	MB58X7/8	-	MB58X1	MB58X1-1/8	MB58X1-3/16	-	-	-
MB60	MB60X1/2	MB60X5/8	MB60X3/4	MB60X7/8	-	MB60X1	MB60X1-1/8	MB60X1-3/16	-	-	-
MB63	-	MB63X5/8	MB63X3/4	-	-	MB63X1	MB63X1-1/8	-	-	-	-
MB65	-	MB65X5/8	MB65X3/4	MB65X7/8	-	MB65X1	MB65X1-1/8	-	-	-	-
MB68	-	MB68X5/8	MB68X3/4	-	-	MB68X1	MB68X1-1/8	MB68X1-3/16	-	-	-
MB70	-	-	MB70X3/4	-	-	MB70X1	MB70X1-1/8	MB70X1-3/16	-	-	MB70X1-7/16
MB73	-	-	MB73X3/4	-	-	MB73X1	MB73X1-1/8	MB73X1-3/16	-	-	-
MB75	-	-	MB75X3/4	-	-	MB75X1	MB75X1-1/8	-	-	MB75X1-3/8	-
MB78	-	MB78X5/8	MB78X3/4	MB78X7/8	-	MB78X1	MB78X1-1/8	MB78X1-3/16	MB78X1-1/4	MB78X1-3/8	MB78X1-7/16
MB80	-	-	MB80X3/4	MB80X7/8	-	MB80X1	MB80X1-1/8	-	-	-	-
MB83	-	-	MB83X3/4	-	-	MB83X1	MB83X1-1/8	-	-	MB83X1-3/8	MB83X1-7/16
MB88	-	MB88X5/8	MB88X3/4	MB88X7/8	MB88X15/16	MB88X1	MB88X1-1/8	MB88X1-3/16	-	-	MB88X1-7/16
MB90	-	-	MB90X3/4	-	-	MB90X1	-	-	-	-	MB90X1-7/16
MB93	-	-	MB93X3/4	-	-	MB93X1	MB93X1-1/8	-	-	MB93X1-3/8	MB93X1-7/16
MB98	-	-	MB98X3/4	MB98X7/8	MB98X15/16	MB98X1	MB98X1-1/8	MB98X1-3/16	-	-	MB98X1-7/16
MB100	-	MB100X5/8	MB100X3/4	-	-	MB100X1	MB100X1-1/8	MB100X1-3/16	-	MB100X1-3/8	-
MB103	-	-	-	-	-	MB103X1	-	-	-	-	-
MB108	-	-	MB108X3/4	-	-	MB108X1	MB108X1-1/8	MB108X1-3/16	-	MB108X1-3/8	MB108X1-7/16
MB110	-	-	-	-	-	MB110X1	-	-	-	-	MB110X1-7/16
MB113	-	-	MB113X3/4	-	-	MB113X1	-	-	-	-	MB113X1-7/16
MB118	-	-	MB118X3/4	-	-	MB118X1	-	MB118X1-3/16	MB118X1-1/4	-	MB118X1-7/16
MB120	-	-	-	-	-	MB120X1	-	MB120X1-3/16	-	-	MB120X1-7/16
MB128	-	-	MB128X3/4	-	-	MB128X1	MB128X1-1/8	MB128X1-3/16	MB128X1-1/4	-	MB128X1-7/16
MB138	-	-	MB138X3/4	-	-	MB138X1	MB138X1-1/8	MB138X1-3/16	-	-	MB138X1-7/16
MB158	-	-	-	-	-	MB158X1	MB158X1-1/8	MB158X1-3/16	MB158X1-1/4	-	MB158X1-7/16
MB188	-	-	-	-	-	MB188X1	-	MB188X1-3/16	MB188X1-1/4	-	MB188X1-7/16

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

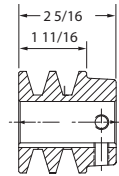
PART NUMBER INDEX

LIGHT DUTY FIXED BORE

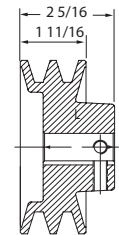
2MB (A & B V-Belts)

2 GROOVES

PART NUMBER	CROSS REFERENCE	D.D. A BELTS	D.D. B BELTS	O.D.	TYPE	L	MAXIMUM BORE	APPROXIMATE WEIGHT
2MB20	-	*1.35	1.75	2.00	7B	2-1/8	7/8	1.0
2MB23	-	*1.60	2.00	2.25	8B	2-5/16	7/8	1.0
2MB25	2BK25	*1.90	2.30	2.50	7B	2-5/16	1-1/8	1.5
2MB28	2BK27	2.10	2.50	2.70	8B	1-15/16	1-1/8	1.5
2MB30	2BK28	2.20	2.60	2.95	8B	1-15/16	1-1/8	2.0
2MB32	2BK30	2.40	2.80	3.15	8B	1-7/8	1-1/8	2.0
2MB33	-	2.50	2.90	3.25	8B	1-7/8	1-1/8	2.0
2MB34	2BK32	2.60	3.00	3.35	8B	1-15/16	1-1/8	3.0
2MB35	2BK34	2.80	3.20	3.55	8B	1-7/8	1-1/8	2.5
2MB38	2BK36	3.00	3.40	3.75	8B	1-7/8	1-3/8	3.0
2MB40	2BK40	3.20	3.60	3.95	8B	1-11/16	1-3/16	3.0
2MB43	2BK45	3.50	3.90	4.25	8W	1-13/16	1-3/8	4.0
2MB45	2BK47	3.70	4.10	4.45	8W	1-13/16	1-1/4	4.0
2MB48	2BK50	4.00	4.40	4.75	8W	1-13/16	1-1/4	4.0
2MB50	2BK52	4.20	4.60	4.95	8W	1-11/16	1-1/4	4.5
2MB53	2BK55	4.50	4.90	5.25	8W	1-13/16	1-3/8	5.0
2MB55	2BK57	4.70	5.10	5.45	8W	1-13/16	1-3/8	5.0
2MB58	2BK60	5.00	5.40	5.75	8W	1-13/16	1-3/8	5.0
2MB60	2BK62	5.20	5.60	5.95	8W	1-13/16	1-3/8	6.0
2MB63	2BK65	5.50	5.90	6.25	8A	1-13/16	1-11/16	6.0
2MB65	2BK67	5.70	6.10	6.45	8A	1-11/16	1-11/16	6.0
2MB68	2BK70	6.00	6.40	6.75	8A	1-13/16	1-11/16	6.0
2MB70	-	6.25	6.65	7.00	8A	1-13/16	1-11/16	6.0
2MB78	2BK80	7.00	7.40	7.75	8A	1-13/16	1-11/16	7.0
2MB80	-	7.25	7.65	8.00	8A	1-13/16	1-11/16	8.0
2MB88	2BK90	8.00	8.40	8.75	8A	1-13/16	1-11/16	8.0
2MB90	-	8.25	8.65	9.00	8A	1-11/16	1-11/16	9.0
2MB98	2BK100	9.00	9.40	9.75	8A	1-13/16	1-11/16	10.0
2MB100	-	9.25	9.65	10.00	8A	1-13/16	1-11/16	10.0
2MB108	2BK110	10.00	10.40	10.75	8A	1-13/16	1-11/16	13.0
2MB110	-	10.25	10.65	11.00	8A	1-13/16	1-11/16	13.0
2MB118	2BK120	11.00	11.40	11.75	8A	1-13/16	1-11/16	10.0
2MB120	-	11.25	11.65	12.00	8A	1-11/16	1-11/16	15.0
2MB128	2BK130	12.00	12.40	12.75	8A	1-13/16	1-7/8	15.0
2MB138	2BK140	13.00	13.40	13.75	8A	1-13/16	1-7/8	17.0
2MB158	2BK160	15.00	15.40	15.75	8A	1-13/16	1-7/8	18.0
2MB188	2BK190	18.00	18.40	18.75	8A	1-13/16	1-7/8	26.0



Type 7



Type 8

P.D. for "A" belts = Datum dia. + 0.35" = O.D. - 0.40"

P.D. for "B" belts = O.D.

* DO NOT use "A" belts with these specific bores

KEYSEAT INFORMATION

BORE RANGE	KEYSEAT
1/2"	NONE
5/8" - 7/8"	3/16" X 3/32"
15/16" - 1-1/4"	1/4" X 1/8"
1-5/16" - 1-3/8"	5/16" X 5/32"
1-7/16" - 1-3/4"	3/8" X 3/16"

LIGHT DUTY FIXED BORE

2MB (A & B V-Belts)



2 GROOVES

PART NUMBER	STANDARD BORES PART NUMBERS										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
2MB20	2MB20X1/2	2MB20X5/8	2MB20X3/4	2MB20X7/8	-	-	-	-	-	-	-
2MB23	-	2MB23X5/8	-	2MB23X7/8	-	-	-	-	-	-	-
2MB25	2MB25X1/2	2MB25X5/8	2MB25X3/4	2MB25X7/8	-	2MB25X1	2MB25X1-1/8	-	-	-	-
2MB28	2MB28X1/2	2MB28X5/8	2MB28X3/4	2MB28X7/8	-	2MB28X1	2MB28X1-1/8	-	-	-	-
2MB30	2MB30X1/2	2MB30X5/8	2MB30X3/4	2MB30X7/8	-	2MB30X1	2MB30X1-1/8	-	-	2MB30X1-3/8	-
2MB32	2MB32X1/2	2MB32X5/8	2MB32X3/4	2MB32X7/8	-	2MB32X1	2MB32X1-1/8	-	-	-	-
2MB33	-	2MB33X5/8	2MB33X3/4	2MB33X7/8	-	2MB33X1	2MB33X1-1/8	-	-	-	-
2MB34	-	2MB34X5/8	-	2MB34X7/8	-	2MB34X1	2MB34X1-1/8	-	-	-	-
2MB35	-	2MB35X5/8	2MB35X3/4	2MB35X7/8	-	2MB35X1	2MB35X1-1/8	-	-	-	-
2MB38	-	2MB38X5/8	2MB38X3/4	2MB38X7/8	-	2MB38X1	2MB38X1-1/8	-	-	2MB38X1-3/8	-
2MB40	-	2MB40X5/8	2MB40X3/4	2MB40X7/8	-	2MB40X1	2MB40X1-1/8	-	2MB40X1-1/4	-	-
2MB43	-	-	-	-	-	-	2MB43X1-1/8	-	-	2MB43X1-3/8	-
2MB45	-	2MB45X5/8	-	2MB45X7/8	-	2MB45X1	2MB45X1-1/8	-	-	-	-
2MB48	-	-	2MB48X3/4	-	-	2MB48X1	2MB48X1-1/8	-	-	-	-
2MB50	-	2MB50X5/8	2MB50X3/4	2MB50X7/8	-	2MB50X1	2MB50X1-1/8	-	2MB50X1-1/4	-	-
2MB53	-	-	-	2MB53X7/8	-	2MB53X1	2MB53X1-1/8	-	-	2MB53X1-3/8	-
2MB55	-	-	2MB55X3/4	2MB55X7/8	-	2MB55X1	2MB55X1-1/8	-	-	2MB55X1-3/8	-
2MB58	-	-	-	-	-	2MB58X1	2MB58X1-1/8	-	-	2MB58X1-3/8	-
2MB60	-	-	-	2MB60X7/8	-	2MB60X1	2MB60X1-1/8	-	-	-	-
2MB63	-	-	-	-	-	2MB63X1	2MB63X1-1/8	-	-	2MB63X1-3/8	-
2MB65	-	-	2MB65X3/4	-	-	2MB65X1	2MB65X1-1/8	-	-	2MB65X1-3/8	-
2MB68	-	-	-	-	-	2MB68X1	2MB68X1-1/8	2MB68X1-3/16	-	2MB68X1-3/8	2MB68X1-7/16
2MB70	-	-	-	2MB70X7/8	-	2MB70X1	2MB70X1-1/8	-	-	-	-
2MB78	-	-	2MB78X3/4	2MB78X7/8	-	2MB78X1	2MB78X1-1/8	2MB78X1-3/16	2MB78X1-1/4	-	2MB78X1-7/16
2MB80	-	-	-	-	-	2MB80X1	2MB80X1-1/8	-	-	2MB80X1-3/8	-
2MB88	-	-	2MB88X3/4	-	-	2MB88X1	2MB88X1-1/8	2MB88X1-3/16	2MB88X1-1/4	2MB88X1-3/8	2MB88X1-7/16
2MB90	-	-	-	-	-	2MB90X1	-	-	-	-	-
2MB98	-	-	2MB98X3/4	-	-	2MB98X1	2MB98X1-1/8	2MB98X1-3/16	-	-	2MB98X1-7/16
2MB100	-	-	-	-	-	2MB100X1	-	-	-	-	-
2MB108	-	-	-	-	-	2MB108X1	-	2MB108X1-3/16	2MB108X1-1/4	-	2MB108X1-7/16
2MB110	-	-	-	-	-	2MB110X1	-	-	-	-	-
2MB118	-	-	-	-	-	2MB118X1	-	2MB118X1-3/16	2MB118X1-1/4	-	2MB118X1-7/16
2MB120	-	-	-	-	-	2MB120X1	-	-	2MB120X1-1/4	-	-
2MB128	-	-	-	-	-	2MB128X1	-	2MB128X1-3/16	-	-	2MB128X1-7/16
2MB138	-	-	-	-	-	2MB138X1	-	2MB138X1-3/16	2MB138X1-1/4	-	2MB138X1-7/16
2MB158	-	-	-	-	-	2MB158X1	-	2MB158X1-3/16	-	-	2MB158X1-7/16
2MB188	-	-	-	-	-	-	-	2MB188X1-3/16	-	-	2MB188X1-7/16

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

LIGHT DUTY FIXED BORE

MAL (A & 3L-4L V-Belts)

NOTE: This entire product series uses the "H" bushing

1 GROOVE

PART NUMBER	CROSS REFERENCE	D.D. (3L) BELTS	D.D. A (4L) BELTS	O.D.	TYPE	DIMENSIONS*				WEIGHT (LBS.)
						E	F	H	M	
MAL30	AK30H	2.46	2.8	3.05	1B	3/8	3/4	1-11/32	31/32	1.15
MAL32	AK32H	2.66	3.0	3.25	1B	3/8	3/4	1-11/32	31/32	1.30
MAL34	AK34H	2.86	3.2	3.45	1B	3/32	3/4	1-11/32	11/16	1.20
MAL37	AK39H	3.16	3.5	3.75	1B	3/32	3/4	1-11/32	11/16	1.50
MAL39	AK41H	3.36	3.7	3.95	1B	3/32	3/4	1-11/32	11/16	1.75
MAL42	AK44H	3.66	4.0	4.25	1B	3/32	3/4	1-11/32	11/16	2.05
MAL44	AK46H	3.86	4.2	4.45	1B	3/32	3/4	1-11/32	11/16	2.25
MAL47	AK49H	4.16	4.5	4.75	3W	3/32	3/4	1-11/32	11/16	2.10
MAL49	AK51H	4.36	4.7	4.95	3W	3/32	3/4	1-11/32	11/16	2.35
MAL52	AK54H	4.66	5.0	5.25	3W	3/32	3/4	1-11/32	11/16	2.65
MAL54	AK56H	4.86	5.2	5.45	3W	3/32	3/4	1-11/32	11/16	2.75
MAL57	AK59H	5.16	5.5	5.75	5A	3/32	3/4	1-11/32	11/16	2.60
MAL59	AK61H	5.36	5.7	5.95	5A	3/32	3/4	1-11/32	11/16	2.50
MAL62	AK64H	5.66	6.0	6.25	5A	3/32	3/4	1-11/32	11/16	2.60
MAL64	AK66H	5.86	6.2	6.45	5A	3/32	3/4	1-11/32	11/16	2.70
MAL67	AK69H	6.16	6.5	6.75	5A	3/32	3/4	1-11/32	11/16	2.85
MAL69	AK71H	6.36	6.7	6.95	5A	3/32	3/4	1-11/32	11/16	2.90
MAL72	AK74H	6.66	7.0	7.25	5A	3/32	3/4	1-11/32	11/16	3.10
MAL77	AK79H	7.16	7.5	7.75	5A	3/32	3/4	1-11/32	11/16	3.35
MAL82	AK84H	7.66	8.0	8.25	5A	1/8	3/4	1-11/32	23/32	3.85
MAL87	AK89H	8.16	8.5	8.75	5A	3/32	3/4	1-11/32	11/16	4.10
MAL92	AK94H	8.66	9.0	9.25	5A	3/32	3/4	1-11/32	11/16	4.40
MAL97	AK99H	9.16	9.5	9.75	5A	3/32	3/4	1-11/32	11/16	4.60
MAL102	AK104H	9.66	10.0	10.25	5A	3/32	3/4	1-11/32	11/16	4.90
MAL107	AK109H	10.16	10.5	10.75	5A	3/32	3/4	1-11/32	11/16	5.20
MAL112	AK114H	10.66	11.0	11.25	5A	3/32	3/4	1-11/32	11/32	5.55
MAL122	AK124H	11.66	12.0	12.25	5A	3/32	3/4	1-11/32	11/16	5.90
MAL132	AK134H	12.66	13.0	13.25	5A	3/32	3/4	1-11/32	11/16	6.55
MAL142	AK144H	13.66	14.0	14.25	5A	3/32	3/4	1-11/32	11/16	7.30
MAL152	AK155H	14.66	15.0	15.25	5A	3/32	3/4	1-11/32	11/16	9.80
MAL182	AK184H	17.66	18.0	18.25	5A	3/32	3/4	1-11/32	11/16	9.95

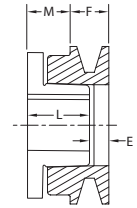
P.D. for "A" (4L) belts = O.D.

P.D. for "3L" belts = D.D.+0.25 = O.D. - 0.34

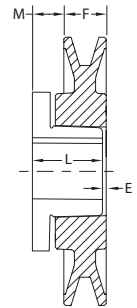
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

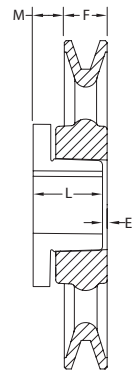
With "H" bushing only reverse mounting is possible.



Type 1



Type 3



Type 5

LIGHT DUTY FIXED BORE

2MAL (A V-Belts)

NOTE: This entire product series uses the "H" bushing

2 GROOVES

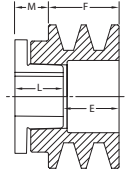
PART NUMBER	CROSS REFERENCE	D.D. A BELTS	O.D.	TYPE	DIMENSIONS*				WEIGHT (LBS.)
					E	F	H	M	
2MAL30	2AK30H	2.8	3.05	2B	1	1-3/8	1-11/32	31/32	1.70
2MAL32	2AK32H	3.0	3.25	2B	1	1-3/8	1-11/32	31/32	1.90
2MAL34	2AK34H	3.2	3.45	2B	23/32	1-3/8	1-11/32	11/16	1.90
2MAL37	2AK39H	3.5	3.75	2B	23/32	1-3/8	1-11/32	11/16	2.15
2MAL39	2AK41H	3.7	3.95	4B	3/32	1-3/8	1-11/32	1/16	2.30
2MAL42	2AK44H	4.0	4.25	4B	3/32	1-3/8	1-11/32	1/16	2.75
2MAL44	2AK46H	4.2	4.45	4W	3/32	1-3/8	1-11/32	1/16	2.85
2MAL47	2AK49H	4.5	4.75	4W	3/32	1-3/8	1-11/32	1/16	3.50
2MAL49	2AK51H	4.7	4.95	4W	3/32	1-3/8	1-11/32	1/16	3.70
2MAL52	2AK54H	5.0	5.25	4W	3/32	1-3/8	1-11/32	1/16	4.05
2MAL54	2AK56H	5.2	5.45	4W	3/32	1-3/8	1-11/32	1/16	4.20
2MAL57	2AK59H	5.5	5.75	6A	3/32	1-3/8	1-11/32	1/16	3.90
2MAL59	2AK61H	5.7	5.95	6A	3/32	1-3/8	1-11/32	1/16	4.05
2MAL62	2AK64H	6.0	6.25	6A	3/32	1-3/8	1-11/32	1/16	4.50
2MAL72	2AK74H	7.0	7.25	6A	3/32	1-3/8	1-11/32	1/16	5.70
2MAL82	2AK84H	8.0	8.25	6A	3/32	1-3/8	1-11/32	1/16	6.50
2MAL92	2AK94H	9.0	9.25	6A	3/32	1-3/8	1-11/32	1/16	7.80
2MAL102	2AK104H	10.0	10.25	6A	3/32	1-3/8	1-11/32	1/16	8.80
2MAL112	2AK114H	11.0	11.25	6A	3/32	1-3/8	1-11/32	1/16	9.50
2MAL122	2AK124H	12.0	12.25	6A	3/32	1-3/8	1-11/32	1/16	10.60
2MAL132	2AK134H	13.0	13.25	6A	3/32	1-3/8	1-11/32	1/16	11.90
2MAL142	2AK144H	14.0	14.25	6A	3/32	1-3/8	1-11/32	1/16	12.45
2MAL152	2AK155H	15.0	15.25	6A	3/32	1-3/8	1-11/32	1/16	14.00
2MAL182	2AK184H	18.0	18.25	6A	3/32	1-3/8	1-11/32	1/16	17.95

P.D. for "A" belts = O.D.

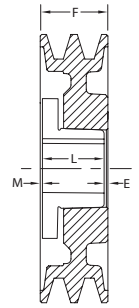
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

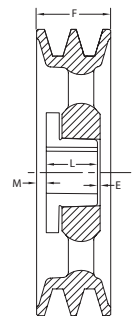
With "H" bushing only reverse mounting is possible.



Type 2



Type 4



Type 6

LIGHT DUTY FIXED BORE

MBL (A-B & 4L-5L V-Belts)

NOTE: This entire product series uses the "H" bushing

1 GROOVE

PART NUMBER	CROSS REFERENCE	D.D. A (4L) BELTS	D.D. B (5L) BELTS	O.D.	TYPE	DIMENSIONS*				WEIGHT (LBS.)
						E	F	H	M	
MBL31	BK30H	2.40	2.80	3.15	1B	17/32	29/32	1-11/32	63/64	1.25
MBL33	BK32H	2.60	3.00	3.35	1B	17/32	29/32	1-11/32	63/64	1.40
MBL35	BK34H	2.80	3.20	3.55	1B	17/32	29/32	1-11/32	63/64	1.65
MBL37	BK36H	3.00	3.40	3.75	3B	3/32	29/32	1-11/32	17/32	1.40
MBL39	BK40H	3.20	3.60	3.95	3B	3/32	29/32	1-11/32	17/32	1.70
MBL42	BK45H	3.50	3.90	4.25	3B	3/32	29/32	1-11/32	17/32	2.05
MBL44	BK47H	3.70	4.10	4.45	3B	3/32	29/32	1-11/32	17/32	2.35
MBL47	BK50H	4.00	4.40	4.75	3W	3/32	29/32	1-11/32	17/32	1.95
MBL49	BK52H	4.20	4.60	4.95	3W	3/32	29/32	1-11/32	17/32	2.40
MBL52	BK55H	4.50	4.90	5.25	3W	3/32	29/32	1-11/32	17/32	2.35
MBL54	BK57H	4.70	5.10	5.45	3W	3/32	29/32	1-11/32	17/32	2.90
MBL57	BK60H	5.00	5.40	5.75	5W	3/32	29/32	1-11/32	17/32	2.45
MBL59	BK62H	5.20	5.60	5.95	5W	3/32	29/32	1-11/32	17/32	2.80
MBL62	BK65H	5.50	5.90	6.25	5W	3/32	29/32	1-11/32	17/32	2.70
MBL64	BK67H	5.70	6.10	6.45	5W	3/32	29/32	1-11/32	17/32	2.80
MBL67	BK70H	6.00	6.40	6.75	5A	3/32	29/32	1-11/32	17/32	3.00
MBL69	BK72H	6.20	6.60	6.95	5A	3/32	29/32	1-11/32	17/32	3.60
MBL72	BK75H	6.50	6.90	7.25	5A	3/32	29/32	1-11/32	17/32	3.45
MBL74	BK77H	6.70	7.10	7.45	5A	3/32	29/32	1-11/32	17/32	3.65
MBL77	BK80H	7.00	7.40	7.75	5A	3/32	29/32	1-11/32	17/32	3.80
MBL82	BK85H	7.50	7.90	8.25	5A	3/32	29/32	1-11/32	17/32	4.55
MBL87	BK90H	8.00	8.40	8.75	5A	3/32	29/32	1-11/32	17/32	5.10
MBL92	BK95H	8.50	8.90	9.25	5A	3/32	29/32	1-11/32	17/32	5.30
MBL97	BK100H	9.00	9.40	9.75	5A	3/32	29/32	1-11/32	17/32	5.80
MBL102	BK105H	9.50	9.90	10.25	5A	3/32	29/32	1-11/32	17/32	5.50
MBL107	BK110H	10.00	10.40	10.75	5A	3/32	29/32	1-11/32	17/32	5.85
MBL112	BK115H	10.50	10.90	11.25	5A	3/32	29/32	1-11/32	17/32	7.20
MBL117	BK120H	11.00	11.40	11.75	5A	3/32	29/32	1-11/32	17/32	6.59
MBL127	BK130H	12.00	12.40	12.75	5A	3/32	29/32	1-11/32	17/32	7.90
MBL137	BK140H	13.00	13.40	13.75	5A	3/32	29/32	1-11/32	17/32	10.15
MBL147	BK150H	14.00	14.40	14.75	5A	3/32	29/32	1-11/32	17/32	13.25
MBL157	BK160H	15.00	15.40	15.75	5A	3/32	29/32	1-11/32	17/32	16.05
MBL187	BK190H	18.00	18.40	18.75	5A	3/32	29/32	1-11/32	17/32	12.45

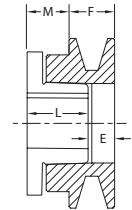
P.D. for "A" (4L) belts = Datum dia. + 0.35" = O.D. - 0.40"

P.D. for "B" (5L) belts = O.D.

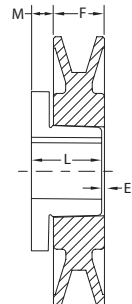
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

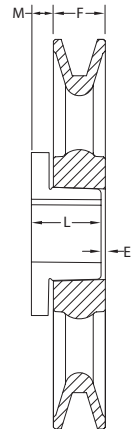
With "H" bushing only reverse mounting is possible.



Type 1



Type 3



Type 5

LIGHT DUTY FIXED BORE

2MBL (A-B V-Belts)

NOTE: This entire product series uses the "H" bushing

2 GROOVES

PART NUMBER	CROSS REFERENCE	D.D. A BELTS	D.D. B BELTS	O.D.	TYPE	DIMENSIONS*				WEIGHT (LBS.)
						E	F	H	M	
2MBL33	2BK32H	2.60	3.00	3.35	2B	1-3/8	1-3/4	1-11/32	31/32	2.35
2MBL35	2BK34H	2.80	3.20	3.55	2B	1-3/8	1-3/4	1-11/32	31/32	2.55
2MBL37	2BK36H	3.00	3.40	3.75	2B	1-3/8	1-3/4	1-11/32	31/32	3.00
2MBL39	2BK40H	3.20	3.60	3.95	2B	15/16	1-3/4	1-11/32	17/32	2.80
2MBL42	2BK45H	3.50	3.90	4.25	2B	15/16	1-3/4	1-11/32	17/32	3.25
2MBL44	2BK47H	3.70	4.10	4.45	2B	15/16	1-3/4	1-11/32	17/32	3.35
2MBL47	2BK50H	4.00	4.40	4.75	4W	3/32	1-3/4	1-11/32	5/16	3.85
2MBL49	2BK52H	4.20	4.60	4.95	4W	3/32	1-3/4	1-11/32	5/16	4.00
2MBL52	2BK55H	4.50	4.90	5.25	4W	3/32	1-3/4	1-11/32	5/16	4.40
2MBL54	2BK57H	4.70	5.10	5.45	4W	3/32	1-3/4	1-11/32	5/16	4.95
2MBL57	2BK60H	5.00	5.40	5.75	4W	3/32	1-3/4	1-11/32	5/16	5.30
2MBL59	2BK62H	5.20	5.60	5.95	4W	3/32	1-3/4	1-11/32	5/16	5.80
2MBL62	2BK65H	5.50	5.90	6.25	6A	1/16	1-3/4	1-11/32	11/32	5.40
2MBL64	2BK67H	5.70	6.10	6.45	6A	1/16	1-3/4	1-11/32	11/32	5.85
2MBL67	2BK70H	6.00	6.40	6.75	6A	1/16	1-3/4	1-11/32	11/32	5.55
2MBL69	-	6.20	6.60	6.95	6A	1/16	1-3/4	1-11/32	11/32	6.65
2MBL77	2BK80H	7.00	7.40	7.75	6A	1/16	1-3/4	1-11/32	11/32	6.85
2MBL87	2BK90H	8.00	8.40	8.75	6A	1/16	1-3/4	1-11/32	11/32	9.65
2MBL97	2BK100H	9.00	9.40	9.75	6A	1/16	1-3/4	1-11/32	11/32	9.20
2MBL107	2BK110H	10.00	10.40	10.75	6A	1/16	1-3/4	1-11/32	11/32	12.80
2MBL117	2BK120H	11.00	11.40	11.75	6A	1/16	1-3/4	1-11/32	11/32	14.65
2MBL127	2BK130H	12.00	12.40	12.75	6A	1/16	1-3/4	1-11/32	11/32	14.15
2MBL137	2BK140H	13.00	13.40	13.75	6A	1/16	1-3/4	1-11/32	11/32	14.95
2MBL157	2BK160H	15.00	15.40	15.75	6A	1/16	1-3/4	1-11/32	11/32	18.70
2MBL187	2BK190H	18.00	18.40	18.75	6A	1/16	1-3/4	1-11/32	11/32	24.20

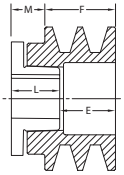
P.D. for "A" belts = Datum dia. + 0.35" = O.D. - 0.40"

P.D. for "B" belts = O.D.

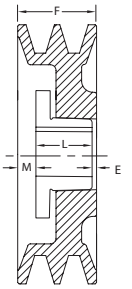
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

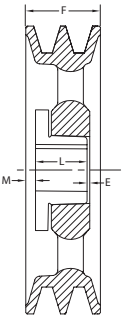
With "H" bushing only reverse mounting is possible.



Type 2



Type 4



Type 6

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

FRACTIONAL HORSEPOWER SERIES MFAL

(FIXED BORE A & 4L V-BELT SERIES)

Features:

- Stock items include one set screw with standard keyseat

CAUTION: DO NOT use "A" gripnotch belts ratings with MFAL and MFAM sheaves.

HOW TO ORDER:

Example: **MFAL104X3/4**

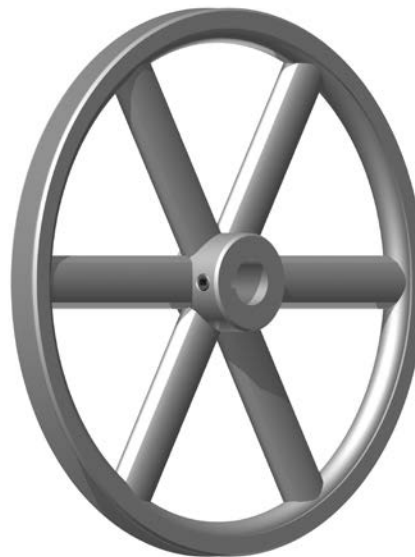
M **FAL** **104** X **3/4**

M: Light duty family

FAL: Fractional horsepower series

104: Outside diameter (10")
(Refer to the dimensions table for exact value)

3/4: Bore size (3/4")



FRACTIONAL HORSEPOWER SERIES (F.H.P.)

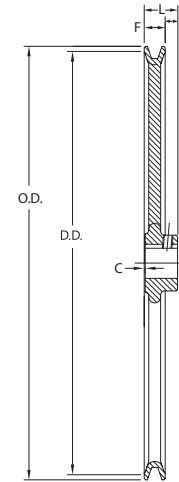
DIMENSIONS

PART NUMBER	CROSS REFERENCE	DIAMETER		STOCK BORE PART NUMBERS				DIMENSIONS				WEIGHT (LBS.)
		OUTSIDE	D.D. A (4L)	5/8	3/4	7/8	1	F	L	P	C	
MFAL54*	AL 54	4.93	4.78	MFAL54X5/8	MFAL54X3/4	7/8"	MFAL54X1	19/32	1-1/16	15/32	–	1.1
MFAL64*	AL 64	5.93	5.78	MFAL64X5/8	MFAL64X3/4	–	MFAL64X1	19/32	1-1/16	15/32	–	1.5
MFAL74*	AL 74	6.93	6.78	MFAL74X5/8	MFAL74X3/4	–	MFAL74X1	19/32	1-1/16	15/32	–	1.75
MFAL84*	AL 84	7.93	7.78	MFAL84X5/8	MFAL84X3/4	–	MFAL84X1	19/32	1-1/16	15/32	–	2.2
MFAL94	AL 94	8.93	8.78	–	MFAL94X3/4	–	MFAL94X1	19/32	1-1/16	15/32	–	3.0
MFAL104	AL 104	9.93	9.78	–	MFAL104X3/4	MFAL94X7/8	MFAL104X1	19/32	1-1/16	15/32	–	2.7
MFAL114	AL 114	10.93	10.78	–	MFAL114X3/4	–	MFAL114X1	19/32	1-1/16	15/32	–	3.1
MFAL124	AL 124	11.93	11.78	–	MFAL124X3/4	–	MFAL124X1	19/32	1-1/16	15/32	–	3.5
MFAM144	AM 144	14.16	14.00	–	–	–	MFAM144X1	11/16	1-3/32	13/32	1/32	5.2

* This item is packaged 10 per carton.
Pitch dia. for "A" (4L) belts = Datum dia. +.26" = O.D. +.11"

KEYSEAT INFORMATION

BORE RANGE	KEYSEAT
1/2"	NONE
5/8" – 7/8"	3/16" X 3/32"
15/16" – 1-1/4"	1/4" X 1/8"



ADJUSTABLE PITCH SHEAVES

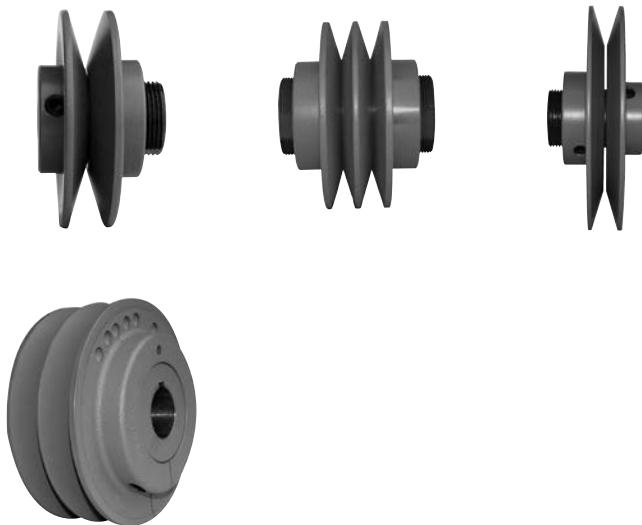
Adjustable speed sheaves are used primarily in the air handling industry. Optimal fan working speed is easily obtained by simply adjusting one of the pulleys.

Features

- Adjustable pitch sheaves are made of durable gray cast iron class 30
- Line covers from fractional light duty (less than 1 HP) to heavy duty (40 HP) applications

NOTE:

- DO NOT use these gray cast iron sheaves with rim speeds in excess of 6500 feet per minute. Note that the maximum RPM indicated on the arm of the sheave is based on the 6500 ft./min. limit, and doesn't take into consideration the need for dynamic balancing (two planes). Please verify the validity of dynamic balancing in your application. All operational PT products when used in a drive are potentially dangerous and must be guarded by the user as required by applicable laws, regulations, standards and good safety practice. (Refer to ANSI standard B15.1)
- Irregardless of the equipment used, Baldor recommends NOT reboring adjustable pitch pulleys. The concentricity may be lost.



ADJUSTABLE PITCH MVL

BK² BUSHINGS & HUBSLIGHT DUTY FIXED BORE
& BUSH TYPEFRACTIONAL HORSEPOWER
SERIES (F.H.P.)ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES:

- HVAC applications
- Designed for applications up to 5 HP
- Bore range 1/2" to 7/8"
- Bulk packaged 20 per carton
- Designed to be used with the MFAL series

NOTE: DO NOT use B gripnotch belt ratings with MVL sheaves.



HOW TO ORDER:

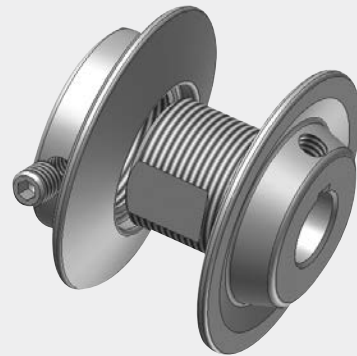
Example: **MVL30X5/8**

MVL **30** X **5/8**

MVL: Adjustable pitch sheave series

30: Approximate outside diameter 2.87"

5/8: **Bore size** (5/8")
Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5" diameter bore would be 1-1/2.



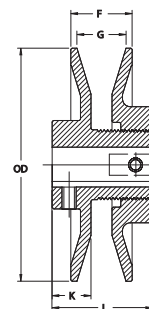
PULLEY ADJUSTMENT

Modify the sheave pitch diameter by rotating the adjustable flange on the threaded hub of the pulley. Once the required diameter is obtained, tighten the adjusting screw(s) on one of the two flat surfaces.

ADJUSTABLE PITCH MVL

DIMENSIONS

PART NUMBER	CROSS REFERENCE	O.D.	DIMENSIONS						WEIGHT (LBS.)
			F MAXIMUM	F MINIMUM	G MAXIMUM	G MINIMUM	L	K	
MVL25	VL25	2.50	27/32	19/32	5/8	3/8	1 1/2	37/64	0.8
MVL30	VL30	2.87	27/32	19/32	5/8	3/8	1 1/2	37/64	1.0
MVL34	VL34	3.15	1-5/64	23/32	7/8	1/2	1-11/16	37/64	1.1
MVL40	VL40	3.75	1-3/32	45/64	7/8	1/2	1-11/16	37/64	1.5
MVL44	VL44	4.15	1-3/32	45/64	7/8	1/2	1-11/16	37/64	1.8
1VM50	1VM50	4.75	1-1/16	11/16	7/8	1/2	1 7/8	21/32	2.8



PART NUMBER	DIMENSIONS					
	1/2	5/8	3/4	7/8	14MM	19MM
MVL25	MVL25X1/2	MVL25X5/8	-	-	-	-
MVL30	MVL30X1/2	MVL30X5/8	-	-	-	-
MVL34	MVL34X1/2	MVL34X5/8	MVL34X3/4	-	-	-
MVL40	MVL40X1/2	MVL40X5/8	MVL40X3/4	MVL40X7/8	-	-
MVL44	MVL44X1/2	MVL44X5/8	MVL44X3/4	MVL44X7/8	MVL44X14MM	MVL44X19MM
1VM50	1VM50X1/2	1VM50X5/8	1VM50X3/4	1VM50X7/8	-	-

DATUM DIAMETERS

	PART NUMBER	DATUM DIAMETER, INCHES									
		MINIMUM	MAXIMUM	0 TURN CLOSE	1 TURN OPEN	2 TURNS OPEN	3 TURNS OPEN	4 TURNS OPEN	5 TURNS OPEN	6 TURNS OPEN	7 TURNS OPEN
3L BELT	MVL25	1.6	2.4	2.4	2.2	2.0	1.8	1.6	-	-	-
	MVL30	1.8	2.6	2.6	2.4	2.2	2.0	1.8	-	-	-
	MVL34	1.7	2.5	2.5	2.3	2.1	1.9	1.7	-	-	-
	MVL40	2.3	3.1	3.1	2.9	2.7	2.5	2.3	-	-	-
	MVL44	2.7	3.5	3.5	3.3	3.1	2.9	2.7	-	-	-
	1VM50	3.3	4.1	4.1	3.9	3.7	3.5	3.3	-	-	-
A (4L) BELT	MVL25	1.6	2.2	-	-	2.2	2.0	1.8	1.6	-	-
	MVL30	2.0	2.6	-	-	2.6	2.4	2.2	2.0	-	-
	MVL34	1.9	2.9	2.9	2.7	2.5	2.3	2.1	1.9	-	-
	MVL40	2.4	3.4	3.4	3.2	3.0	2.8	2.6	2.4	-	-
	MVL44	2.8	3.8	3.8	3.6	3.4	3.2	3.0	2.8	-	-
	1VM50	3.4	4.4	4.4	4.2	4.0	3.8	3.6	3.4	-	-
B* (5L) BELT	MVL25	2.0	2.2	-	-	-	-	2.2	2.0	-	-
	MVL30	2.4	2.6	-	-	-	-	2.6	2.4	-	-
	MVL34	2.4	3.2	-	3.2	3.0	2.8	2.6	2.4	-	-
	MVL40	2.7	3.7	-	3.7	3.5	3.3	3.1	2.9	2.7	-
	MVL44	3.1	4.1	-	4.1	3.9	3.7	3.5	3.3	3.1	-
	1VM50	3.7	4.7	-	4.7	4.5	4.3	4.1	3.9	3.7	-

Pitch dia. for 3L belts = Datum dia. + .25"

Pitch dia. for "A" (4L) belts = Datum dia. + .25"

Pitch dia. for "B" (5L) belts = Datum dia. + .35"

BORE RANGE	KEYSEAT
1/2"	NONE
5/8" - 7/8"	3/16" X 3/32"

ADJUSTABLE PITCH VP SERIES

BK² BUSHINGS & HUBSLIGHT DUTY FIXED BORE
& BUSH TYPEFRACTIONAL HORSEPOWER
SERIES (F.H.P.)ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES:

- Baldor 1VP and 2VP series are finished bore variable speed sheaves made of cast iron and designed for heavier duty service up to 25 HP
- Available in single and double grooves, offering a pitch range from 1.9" x to 6.7" (A belt) and 2.4" to 7.0" (B belt)
- Type 2 model has positive locked-on settings



HOW TO ORDER:

Example: **1VP71X3/4**

1 **VP71** X **3/4**

1: Number of grooves

VP71: Adjustable pitch sheave size

Last 2 digits represent the approximate outside diameter (7.1")

3/4: Bore size (3/4")

Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5" diameter bore would be 1-1/2.

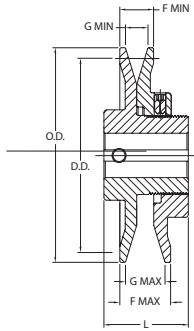
PULLEY ADJUSTMENT

Modify the sheave pitch diameter by rotating the adjustable flange on the threaded hub of the pulley. Once the required diameter is obtained, tighten the adjusting screw(s) on one of the two flat surfaces.

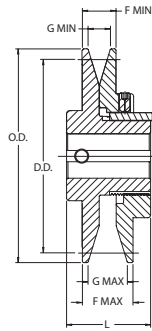
To obtain the same pitch diameter in both grooves of the VP series, tighten both movable flanges against the central flange, make trace marks on both flanges, then rotate both flanges the same number of turns.

ADJUSTABLE PITCH VP SERIES

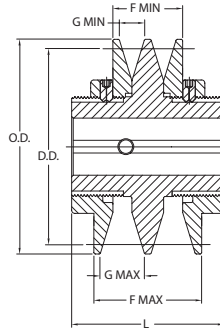
1VP & 2VP



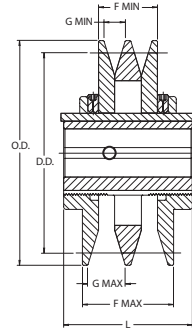
Type 1
(without key)



Type 2



Type 3
(without key)



Type 4

PART NUMBER	TYPE	O.D.	L	F		G		WEIGHT (LBS.)
				MAXIMUM	MINIMUM	MAXIMUM	MINIMUM	
1VP25	1	2.50	1-1/2	13/16	9/16	5/8	3/8	7
1VP30	1	2.87	1-21/32	13/16	9/16	5/8	3/8	1.1
1VP34	1	3.15	1-7/8	1	11/16	13/16	1/2	1.4
1VP40	1	3.75	1-7/8	1-1/16	11/16	7/8	1/2	1.9
1VP44	1	4.15	1-7/8	1-1/16	11/16	7/8	1/2	2.4
1VP44	2	4.15	1-7/8	1-1/8	3/4	7/8	1/2	2.9
1VP50	1	4.75	2	1-1/16	11/16	7/8	1/2	2.9
1VP50	2	4.75	1-7/8	1-1/8	3/4	7/8	1/2	3.6
1VP56	1	5.35	1-7/8	1-1/16	11/16	7/8	1/2	3.8
1VP56	2	5.35	1-7/8	1-1/8	3/4	7/8	1/2	4.4
1VP60	2	6.00	1-21/32	1-1/4	7/8	1-1/32	21/32	6.5
1VP62	2	5.95	1-29/32	1-1/8	3/4	7/8	1/2	6.1
1VP65	2	6.50	1-21/32	1-1/4	7/8	1-1/32	21/32	6.8
1VP68	2	6.55	1-29/32	1-1/8	3/4	7/8	1/2	7.3
1VP71	2	7.10	1-21/32	1-1/4	7/8	1-1/32	21/32	8.2
1VP75	2	7.50	1-21/32	1-1/4	7/8	1-1/32	21/32	9.2
2VP36	3	3.35	3	2	1-3/8	13/16	1/2	3.4
2VP42	3	3.95	3	2-1/8	1-3/8	7/8	1/2	4.4
2VP50	4	4.75	3	2-1/8	1-3/8	7/8	1/2	6.3
2VP56	4	5.35	3	2-1/8	1-3/8	7/8	1/2	7.8
2VP60	4	6.00	3-1/4	2-3/8	1-5/8	1-1/32	21/32	10.6
2VP62	4	5.95	3	2-1/8	1-3/8	7/8	1/2	10.0
2VP65	4	6.50	3-1/4	2-3/8	1-5/8	1-1/32	21/32	12.3
2VP68	4	6.55	3	2-1/8	1-3/8	7/8	1/2	11.7
2VP71	4	7.10	3-1/4	2-3/8	1-5/8	1-1/32	21/32	14.6
2VP75	4	7.50	3-1/4	2-3/8	1-5/8	1-1/32	21/32	16.5

* Supplied without keyway thru the bore

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

ADJUSTABLE PITCH VP SERIES



1VP & 2VP

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	STANDARD BORES PART NUMBERS						
	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4
1VP25	1VP25X1/2	-	-	-	-	-	-
1VP30	1VP30X1/2	1VP30X5/8	1VP30X3/4	-	-	-	-
1VP34	1VP34X1/2	1VP34X5/8	1VP34X3/4	1VP34X7/8	-	-	-
1VP40	1VP40X1/2	1VP40X5/8	1VP40X3/4	1VP40X7/8	-	-	-
1VP44	1VP44X1/2	1VP44X5/8	1VP44X3/4	1VP44X7/8	1VP44X1	1VP44X1-1/8	-
1VP44	1VP44X1/2	1VP44X5/8	1VP44X3/4	1VP44X7/8	1VP44X1	1VP44X1-1/8	-
1VP50	1VP50X1/2	1VP50X5/8	1VP50X3/4	1VP50X7/8	1VP50X1	1VP50X1-1/8	-
1VP50	1VP50X1/2	1VP50X5/8	1VP50X3/4	1VP50X7/8	1VP50X1	1VP50X1-1/8	-
1VP56	1VP56X1/2	1VP56X5/8	1VP56X3/4	1VP56X7/8	1VP56X1	1VP56X1-1/8	-
1VP56	1VP56X1/2	1VP56X5/8	1VP56X3/4	1VP56X7/8	1VP56X1	1VP56X1-1/8	-
1VP60	-	-	1VP60X3/4	1VP60X7/8	-	1VP60X1-1/8	-
1VP62	-	1VP62X5/8	1VP62X3/4	1VP62X7/8	1VP62X1	1VP62X1-1/8	1VP62X1-1/4
1VP65	-	-	1VP65X3/4	1VP65X7/8	-	1VP65X1-1/8	-
1VP68	-	1VP68X5/8	1VP68X3/4	1VP68X7/8	1VP68X1	1VP68X1-1/8	1VP68X1-1/4
1VP71	-	-	1VP71X3/4	1VP71X7/8	-	1VP71X1-1/8	-
1VP75	-	-	1VP75X3/4	1VP75X7/8	-	1VP75X1-1/8	-
2VP36	2VP36X1/2	2VP36X5/8	2VP36X3/4	2VP36X7/8	-	-	-
2VP42	-	2VP42X5/8	2VP42X3/4	2VP42X7/8	2VP42X1	2VP42X1-1/8	-
2VP50	-	2VP50X5/8	2VP50X3/4	2VP50X7/8	2VP50X1	2VP50X1-1/8	-
2VP56	-	2VP56X5/8	2VP56X3/4	2VP56X7/8	2VP56X1	2VP56X1-1/8	-
2VP60	-	-	2VP60X3/4	2VP60X7/8	-	2VP60X1-1/8	-
2VP62	-	-	2VP62X3/4	2VP62X7/8	2VP62X1	2VP62X1-1/8	2VP62X1-1/4
2VP65	-	-	2VP65X3/4	2VP65X7/8	-	2VP65X1-1/8	-
2VP68	-	-	-	2VP68X7/8	2VP68X1	2VP68X1-1/8	2VP68X1-1/4
2VP71	-	-	2VP71X3/4	2VP71X7/8	-	2VP71X1-1/8	-
2VP75	-	-	2VP75X3/4	2VP75X7/8	-	2VP75X1-1/8	-

PART NUMBER	STANDARD BORES PART NUMBERS					
	1-3/8	1-5/8	19MM	24MM	28MM	38MM
1VP25	-	-	-	-	-	-
1VP30	-	-	-	-	-	-
1VP34	-	-	1VP34X19MM	-	-	-
1VP40	-	-	1VP40X19MM	-	-	-
1VP44	-	-	1VP44X19MM	1VP44X24MM	-	-
1VP44	-	-	1VP44X19MM	1VP44X24MM	-	-
1VP50	-	-	1VP50X19MM	1VP50X24MM	1VP50X28MM	-
1VP50	-	-	1VP50X19MM	1VP50X24MM	1VP50X28MM	-
1VP56	-	-	-	1VP56X24MM	1VP56X28MM	-
1VP56	-	-	-	1VP56X24MM	1VP56X28MM	-
1VP60	1VP60X1-3/8	-	-	-	-	-
1VP62	1VP62X1-3/8	-	-	1VP62X24MM	1VP62X28MM	-
1VP65	1VP65X1-3/8	1VP65X1-5/8	-	-	-	-
1VP68	1VP68X1-3/8	-	-	-	-	-
1VP71	1VP71X1-3/8	1VP71X1-5/8	-	-	-	-
1VP75	1VP75X1-3/8	-	-	-	-	-
2VP36	-	-	-	-	-	-
2VP42	-	-	-	-	-	-
2VP50	-	-	-	-	2VP50X28MM	-
2VP56	-	-	-	-	2VP56X28MM	2VP56X38MM
2VP60	2VP60X1-3/8	2VP60X1-5/8	-	-	-	-
2VP62	2VP62X1-3/8	-	-	-	-	2VP62X38MM
2VP65	2VP65X1-3/8	2VP65X1-5/8	-	-	-	-
2VP68	2VP68X1-3/8	-	-	-	-	2VP68X38MM
2VP71	2VP71X1-3/8	2VP71X1-5/8	-	-	-	-
2VP75	2VP75X1-3/8	2VP75X1-5/8	-	-	-	-

ADJUSTABLE PITCH VP SERIES

DATUM DIAMETERS

	PART NUMBER	DATUM DIAMETER, INCHES								
		MINIMUM	MAXIMUM	0 TURN CLOSE	1 TURN OPEN	2 TURNS OPEN	3 TURNS OPEN	4 TURNS OPEN	5 TURNS OPEN	6 TURNS OPEN
3L BELT	1VP25	1.6	2.4	2.4	2.2	2.0	1.8	1.6	-	-
	1VP30	1.8	2.6	2.6	2.4	2.2	2.0	1.8	-	-
	1VP34	1.7	2.5	2.5	2.3	2.1	1.9	1.7	-	-
	2VP36	1.9	2.7	2.7	2.5	2.3	2.1	1.9	-	-
	1VP40	2.3	3.1	3.1	2.9	2.7	2.5	2.3	-	-
	2VP42	2.5	3.3	3.3	3.1	2.9	2.7	2.5	-	-
	1VP44	2.7	3.5	3.5	3.3	3.1	2.9	2.7	-	-
	1VP50 & 2VP50	3.3	4.1	4.1	3.9	3.7	3.5	3.3	-	-
	1VP56 & 2VP56	3.9	4.7	4.7	4.5	4.3	4.1	3.9	-	-
	1VP60 & 2VP60	-	-	-	-	-	-	-	-	-
	1VP62 & 2VP62	4.5	5.3	5.3	5.1	4.9	4.7	4.5	-	-
	1VP65 & 2VP65	-	-	-	-	-	-	-	-	-
	1VP68 & 2VP68	5.1	5.9	5.9	5.7	5.5	5.3	5.1	-	-
	1VP71 & 2VP71	-	-	-	-	-	-	-	-	-
1VP75 & 2VP75	-	-	-	-	-	-	-	-	-	
(4L) A BELT	1VP34	1.9	2.9	2.9	2.7	2.5	2.3	2.1	1.9	-
	2VP36	2.0	3.0	3.0	2.8	2.6	2.4	2.2	2.0	-
	1VP40	2.4	3.4	3.4	3.2	3.0	2.8	2.6	2.4	-
	2VP42	2.6	3.6	3.6	3.4	3.2	3.0	2.8	2.6	-
	1VP44	2.8	3.8	3.8	3.6	3.4	3.2	3.0	2.8	-
	1VP50 & 2VP50	3.4	4.4	4.4	4.2	4.0	3.8	3.6	3.4	-
	1VP56 & 2VP56	4.0	5.0	5.0	4.8	4.6	4.4	4.2	4.0	-
	1VP60 & 2VP60	4.2	5.2	5.2	5.0	4.8	4.6	4.4	4.2	-
	1VP62 & 2VP62	4.6	5.6	5.6	5.4	5.2	5.0	4.8	4.6	-
	1VP65 & 2VP65	4.7	5.7	5.7	5.5	5.3	5.1	4.9	4.7	-
	1VP68 & VP68	5.2	6.2	6.2	6.0	5.8	5.6	5.4	5.2	-
	1VP71 & 2VP71	5.3	6.3	6.3	6.1	5.9	5.7	5.5	5.3	-
	1VP75 & 2VP75	5.7	6.7	6.7	6.5	6.3	6.1	5.9	5.7	-
	(5L) B BELT	1VP34	2.4	3.2	-	3.2	3.0	2.8	2.6	2.4
2VP36		2.5	3.3	-	3.3	3.1	2.9	2.7	2.5	-
1VP40		2.7	3.7	-	3.7	3.5	3.3	3.1	2.9	2.7
2VP42		2.9	3.9	-	3.9	3.7	3.5	3.3	3.1	2.9
1VP44		3.1	4.1	-	4.1	3.9	3.7	3.5	3.3	3.1
1VP50 & 2VP50		3.7	4.7	-	4.7	4.5	4.3	4.1	3.9	3.7
1VP56 & 2VP56		4.3	5.3	-	5.3	5.1	4.9	4.7	4.5	4.3
1VP60 & 2VP60		4.3	5.5	5.5	5.3	5.1	4.9	4.7	4.5	4.3
1VP62 & 2VP62		4.9	5.9	-	5.9	5.7	5.5	5.3	5.1	4.9
1VP65 & 2VP65		4.8	6.0	6.0	5.8	5.6	5.4	5.2	5.0	4.8
1VP68 & 2VP68		5.5	6.5	-	6.5	6.3	6.1	5.9	5.7	5.5
1VP71 & 2VP71		5.4	6.6	6.6	6.4	6.2	6.0	5.8	5.6	5.4
1VP75 & 2VP75		5.8	7.0	7.0	6.8	6.6	6.4	6.2	6.0	5.8
5V BELT		1VP34	-	-	-	-	-	-	-	-
	2VP36	-	-	-	-	-	-	-	-	-
	1VP40	-	-	-	-	-	-	-	-	-
	2VP42	-	-	-	-	-	-	-	-	-
	1VP44	-	-	-	-	-	-	-	-	-
	1VP50 & 2VP50	-	-	-	-	-	-	-	-	-
	1VP56 & 2VP56	-	-	-	-	-	-	-	-	-
	1VP60 & 2VP60	-	-	-	-	-	-	-	-	-
	1VP62 & 2VP62	5.3	6.3	-	6.3	6.1	5.9	5.7	5.5	5.3
	1VP65 & 2VP65	5.2	6.4	6.4	6.2	6.0	5.8	5.6	5.4	5.2
	1VP68 & 2VP68	5.9	6.9	-	6.9	6.7	6.5	6.3	6.1	5.9
	1VP71 & 2VP71	5.8	7.0	7.0	6.8	6.6	6.4	6.2	6.0	5.8
	1VP75 & 2VP75	6.2	7.4	7.4	7.2	7.0	6.8	6.6	6.4	6.2

P.D. for "3L" belts = Datum dia. "3L" belts + .25"
 P.D. for "A" (4L) belts = Datum dia. "A" belts + .25"
 P.D. for "B" (5L) belts = Datum dia. "B" belts + .35"
 P.D. for "5V" belts = Datum dia. "5V" belts + .10"

HEAVY DUTY ADJUSTABLE PITCH SHEAVES

BK² BUSHINGS & HUBSLIGHT DUTY FIXED BORE
& BUSH TYPEFRACTIONAL HORSEPOWER
SERIES (F.H.P.)ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES:

- Designed for up to 40 HP @ 1750 RPM
- Used with A, B, 3V & 5V belts

NOTE: Every turn of the adjustment screw moves the flange by 1/16".

HOW TO ORDER:

Example: **MVS150X1-3/8**

MVS150 X **1-3/8**

MVS150: Adjustable pitch sheave size

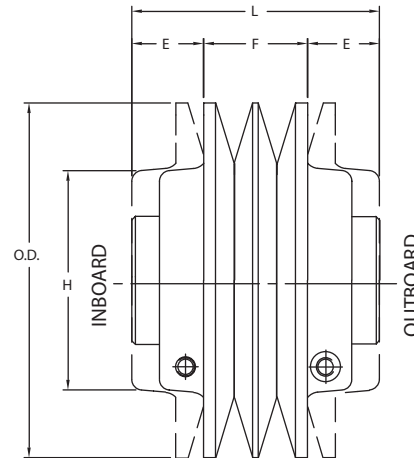
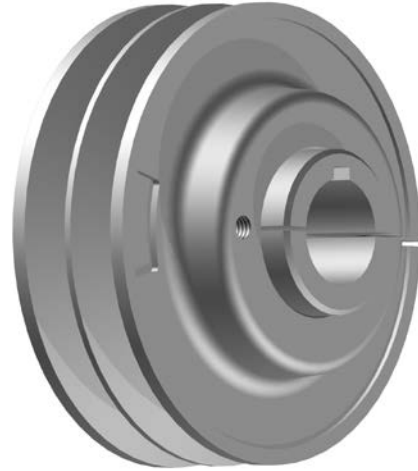
Last three digits represent the outside diameter in MM. 150 MM = 5.905"

1-3/8: Adjustable bore size (1-3/8")

Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5" diameter bore would be 1-1/2.

PULLEY ADJUSTMENT

Modify the sheave pitch diameter by using the adjustment screw. Every turn of the adjustment screw moves the flanges by 1/16". Once the required diameter is obtained, tighten the locking screw.



HEAVY DUTY ADJUSTABLE PITCH SHEAVES

DIMENSIONS

PART NUMBER	CROSS REFERENCE	O.D.	DIMENSIONS						STOCK BORE PART NUMBERS					WEIGHT (LBS.)
			F MAX.	F MIN.	E MAX.	E MIN.	L	H	1-1/8	1-3/8	1-5/8	1-7/8	2-1/8	
MVS130	JVS 130	5.118	1.73	2.27	0.75	1.02	3.77	3.15	MVS130X1-1/8	MVS130X1-3/8	-	-	-	8.5
MVS150	JVS 150	5.905	1.73	2.59	0.77	1.20	4.13	3.62	MVS150X1-1/8	MVS150X1-3/8	MVS150X1-5/8	-	-	12.1
MVS170	JVS 170	6.692	1.73	2.59	0.77	1.20	4.13	3.62	MVS170X1-1/8	MVS170X1-3/8	MVS170X1-5/8	-	-	14.8
MVS190	JVS 190	7.480	1.73	2.59	0.77	1.20	4.13	5.12	-	MVS190X1-3/8	MVS190X1-5/8	MVS190X1-7/8	-	23.2
MVS210	JVS 210	8.268	1.73	2.59	0.77	1.20	4.13	5.12	-	MVS210X1-3/8	MVS210X1-5/8	MVS210X1-7/8	MVS210X2-1/8	27.0
MVS230	JVS 230	9.055	1.73	2.59	0.77	1.20	4.13	5.12	-	MVS230X1-3/8	MVS230X1-5/8	MVS230X1-7/8	MVS230X2-1/8	30.4

DATUM DIAMETERS

	PART NUMBER	DATUM DIAMETER, INCHES									
		MINIMUM	MAXIMUM	0 TURN CLOSE	1 TURN OPEN	2 TURNS OPEN	3 TURNS OPEN	4 TURNS OPEN	5 TURNS OPEN	6 TURNS OPEN	7 TURNS OPEN
A BELT	MVS130	3.45	4.47	4.47	4.26	4.06	3.85	3.65	3.45	-	-
	MVS150	4.23	5.25	5.25	5.05	4.85	4.64	4.44	4.23	-	-
	MVS170	4.81	6.04	6.04	5.84	5.63	5.43	5.22	5.02	4.81	-
	MVS190	5.60	6.83	6.83	6.62	6.42	6.21	6.01	5.81	5.60	-
	MVS210	6.40	7.63	7.63	7.43	7.22	7.02	6.81	6.61	6.40	-
	MVS230	7.19	8.42	8.42	8.21	8.01	7.81	7.60	7.40	7.19	-
B BELT	MVS130	3.63	4.86	4.86	4.65	4.45	4.24	4.04	3.84	3.63	-
	MVS150	4.21	5.65	5.65	5.44	5.24	5.03	4.83	4.62	4.42	4.21
	MVS170	5.00	6.43	6.43	6.23	6.02	5.82	5.61	5.41	5.21	5.00
	MVS190	5.79	7.22	7.22	7.01	6.81	6.60	6.40	6.20	5.99	5.79
	MVS210	6.59	8.02	8.02	7.82	7.61	7.41	7.20	7.00	6.80	6.59
	MVS230	7.38	8.81	8.81	8.61	8.40	8.20	7.99	7.79	7.58	7.38
3V BELT	MVS130	3.56	4.17	4.17	3.97	3.77	3.56	-	-	-	-
	MVS150	4.35	4.96	4.96	4.76	4.55	4.35	-	-	-	-
	MVS170	5.13	5.75	5.75	5.54	5.34	5.13	-	-	-	-
	MVS190	5.92	6.53	6.53	6.33	6.13	5.92	-	-	-	-
	MVS210	6.73	7.34	7.34	7.13	6.93	6.73	-	-	-	-
	MVS230	7.51	8.13	8.13	7.92	7.72	7.51	-	-	-	-
5V BELT	MVS130	-	-	-	-	-	-	-	-	-	-
	MVS150*	4.31	5.74	5.74	5.54	5.33	5.13	4.93	4.72	4.52	4.31
	MVS170*	5.10	6.53	6.53	6.33	6.12	5.92	5.71	5.51	5.30	5.10
	MVS190	5.88	7.32	7.32	7.11	6.91	6.7	6.50	6.29	6.09	5.88
	MVS210	6.69	8.12	8.12	7.92	7.71	7.51	7.30	7.10	6.89	6.69
	MVS230	7.48	8.91	8.91	8.70	8.50	8.29	8.09	7.89	7.68	7.48

* Important: Recommended for use with narrow cog belts only.

P.D. for "A" belt = Datum dia. "A" belt + .25

P.D. for "B" belt = Datum dia. "B" belt + .35

P.D. for "3V" belts = Datum dia. "3V" belts + .05

P.D. for "5V" belts = Datum dia. "5V" belts + .10

SPLIT TAPER VERSA-V SHEAVES



BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES:

- Used with conventional A, B and 5V belts
- Available in 1 to 4 grooves
- B bushing used with the majority of the Versa-V sheaves, bores 1/2 to 2-7/16
- Popular in HVAC, wood processing industry, bulk material handling and package material handling

NOTE: The type of sheave construction is indicated in the column entitled Type. The number refers to the drawing and the letter as follows:
A = arms; B = block; W = web.



HOW TO ORDER:

Example: **2VV54**

2VV **54**

2: Number of grooves

VV: Type of sheaves

54: Datum diameter for B belts (5.4")

SPLIT TAPER VERSA-V SHEAVES

BALDOR • DODGE



BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

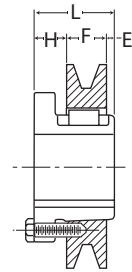
SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

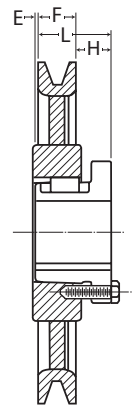
PART NUMBER INDEX

1 GROOVE

PART NUMBER	CROSS REFERENCE	DIAMETERS				F = 1 INCH					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	PITCH 5V BELTS	H	TYPE	B	L	E	
1W42	1B5V42	4.48	3.8	4.2	4.5	5/8	1B	P1	1-15/16	5/16	2.5
1W44	1B5V44	4.68	4	4.4	4.5	5/8	1B	P1	1-15/16	5/16	2.8
1W46	1B5V46	4.88	4.2	4.6	4.7	3/4	1B	B	1-15/16	3/16	2.5
1W48	1B5V48	5.08	4.4	4.8	4.9	3/4	1B	B	1-15/16	3/16	2.9
1W50	1B5V50	5.28	4.6	5	5.1	3/4	1B	B	1-15/16	3/16	3.3
1W52	1B5V52	5.48	4.8	5.2	5.3	3/4	1B	B	1-15/16	3/16	3.7
1W54	1B5V54	5.68	5	5.4	5.5	3/4	1B	B	1-15/16	3/16	4.1
1W56	1B5V56	5.88	5.2	5.6	5.7	3/4	1B	B	1-15/16	3/16	4.5
1W58	1B5V58	6.08	5.4	5.8	5.9	3/4	1B	B	1-15/16	3/16	5
1W60	1B5V60	6.28	5.6	6	6.1	3/4	1B	B	1-15/16	3/16	5.4
1W62	1B5V62	6.48	5.8	6.2	6.3	3/4	1W	B	1-15/16	3/16	5.3
1W64	1B5V64	6.68	6	6.4	6.5	3/4	1W	B	1-15/16	3/16	5.6
1W66	1B5V66	6.88	6.2	6.6	6.7	3/4	1W	B	1-15/16	3/16	6
1W68	1B5V68	7.08	6.4	6.8	6.9	3/4	1W	B	1-15/16	3/16	6.4
1W70	1B5V70	7.28	6.6	7	7.1	3/4	1W	B	1-15/16	3/16	6.8
1W74	1B5V74	7.68	7	7.4	7.5	3/4	1W	B	1-15/16	3/16	7.7
1W80	1B5V80	8.28	7.6	8	8.1	7/8	2A	B	1-15/16	3/16	7.5
1W86	1B5V86	8.88	8.2	8.6	8.7	7/8	2A	B	1-15/16	3/16	7.9
1W90	1B5V90	9.28	8.6	9	9.1	7/8	2A	B	1-15/16	3/16	8.2
1V94	1B5V94	9.68	9	9.4	9.5	7/8	2A	B	1-15/16	3/16	8.5
1W110	1B5V110	11.28	10.6	11	11.1	7/8	2A	B	1-15/16	3/16	10.3
1W124	1B5V124	12.68	12	12.4	12.5	7/8	2A	B	1-15/16	3/16	11.5
1W136	1B5V136	13.88	13.2	13.6	13.7	7/8	2A	B	1-15/16	3/16	13.3
1W155	1B5V155	15.68	15	15.4	15.5	7/8	2A	B	1-15/16	3/16	15.5
1W160	1B5V160	16.28	15.6	16	16.1	7/8	2A	B	1-15/16	3/16	16.6
1W184	1B5V184	18.68	18	18.4	18.5	7/8	2A	B	1-15/16	3/16	20
1W200	1B5V200	20.28	19.5	20	20.1	7/8	2A	B	1-15/16	3/16	21.8
1W234	1B5V234	23.68	22.9	23.4	23.5	7/8	2A	B	1-15/16	3/16	28.2
1W250	1B5V250	25.28	24.5	25	25.1	7/8	2A	B	1-15/16	3/16	31.4
1W278	1B5V278	28.08	27.3	27.8	27.9	7/8	2A	B	1-15/16	3/16	36.5



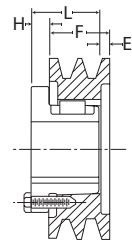
Type 1



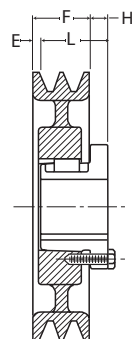
Type 2

2 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS				F = 1-23/32 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	PITCH 5V BELTS	H	TYPE	B	L	E	
2W42	2B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	13/32	3.7
2W44	2B5V44	4.68	4	4.4	4.5	7/32	3	P1	1-15/16	0	4.1
2W46	2B5V46	4.88	4.2	4.6	4.7	33/64	3	B	1-15/16	0	3.3
2W48	2B5V48	5.08	4.4	4.8	4.9	33/64	3	B	1-15/16	11/64	3.9
2W50	2B5V50	5.28	4.6	5	5.1	33/64	3	B	1-15/16	11/64	4.6
2W52	2B5V52	5.48	4.8	5.2	5.3	33/64	3	B	1-15/16	11/64	5.3
2W54	2B5V54	5.68	5	5.4	5.5	33/64	3	B	1-15/16	11/64	6
2W56	2B5V56	5.88	5.2	5.6	5.7	33/64	3	B	1-15/16	11/64	6.7
2W58	2B5V58	6.08	5.4	5.8	5.9	33/64	3	B	1-15/16	11/64	7.4
2W60	2B5V60	6.28	5.6	6	6.1	33/64	3	B	1-15/16	11/64	8.2
2W62	2B5V62	6.48	5.8	6.2	6.3	33/64	3	B	1-15/16	11/64	9.2
2W64	2B5V64	6.68	6	6.4	6.5	33/64	3	B	1-15/16	11/64	8.4
2W66	2B5V66	6.88	6.2	6.6	6.7	33/64	3	B	1-15/16	11/64	11.4
2W68	2B5V68	7.08	6.4	6.8	6.9	33/64	4W	B	1-15/16	11/64	10.2
2V70	2B5V70	7.28	6.6	7	7.1	33/64	4W	B	1-15/16	11/64	12.3
2W74	2B5V74	7.68	7	7.4	7.5	33/64	4W	B	1-15/16	11/64	14.2
2V80	2B5V80	8.28	7.6	8	8.1	33/64	4A	B	1-15/16	11/64	11.3
2W86	2B5V86	8.88	8.2	8.6	8.7	33/64	4A	B	1-15/16	11/64	10.6
2V90	2B5V90	9.28	8.6	9	9.1	33/64	4A	B	1-15/16	11/64	11.1
2W94	2B5V94	9.68	9	9.4	9.5	33/64	4A	B	1-15/16	11/64	11.6
2W110	2B5V110	11.28	10.6	11	11.1	33/64	4A	B	1-15/16	11/64	14.4
2W124	2B5V124	12.68	12	12.4	12.5	33/64	4A	B	1-15/16	11/64	17.1
2W136	2B5V136	13.88	13.2	13.6	13.7	33/64	4A	B	1-15/16	11/64	19.3



Type 3



Type 4

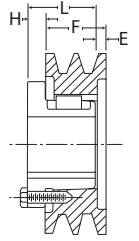
* Please contact Baldor for lead time.

SPLIT TAPER VERSA-V SHEAVES



2 GROOVES

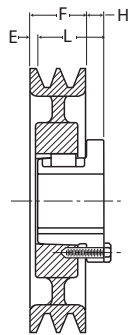
PART NUMBER	CROSS REFERENCE	DIAMETERS				F = 1-23/32 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	PITCH 5V BELTS	H	TYPE	B	L	E	
2W155	2B5V155	15.68	15	15.4	15.5	33/64	4A	B	1-15/16	11/64	23.2
2W160	2B5V160	16.28	15.6	16	16.1	33/64	4A	B	1-15/16	11/64	24.2
2W184*	2B5V184	18.68	18	18.4	18.5	33/64	4A	B	1-15/16	11/64	33.2
2W200*	2B5V200	20.28	19.5	20	20.1	33/64	4A	B	1-15/16	11/64	34.8
2W234*	2B5V234	23.68	22.9	23.4	23.5	33/64	4A	B	1-15/16	11/64	37.9
2W250*	2B5V250	25.28	24.5	25	25.1	33/64	4A	B	1-15/16	11/64	47
2W278*	2B5V278	28.08	27.3	27.8	27.9	33/64	4A	B	1-15/16	11/64	55.9



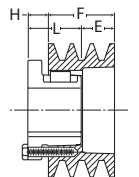
Type 3

3 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS				F = 2-7/16 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	PITCH 5V BELTS	H	TYPE	B	L	E	
3V42	3B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	1-1/8	4.8
3V44	3B5V44	4.68	4	4.4	4.5	1/32	3	P1	1-15/16	17/32	5.2
3V46	3B5V46	4.88	4.2	4.6	4.7	3/4	5	B	1-15/16	1-3/16	4.9
3V48	3B5V48	5.08	4.4	4.8	4.9	3/4	5	B	1-15/16	1-3/16	5.5
3V50	3B5V50	5.28	4.6	5	5.1	3/4	5	B	1-15/16	1-3/16	6.1
3V52	3B5V52	5.48	4.8	5.2	5.3	3/4	5	B	1-15/16	1-3/16	6.7
3V54	3B5V54	5.68	5	5.4	5.5	5/32	3	B	1-15/16	19/32	7.4
3V56	3B5V56	5.88	5.2	5.6	5.7	5/32	3	B	1-15/16	17/32	8.4
3V58	3B5V58	6.08	5.4	5.8	5.9	5/32	3	B	1-15/16	17/32	9.5
3V60	3B5V60	6.28	5.6	6	6.1	5/32	3	B	1-15/16	17/32	10.6
3V62	3B5V62	6.48	5.8	6.2	6.3	5/32	3	B	1-15/16	17/32	9.8
3V64	3B5V64	6.68	6	6.4	6.5	5/32	3	B	1-15/16	17/32	10.5
3V66	3B5V66	6.88	6.2	6.6	6.7	5/32	3	B	1-15/16	17/32	10.4
3V68	3B5V68	7.08	6.4	6.8	6.9	5/32	4W	B	1-15/16	17/32	10.9
3V70	3B5V70	7.28	6.6	7	7.1	5/32	4W	B	1-15/16	17/32	11.5
3V74	3B5V74	7.68	7	7.4	7.5	5/32	4W	B	1-15/16	17/32	12.6
3V80	3B5V80	8.28	7.6	8	8.1	5/32	4A	B	1-15/16	17/32	14.2
3V86	3B5V86	8.88	8.2	8.6	8.7	5/32	4A	B	1-15/16	17/32	13.7
3V90	3B5V90	9.28	8.6	9	9.1	5/32	4A	B	1-15/16	17/32	14.5
3V94	3B5V94	9.68	9	9.4	9.5	5/32	4A	B	1-15/16	17/32	17
3W110	3B5V110	11.28	10.6	11	11.1	5/32	4A	B	1-15/16	17/32	19.8
3W124	3B5V124	12.68	12	12.4	12.5	5/32	4A	B	1-15/16	17/32	22.1
3W136	3B5V136	13.88	13.2	13.6	13.7	5/32	4A	B	1-15/16	17/32	24.9
3W155	3B5V155	15.68	15	15.4	15.5	5/32	4A	B	1-15/16	17/32	30.4
3W160	3B5V160	16.28	15.6	16	16.1	5/32	4A	B	1-15/16	17/32	31.7
3W184*	3B5V184	18.68	18	18.4	18.5	5/32	4A	B	1-15/16	17/32	40.9
3W200*	3B5V200	20.28	19.5	20	20.1	5/32	4A	B	1-15/16	17/32	47.6
3W234*	3B5V234	23.68	22.9	23.4	23.5	5/32	4A	B	1-15/16	17/32	61.5
3W250*	3B5V250	25.28	24.5	25	25.1	5/32	4A	B	1-15/16	17/32	66.6
3W278*	3B5V278	28.08	27.3	27.8	27.9	5/32	4A	B	1-15/16	17/32	79.1



Type 4



Type 5

* Please contact Baldor for lead time.

SPLIT TAPER VERSA-V SHEAVES

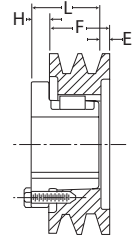
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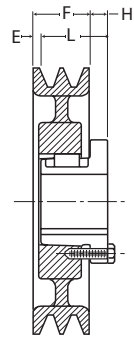
4 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS				F = 3-5/32 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	PITCH 5V BELTS	H	TYPE	B	L	E	
4V42	4B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	—	5.9
4V44	4B5V44	4.68	4.0	4.4	4.5	3/64	3	P1	1-15/16	—	6.3
4V46	4B5V46	4.88	4.2	4.6	4.7	3/4	5	B	1-15/16	—	6.1
4V48	4B5V48	5.08	4.4	4.8	4.9	3/4	5	B	1-15/16	—	6.7
4V50	4B5V50	5.28	4.6	5.0	5.1	3/4	5	B	1-15/16	—	7.4
4V52	4B5V52	5.48	4.8	5.2	5.3	3/4	5	B	1-15/16	—	8.0
4V54	4B5V54	5.68	5.0	5.4	5.5	—	3	B	1-15/16	61/64	8.9
4V56	4B5V56	5.88	5.2	5.6	5.7	—	3	B	1-15/16	57/64	9.5
4V58	4B5V58	6.08	5.4	5.8	5.9	—	3	B	1-15/16	57/64	10.3
4V60	4B5V60	6.28	5.6	6.0	6.1	—	3	B	1-15/16	57/64	11.0
4V62	4B5V62	6.48	5.8	6.2	6.3	—	3	B	1-15/16	57/64	11.3
4V64	4B5V64	6.68	6.0	6.4	6.5	—	3	B	1-15/16	57/64	12.1
4V66	4B5V66	6.88	6.2	6.6	6.7	—	3	B	1-15/16	57/64	12.0
4V68	4B5V68	7.08	6.4	6.8	6.9	—	3	B	1-15/16	57/64	12.6
4V70	4B5V70	7.28	6.6	7.0	7.1	—	4W	B	1-15/16	57/64	13.2
4V74	4B5V74	7.68	7.0	7.4	7.5	—	4W	B	1-15/16	57/64	14.5
4V80	4B5V80	8.28	7.6	8.0	8.1	—	4A	B	1-15/16	57/64	15.2
4V86	4B5V86	8.88	8.2	8.6	8.7	—	4A	B	1-15/16	57/64	16.6
4V90	4B5V90	9.28	8.6	9.0	9.1	—	4A	B	1-15/16	57/64	17.6
4V94	4B5V94	9.68	9.0	9.4	9.5	—	4A	B	1-15/16	57/64	20.0
4V110	4B5V110	11.28	10.6	11.0	11.1	—	4A	B	1-15/16	57/64	22.8
4V124	4B5V124	12.68	12.0	12.4	12.5	—	4A	B	1-15/16	57/64	26.5
4V136	4B5V136	13.88	13.2	13.6	13.7	—	4A	B	1-15/16	57/64	30.7
4V155	4B5V155	15.68	15.0	15.4	15.5	—	4A	B	1-15/16	57/64	37.9
4V160	4B5V160	16.28	15.6	16.0	16.1	—	4A	B	1-15/16	57/64	40.5
4V184*	4B5V184	18.68	18.0	18.4	18.5	—	4A	B	1-15/16	57/64	50.7
4V200*	4B5V200	20.28	19.5	20.0	20.1	—	4A	B	1-15/16	57/64	58.5
4V234*	4B5V234	23.68	22.9	23.4	23.5	—	4A	B	1-15/16	57/64	73.9
4V250*	4B5V250	25.28	24.5	25.0	25.1	—	4A	B	1-15/16	57/64	83.8
4V278*	4B5V278	28.08	27.3	27.8	27.9	—	4A	B	1-15/16	57/64	94.3

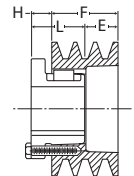
* Please contact Baldor for lead time.



Type 3



Type 4



Type 5

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

SPLIT TAPER TB SHEAVES

BK² BUSHINGS & HUBSLIGHT DUTY FIXED BORE
& BUSH TYPEFRACTIONAL HORSEPOWER
SERIES (F.H.P.)ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

FEATURES:

- Used with conventional A and B belts
- Available in 1 to 3 grooves
- P1 Bushing used with the majority of the TB sheaves
- General industrial applications

NOTE: The type of sheave construction is indicated in the column entitled Type. The number refers to the drawing and the letter as follows:
A = arms; B = block; W = web.

HOW TO ORDER:

Example: **2TB155**

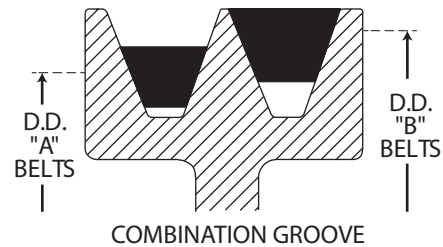
2TB

155

2: Number of grooves

TB: Type of sheaves

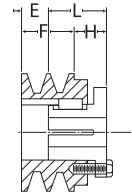
155: Datum diameter for B belts (15.4")



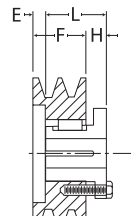
SPLIT TAPER TB SHEAVES

1 GROOVE

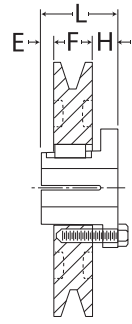
PART NUMBER	CROSS REFERENCE	DIAMETERS			F = 1 INCH					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	H	TYPE	B	L	E	
1TB34	1TB34	3.75	3	3.4	1-1/16	2	P1	1-15/16	1/8	2
1TB36	1TB36	3.95	3.6	3.2	1-1/16	2	P1	1-15/16	1/8	2.3
1TB38	1TB38	4.15	3.4	3.8	1-1/16	2	P1	1-15/16	1/8	2.6
1TB40	1TB40	4.35	3.6	4	5/8	10B	P1	1-15/16	5/16	2.1
1TB42	1TB42	4.55	3.8	4.2	5/8	10B	P1	1-15/16	5/16	2.4
1TB44	1TB44	4.75	4	4.4	5/8	10B	P1	1-15/16	5/16	2.8
1TB46	1TB46	4.95	4.2	4.6	5/8	10B	P1	1-15/16	5/16	3.1
1TB48	1TB48	5.15	4.4	4.8	5/8	10B	P1	1-15/16	5/16	3.5
1TB50	1TB50	5.35	4.6	5	5/8	10B	P1	1-15/16	5/16	3.9
1TB52	1TB52	5.55	4.8	5.2	5/8	10B	P1	1-15/16	5/16	4.1
1TB54	1TB54	5.75	5	5.4	5/8	10B	P1	1-15/16	5/16	4.6
1TB56	1TB56	5.95	5.2	5.6	5/8	10B	P1	1-15/16	5/16	5.1
1TB58	1TB58	6.15	5.4	5.8	5/8	10B	P1	1-15/16	5/16	5.6
1TB60	1TB60	6.35	5.6	6	5/8	10W	P1	1-15/16	5/16	6
1TB62	1TB62	6.55	5.8	6.2	5/8	10W	P1	1-15/16	5/16	5.5
1TB64	1TB64	6.75	6	6.4	5/8	10W	P1	1-15/16	5/16	5.8
1TB66	1TB66	6.95	6.2	6.6	5/8	10W	P1	1-15/16	5/16	5.9
1TB68	1TB68	7.15	6.4	6.8	5/8	10W	P1	1-15/16	5/16	6.1
1TB70	1TB70	7.35	6.6	7	25/32	16A	P1	1-15/16	5/32	6.4
1TB74	1TB74	7.75	7	7.4	25/32	16A	P1	1-15/16	5/32	7.3
1TB80	1TB80	8.35	7.6	8	25/32	16A	P1	1-15/16	5/32	7.8
1TB86	1TB86	8.95	8.2	8.6	25/32	16A	P1	1-15/16	5/32	8.6
1TB90	1TB90	9.35	8.6	9	25/32	16A	P1	1-15/16	5/32	8.9
1TB94	1TB94	9.75	9	9.4	25/32	16A	P1	1-15/16	5/32	9.1
1TB110	1TB110	11.35	10.6	11	25/32	16A	P1	1-15/16	5/32	11.1
1TB124	1TB124	12.75	12	12.4	1-1/8	16A	Q1	2-1/2	3/8	17.8
1TB136	1TB136	13.95	13.2	13.6	1-1/8	16A	Q1	2-1/2	3/8	18.2
1TB155	1TB155	15.75	15	15.4	1-1/8	16A	Q1	2-1/2	3/8	20.3
1TB160	1TB160	16.35	15.6	16	1-1/8	16A	Q1	2-1/2	3/8	22
1TB184*	1TB184	18.75	18	18.4	1-1/8	16A	Q1	2-1/2	3/8	27.5
1TB200*	1TB200	20.35	19.5	20	1-1/8	16A	Q1	2-1/2	3/8	27.2
1TB250*	1TB250	25.35	24.5	25	1-1/8	16A	Q1	2-1/2	3/8	42.4
1TB300*	1TB300	30.35	29.5	30	1-1/8	16A	Q1	2-1/2	3/8	56
1TB380*	1TB380	38.35	37.5	38	1-1/8	16A	Q1	2-1/2	3/8	78



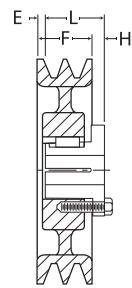
Type 2



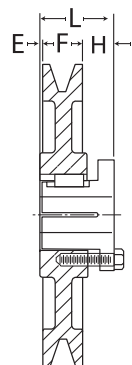
Type 5



Type 10



Type 13



Type 16

2 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS			F = 1-3/4 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	H	TYPE	B	L	E	
2TB34	2TB34	3.75	3	3.4	1-1/16	2	P1	1-15/16	7/8	2.9
2TB36	2TB36	3.95	3.2	3.6	1-1/16	2	P1	1-15/16	7/8	3.8
2TB38	2TB38	4.15	3.4	3.8	5/8	5	P1	1-15/16	7/16	3
2TB40	2TB40	4.35	3.6	4	5/8	5	P1	1-15/16	7/16	3.8
2TB42	2TB42	4.55	3.8	4.2	5/8	5	P1	1-15/16	7/16	3.9
2TB44	2TB44	4.75	4	4.4	3/16	13B	P1	1-15/16	0	3.9
2TB46	2TB46	4.95	4.2	4.6	3/16	13B	P1	1-15/16	0	4.5
2TB48	2TB48	5.15	4.4	4.8	3/16	13B	P1	1-15/16	0	5.3
2TB50	2TB50	5.35	4.6	5	3/16	13B	P1	1-15/16	0	5.6
2TB52	2TB52	5.55	4.8	5.2	3/16	13B	P1	1-15/16	0	6.1
2TB54	2TB54	5.75	5	5.4	3/16	13B	P1	1-15/16	0	6.5
2TB56	2TB56	5.95	5.2	5.6	3/16	13B	P1	1-15/16	0	7.4
2TB58	2TB58	6.15	5.4	5.8	3/16	13B	P1	1-15/16	0	8
2TB60	2TB60	6.35	5.6	6	3/16	13B	P1	1-15/16	0	8.9
2TB62	2TB62	6.55	5.8	6.2	3/16	13W	P1	1-15/16	0	7.6
2TB64	2TB64	6.75	6	6.4	3/16	13W	P1	1-15/16	0	7.8

* Please contact Baldor for lead time.

SPLIT TAPER TB SHEAVES

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

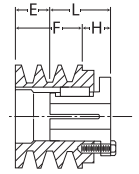
SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

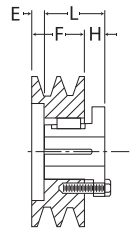
PART NUMBER INDEX

2 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS			F = 1-3/4 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	H	TYPE	B	L	E	
2TB66	2TB66	6.95	6.2	6.6	3/16	13W	P1	1-15/16	0	8.3
2TB68	2TB68	7.15	6.4	6.8	3/16	13W	P1	1-15/16	0	8.8
2TB70	2TB70	7.35	6.6	7	3/4	13W	Q1	2-1/2	0	11.1
2TB74	2TB74	7.75	7	7.4	3/4	13W	Q1	2-1/2	0	11.5
2TB80	2TB80	8.35	7.6	8	3/4	13W	Q1	2-1/2	0	12.8
2TB86	2TB86	8.95	8.2	8.6	3/4	13W	Q1	2-1/2	0	16
2TB90	2TB90	9.35	8.6	9	3/4	13A	Q1	2-1/2	0	15.1
2TB94	2TB94	9.75	9	9.4	3/4	13A	Q1	2-1/2	0	15.5
2TB110	2TB110	11.35	10.6	11	3/4	13A	Q1	2-1/2	0	18.9
2TB124	2TB124	12.75	12	12.4	3/4	13A	Q1	2-1/2	0	21.1
2TB136	2TB136	13.95	13.2	13.6	3/4	13A	Q1	2-1/2	0	23
2TB155	2TB155	15.75	15	15.4	3/4	13A	Q1	2-1/2	0	24.8
2TB160	2TB160	16.35	15.6	16	3/4	13A	Q1	2-1/2	0	27
2TB184*	2TB184	18.75	18	18.4	3/4	13A	Q1	2-1/2	0	32.8
2TB200*	2TB200	20.35	19.5	20	3/4	13A	Q1	2-1/2	0	42.3
2TB250*	2TB250	25.35	24.5	25	3/4	13A	Q1	2-1/2	0	50.3
2TB300*	2TB300	30.35	29.5	30	3/4	13A	Q1	2-1/2	0	68.8
2TB380*	2TB380	38.35	37.5	38	3/4	13A	Q1	2-1/2	0	95.5



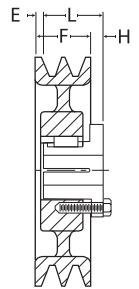
Type 3



Type 5

3 GROOVES

PART NUMBER	CROSS REFERENCE	DIAMETERS			F = 2-1/2 INCHES					WEIGHT (LBS.)
		OUTSIDE	DATUM A BELTS	DATUM B BELTS	H	TYPE	B	L	E	
3TB34	3TB34	3.75	3	3.4	1-1/16	3	P2	2-15/16	5/8	3.8
3TB36	3TB36	3.95	3.2	3.6	1-1/16	3	P2	2-15/16	5/8	4.4
3TB38	3TB38	4.15	3.4	3.8	5/8	5	P1	1-15/16	1-3/16	3.8
3TB40	3TB40	4.35	3.6	4	5/8	5	P1	1-15/16	1-3/16	4.5
3TB42	3TB42	4.55	3.8	4.2	5/8	5	P1	1-15/16	1-3/16	4.9
3TB44	3TB44	4.75	4	4.4	0	13B	P1	1-15/16	9/16	5.1
3TB46	3TB46	4.95	4.2	4.6	0	13W	P1	1-15/16	9/16	6
3TB48	3TB48	5.15	4.4	4.8	0	13W	P1	1-15/16	9/16	6.3
3TB50	3TB50	5.35	4.6	5	0	13W	P1	1-15/16	9/16	6.9
3TB52	3TB52	5.55	4.8	5.2	0	13W	P1	1-15/16	9/16	7.5
3TB54	3TB54	5.75	5	5.4	0	13W	P1	1-15/16	9/16	8.3
3TB56	3TB56	5.95	5.2	5.6	0	13W	P1	1-15/16	9/16	9
3TB58	3TB58	6.15	5.4	5.8	0	13W	P1	1-15/16	9/16	9.6
3TB60	3TB60	6.35	5.6	6	0	13W	P1	1-15/16	9/16	10.5
3TB62	3TB62	6.55	5.8	6.2	0	13W	P1	1-15/16	9/16	9.4
3TB64	3TB64	6.75	6	6.4	0	13W	P1	1-15/16	9/16	9.5
3TB66	3TB66	6.95	6.2	6.6	0	13W	P1	1-15/16	9/16	10
3TB68	3TB68	7.15	6.4	6.8	0	13W	P1	1-15/16	9/16	10.4
3TB70	3TB70	7.35	6.6	7	3/8	13W	Q1	2-1/2	3/8	13
3TB74	3TB74	7.75	7	7.4	3/8	13W	Q1	2-1/2	3/8	13.3
3TB80	3TB80	8.35	7.6	8	3/8	13W	Q1	2-1/2	3/8	15.3
3TB86	3TB86	8.95	8.2	8.6	3/8	13W	Q1	2-1/2	3/8	18.9
3TB90	3TB90	9.35	8.6	9	3/8	13A	Q1	2-1/2	3/8	18.1
3TB94	3TB94	9.75	9	9.4	3/8	13A	Q1	2-1/2	3/8	18
3TB110	3TB110	11.35	10.6	11	3/8	13A	Q1	2-1/2	3/8	21.3
3TB124	3TB124	12.75	12	12.4	3/8	13A	Q1	2-1/2	3/8	25.4
3TB136	3TB136	13.95	13.2	13.6	3/8	13A	Q1	2-1/2	3/8	27.4
3TB155*	3TB155	15.75	15	15.4	3/8	13A	Q1	2-1/2	3/8	29.8
3TB160*	3TB160	16.35	15.6	16	3/8	13A	Q1	2-1/2	3/8	32
3TB184*	3TB184	18.75	18	18.4	3/8	13A	Q1	2-1/2	3/8	37.8
3TB200*	3TB200	20.35	19.5	20	3/8	13A	Q1	2-1/2	3/8	49.9
3TB250*	3TB250	25.35	24.5	25	3/8	13A	Q1	2-1/2	3/8	61
3TB300*	3TB300	30.35	29.5	30	3/8	13A	Q1	2-1/2	3/8	78.5
3TB380*	3TB380	38.35	37.5	38	3/8	13A	Q1	2-1/2	3/8	110



Type 13

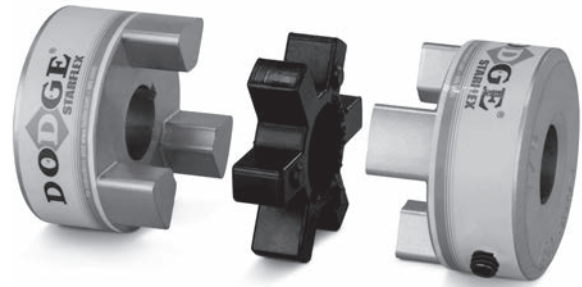
* Please contact Baldor for lead time.

The most commonly used elastomeric coupling for a wide variety of light to medium-duty applications.

FEATURES:

- Interchangeable by part number and size with industry standard components
- Cost saving component
- Four types of insert materials for a wide range of applications in varying temperatures and environments

NOTE: Careful selection of the type of insert will result in efficient, long-lasting operations.



PRODUCT FEATURES:

- High torque capability
- Easy Installation
- Misalignment capability
- No metal-to-metal contact

HOW TO ORDER:

A complete StarFlex coupling assembly consists of one element and two hubs.

NOMENCLATURE

HUBS L 075 x 5/8

Hub Size

Bore Size





ELEMENTS L 075 N

Element Size

Element Material

- N = NBR Rubber
- U = Urethane
- H = Hytrel
- B = Bronze

NOTE: Selecting the proper insert material plays an important part in the performance of the product.

ELEMENT CHARACTERISTICS					
		NBR (RUBBER)	URETHANE	HYTREL	BRONZE
Properties		Nitrile Butadiene Rubber is a flexible elastomer that is oil resistant, with the resilience and elasticity of natural rubber. Most economical and widely-used.	Urethane has 1.5 times greater torque capacity than NBR, provides less vibration damping, and has good resistance to oil and chemicals. Not recommended for high cycle applications.	Hytrel is a flexible elastomer suited to high torque and temperature applications. Excellent resistance to oil and chemicals. Not recommended for high cycle applications.	Bronze is a rigid, oil-impregnated metal insert designed for high torque, slow speed applications. (Maximum 250 RPM) Not effected by extreme environments (temperature, water, oil, dirt).
Temperature Range		-40° to +212° F -40° to +100° C	-30° to +160° F -34° to +71° C	-60° to +250° F -51° to 121° C	-40° to +450° F -40° to +232° C
Misalignment	Angular (Degrees)	1°	1°	1/2°	1/2°
	Parallel (in.)	.015	.015	.015	.010
Shore Hardness		80A	55D L050-L110 90-95A L150-L225	55D	-
Damping Capacity		HIGH	LOW	LOW	NIL
Chemical Resistance		GOOD	VERY GOOD	EXCELLENT	EXCELLENT
Color		BLACK	ORANGE	BEIGE	GOLD

JAW COUPLINGS ADVANTAGES

Jaw couplings are fail-safe - if the insert element wears or breaks away, the coupling continues to operate until the insert can be conveniently replaced.

Simple design means easy installation, removal, and visual inspection. It also offers lighter weight and lower cost when compared to other coupling styles with similar torque capacity.

INSERT CHOICE

The choice of the insert element makes a significant difference in the coupling's performance with regards to torque rating, vibration, temperature, chemical resistance, misalignment, speed, installation and removal.

MAINTENANCE TIPS

Through manual inspection, avoid allowing the jaw tips to come into contact; a noisy, grinding operation will result. Replace the insert if signs of wear are evident.

Do not over-estimate service factors when choosing the coupling. This increases costs unnecessarily and can cause damage elsewhere in the drive. Due to the variety of inserts available, careful selection will result in efficient, long-lasting operation.

ELEMENT PART NUMBERS

SPIDER ELEMENT STYLE	L035	L050	L070	L075	L090	L095	L099	L100	L110	L150	L190	L225
NBR RUBBER (SOLID)	L035N	L050N	L070N	L075N	L090-095N		L099-100N		L110N	L150N	L190N	L225N
NBR RUBBER (OPEN CENTER)	–	–	–	L075N-HOLE	L090-095N-HOLE		L099-100N-HOLE		L110N-HOLE	L150N-HOLE	L190N-HOLE	L225N-HOLE
URETHANE (SOLID)	–	L050U	L070U	L075U	L090-095U		L099-100U		L110U	L150U	L190U	L225U
URETHANE (OPEN CENTER)	–	–	L070U-HOLE	L075U-HOLE	L090-095U-HOLE		L099-100U-HOLE		L110U-HOLE	L150U-HOLE	–	–
HYTREL (SOLID)	–	L050H	L070H	L075H	L090-095H		L099-100H		L110H	L150H	L190H	L225H
HYTREL (OPEN CENTER)	–	–	L070H-HOLE	L075H-HOLE	L090-095H-HOLE		L099-100H-HOLE		L110H-HOLE	L150H-HOLE	L190H-HOLE	L225H-HOLE
BRONZE (OPEN CENTER)	–	L050B	L070B	L075B	L090-095B		L099-100B		L110B	L150B	L190B	L225B

TORQUE, SPEED, AND MISALIGNMENT RATINGS

SIZE	TORQUE AND SPEED RATINGS						MISALIGNMENT RATINGS			
	TORQUE (IN.-LBS.)				SPEED (RPM)		PARALLEL (IN.)		ANGULAR	
	NBR	URETHANE	HYTREL	BRONZE	NBR, URETHANE, HYTREL	BRONZE	NBR, URETHANE, HYTREL	BRONZE	NBR, URETHANE	HYTREL, BRONZE
L035	3.5	–	–	–	31,000	250	0.015	–	–	–
L050	26	39	50	50	18,000	250	0.015	0.010	1°	1/2°
L070	43	65	114	114	14,000	250	0.015	0.010	1°	1/2°
L075	90	135	227	227	11,000	250	0.015	0.010	1°	1/2°
L090	144	216	401	401	9,000	250	0.015	0.010	1°	1/2°
L095	194	291	561	561	9,000	250	0.015	0.010	1°	1/2°
L099	318	477	792	792	7,000	250	0.015	0.010	1°	1/2°
L100	417	626	1,134	1,134	7,000	250	0.015	0.010	1°	1/2°
L110	792	1,188	2,268	2,268	5,000	250	0.015	0.010	1°	1/2°
L150	1,240	2,860	3,708	3,708	5,000	250	0.015	0.010	1°	1/2°
L190	1,728	2,592	4,680	4,680	5,000	250	0.015	0.010	1°	1/2°
L225	2,340	3,510	6,228	6,228	4,200	250	0.015	0.010	1°	1/2°

STARFLEX COUPLINGS

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

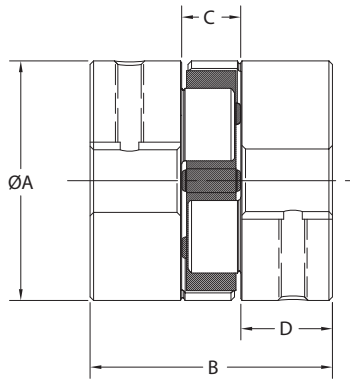
FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

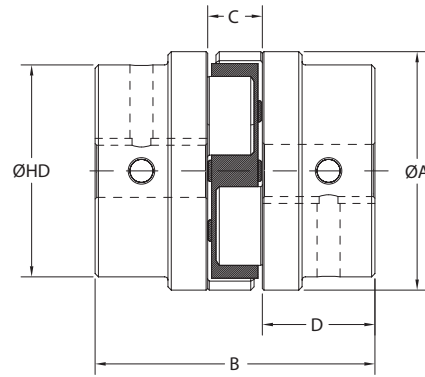
SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX



Type 1



Type 2

SIZE	TYPE	MINIMUM BORE	MAXIMUM BORE	OUTSIDE DIAMETER (A)	HUB DIAMETER (HD)	OVERALL LENGTHS (B)	DISTANCE BETWEEN HUBS (C)	LENGTH THROUGH BORE (D)	WEIGHT (LBS.) ¹	INERTIA (LBS.-IN. ²)
L035	1	1/8 (4MM)	3/8 (8MM)	5/8	–	13/16	9/32	17/64	0.10	0.003
L050	1	3/16 (5MM)	5/8 (16MM)	1-1/16	–	1-23/32	15/32	5/8	0.25	0.054
L070	1	3/16 (7MM)	3/4 (19MM)	1-3/8	–	2	1/2	3/4	0.50	0.115
L075	1	3/16 (9MM)	7/8 (22MM)	1-3/4	–	2-1/8	1/2	13/16	0.90	0.388
L090	1	3/16 (8MM)	1 (25MM)	2-1/8	–	2-9/64	33/64	13/16	1.35	0.772
L095	1	7/16 (11MM)	1-1/8 (28MM)	2-1/8	–	2-33/64	33/64	1	1.55	0.890
L099	1	7/16 (14MM)	1-3/16 (30MM)	2-17/32	–	2-27/32	23/32	1-1/16	2.25	2.048
L100	1	7/16 (12MM)	1-3/8 (35MM)	2-17/32	–	3-15/32	23/32	1-3/8	2.80	2.783
L110	1	5/8 (16MM)	1-5/8 (42MM)	3-5/16	–	4-1/4	7/8	1-11/16	5.95	8.993
L150	1	5/8 (16MM)	1-7/8 (48MM)	3-3/4	–	4-1/2	1	1-3/4	7.90	11.477
L190	2	3/4 (19MM)	2-1/8 (55MM)	4-1/2	4	5	1	2	13.80	39.256
L225	2	3/4 (30MM)	2-5/8 (65MM)	5	4-1/4	5-3/8	1	2-3/16	17.30	65.000

(1) Average weight for complete coupling assembly

INCH SERIES: STANDARD BORES AND KEYWAYS

BORE (IN.)	KEYWAY (IN.)	L035	L050	L070	L075	L090	L095
1/8	NO KW	L035x1/8	-	-	-	-	-
3/16	NO KW	L035x3/16	L050x3/16	L070x3/16	L075x3/16	L090x3/16	-
1/4	NO KW	L035x1/4	L050x1/4	L070x1/4	L075x1/4	L090x1/4	-
1/4	1/8 X 1/16	-	-	-	L075x1/4KW	-	-
5/16	NO KW	L035x5/16	L050x5/16	-	L075x5/16	L090x5/16	-
3/8	NO KW	L035x3/8	L050x3/8	L070x3/8	L075x3/8	L090x3/8	-
3/8	3/32 X 3/64	-	L050x3/8KW3/32	L070x3/8KW3/32	L075x3/8KW3/32	L090x3/8KW3/32	-
3/8	1/8 X 1/16	-	L050x1/8KW1/8	L070x3/8KW1/8	L075x3/8KW1/8	L090x3/8KW1/8	-
7/16	NO KW	-	L050x7/16	L070x7/16	L075x7/16	L090x7/16	L095x7/16
7/16	3/32 X 3/64	-	L050x7/16KW3/32	L070x7/16KW3/32	L075x7/16KW3/32	L090x7/16KW3/32	L095x7/16KW3/32
7/16	1/8 X 1/16	-	-	L070x7/16KW1/8	L075x7/16KW1/8	L090x7/16KW1/8	L095x7/16KW1/8
1/2	NO KW	-	L050x1/2	L070x1/2	L075x1/2	L090x1/2	L095x1/2
1/2	1/8 X 1/16	-	L050x1/2KW	L070x1/2KW	L075x1/2KW	L090x1/2KW	L095x1/2KW
9/16	NO KW	-	L050x9/16NOKW	L070x9/16NOKW	L075x9/16NOKW	L090x9/16NOKW	L095x9/16NOKW
9/16	1/8 X 1/16	-	L050x9/16	L070x9/16	L075x9/16	L090x9/16	L095x9/16
5/8	NO KW	-	L050x5/8NOKW	L070x5/8NOKW	L075x5/8NOKW	L090x5/8NOKW	L095x5/8NOKW
5/8	5/32 X 5/64	-	-	L070x5/8KW5/32	L075x5/8KW5/32	L090x5/8KW5/32	L095x5/8KW5/32
5/8	3/16 X 3/32	-	L050x5/8	L070x5/8	L075x5/8	L090x5/8	L095x5/8
11/16	3/16 X 3/32	-	-	L070x11/16	L075x11/16	L090x11/16	L095x11/16
3/4	NO KW	-	-	L070x3/4NOKW	L075x3/4NOKW	L090x3/4NOKW	L095x3/4NOKW
3/4	1/8 X 1/16	-	-	L070x3/4KW1/8	L075x3/4KW1/8	L090x3/4KW1/8	L095x3/4KW1/8
3/4	3/16 X 3/32	-	-	L070x3/4KW	L075x3/4	L090x3/4	L095x3/4
13/16	3/16 X 3/32	-	-	-	L075x13/16	L090x13/16	L095x13/16
7/8	NO KW	-	-	-	L075x7/8NOKW	-	-
7/8	3/16 X 3/32	-	-	-	L075x7/8	L090x7/8	L095x7/8
7/8	1/4 X 1/8	-	-	-	-	L090x7/8KW1/4	L095x7/8KW1/4
15/16	1/4 X 1/8	-	-	-	-	L090x15/16	L095x15/16
1	1/4 X 1/8	-	-	-	-	L090x1	L095x1
1	3/16 X 3/32	-	-	-	-	L090x1KW3/16	L095x1KW13/16
1-1/16	1/4 X 1/8	-	-	-	-	-	L095x1-1/16
1-1/8	1/4 X 1/8	-	-	-	-	-	L095x1-1/8
1-3/16	1/4 X 1/8	-	-	-	-	-	-
1-1/4	1/4 X 1/8	-	-	-	-	-	-
1-1/4	5/16 X 5/32	-	-	-	-	-	-
1-5/16	5/16 X 5/32	-	-	-	-	-	-
1-3/8	5/16 X 5/32	-	-	-	-	-	-
1-3/8	3/8 X 3/16	-	-	-	-	-	-
1-7/16	3/8 X 3/16	-	-	-	-	-	-
1-1/2	5/16 X 5/32	-	-	-	-	-	-
1-1/2	3/8 X 3/16	-	-	-	-	-	-
1-9/16	3/8 X 3/16	-	-	-	-	-	-
1-5/8	3/8 X 3/16	-	-	-	-	-	-
1-11/16	3/8 X 3/16	-	-	-	-	-	-
1-3/4	3/8 X 3/16	-	-	-	-	-	-
1-3/4	3/8 X 3/16	-	-	-	-	-	-
1-13/16	1/2 X 1/4	-	-	-	-	-	-
1-7/8	1/2 X 1/4	-	-	-	-	-	-
1-15/16	1/2 X 1/4	-	-	-	-	-	-
2	1/2 X 1/4	-	-	-	-	-	-
2-1/16	1/2 X 1/4	-	-	-	-	-	-
2-1/8	1/2 X 1/4	-	-	-	-	-	-
2-3/16	1/2 X 1/4	-	-	-	-	-	-
2-1/4	1/2 X 1/4	-	-	-	-	-	-
2-3/8	5/8 X 5/16	-	-	-	-	-	-
2-1/2	5/8 X 5/16	-	-	-	-	-	-
2-5/8	5/8 X 5/16	-	-	-	-	-	-

Hub part number = Size X bore
For example, L070x5/8

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

STARFLEX COUPLINGS

INCH SERIES: STANDARD BORES AND KEYWAYS

BORE (IN.)	KEYWAY (IN.)	L099	L100	L110	L150	L190	L225
1/8	NO KW	-	-	-	-	-	-
3/16	NO KW	-	-	-	-	-	-
1/4	NO KW	-	-	-	-	-	-
1/4	1/8 X 1/16	-	-	-	-	-	-
5/16	NO KW	-	-	-	-	-	-
3/8	NO KW	-	-	-	-	-	-
3/8	3/32 X 3/64	-	-	-	-	-	-
3/8	1/8 X 1/16	-	-	-	-	-	-
7/16	NO KW	L099x7/16	L100x7/16	-	-	-	-
7/16	3/32 X 3/64	L099x7/16KW3/32	L100x7/16KW3/32	-	-	-	-
7/16	1/8 X 1/16	L099x7/16KW1/8	L100x7/16KW1/8	-	-	-	-
1/2	NO KW	L099x1/2	L100x1/2	-	-	-	-
1/2	1/8 X 1/16	L099x1/2KW	L100x1/2KW	-	-	-	-
9/16	NO KW	L099x9/16NOKW	L100x9/16NOKW	-	-	-	-
9/16	1/8 X 1/16	L099x9/16	L100x9/16	-	-	-	-
5/8	NO KW	L099x5/8NOKW	L100x5/8NOKW	L110x5/8NOKW	L150x5/8NOKW	-	-
5/8	5/32 X 5/64	L099x5/8KW5/32	L100x5/8KW5/32	L110x5/8KW5/32	L150x5/8KW5/32	-	-
5/8	3/16 X 3/32	L099x5/8	L100x5/8	L110x5/8	L150x5/8	-	-
11/16	3/16 X 3/32	L099x11/16	L100x11/16	L110x11/16	L150x11/16	-	-
3/4	NO KW	L099x3/4NOKW	L100x3/4NOKW	-	-	L190x3/4NOKW	L225x3/4NOKW
3/4	1/8 X 1/16	L099x3/4KW1/8	L100x3/4KW1/8	L110x3/4KW1/8	L150x3/4KW1/8	L190x3/4KW1/8	-
3/4	3/16 X 3/32	L099x3/4	L100x3/4	L110x3/4	L150x3/4	L190x3/4	L225x3/4
13/16	3/16 X 3/32	L099x13/16	L100x13/16	L110x13/16	L150x13/16	L190x13/16	L225x13/16
7/8	NO KW	L099x7/8NOKW	-	-	-	-	-
7/8	3/16 X 3/32	L099x7/8	L100x7/8	L110x7/8	L150x7/8	L190x7/8	L225x7/8
7/8	1/4 X 1/8	L099x7/8KW1/4	L100x7/8KW1/4	L110x7/8KW1/4	L150x7/8KW1/4	L190x7/8KW1/4	L225x7/8KW1/4
15/16	1/4 X 1/8	L099x15/16	L100x15/16	L110x15/16	L150x15/16	L190x15/16	L225x15/16
1	1/4 X 1/8	L099x1	L100x1	L110x1	L150x1	L190x1	L225x1
1	3/16 X 3/32	L099x1KW13/16	L100x1KW13/16	L110x1KW3/16	L150x1KW3/16	L190x1KW3/16	L225x1KW3/16
1-1/16	1/4 X 1/8	L099x1-1/16	L100x1-1/16	L110x1-1/16	L150x1-1/16	L190x1-1/16	L225x1-1/16
1-1/8	1/4 X 1/8	L099x1-1/8	L100x1-1/8	L110x1-1/8	L150x1-1/8	L190x1-1/8	L225x1-1/8
1-3/16	1/4 X 1/8	L099x1-3/16	L100x1-3/16	L110x1-3/16	L150x1-3/16	L190x1-3/16	L225x1-3/16
1-1/4	1/4 X 1/8	-	L100x1-1/4	L110x1-1/4	L150x1-1/4	L190x1-1/4	L225x1-1/4
1-1/4	5/16 X 5/32	-	L100x1-1/4KW	L110x1-1/4KW	L150x1-1/4KW	L190x1-1/4KW	L225x1-1/4KW
1-5/16	5/16 X 5/32	-	L100x1-5/16	L110x1-5/16	L150x1-5/16	L190x1-5/16	L225x1-5/16
1-3/8	5/16 X 5/32	-	L100x1-3/8	L110x1-3/8	L150x1-3/8	L190x1-3/8	L225x1-3/8
1-3/8	3/8 X 3/16	-	L100x1-3/8KW	L110x1-3/8KW	L150x1-3/8KW	L190x1-3/8KW	L225x1-3/8KW
1-7/16	3/8 X 3/16	-	-	L110x1-7/16	L150x1-7/16	L190x1-7/16	L225x1-7/16
1-1/2	5/16 X 5/32	-	-	L110x1-1/2KW	L150x1-1/2KW	L190x1-1/2KW	L225x1-1/2KW
1-1/2	3/8 X 3/16	-	-	L110x1-1/2	L150x1-1/2	L190x1-1/2	L225x1-1/2
1-9/16	3/8 X 3/16	-	-	L110x1-9/16	L150x1-9/16	L190x1-9/16	L225x1-9/16
1-5/8	3/8 X 3/16	-	-	L110x1-5/8	L150x1-5/8	L190x1-5/8	L225x1-5/8
1-11/16	3/8 X 3/16	-	-	-	L150x1-11/16	L190x1-11/16	L225x1-11/16
1-3/4	7/16 X 7/32	-	-	-	L150x1-3/4	L190x1-3/4	L225x1-3/4
1-3/4	7/16 X 7/32	-	-	-	L150x1-3/4KW	L190x1-3/4KW	L225x1-3/4KW
1-13/16	1/2 X 1/4	-	-	-	L150x1-13/16	L190x1-13/16	L225x1-13/16
1-7/8	1/2 X 1/4	-	-	-	L150x1-7/8	L190x1-7/8	L225x1-7/8
1-15/16	1/2 X 1/4	-	-	-	-	L190x1-15/16	L225x1-15/16
2	1/2 X 1/4	-	-	-	-	L190x2	L225x2
2-1/16	1/2 X 1/4	-	-	-	-	L190x2-1/16	L225x2-1/16
2-1/8	1/2 X 1/4	-	-	-	-	L190x2-1/8	L225x2-1/8
2-3/16	1/2 X 1/4	-	-	-	-	-	L225x2-3/16
2-1/4	1/2 X 1/4	-	-	-	-	-	L225x2-1/4
2-3/8	5/8 X 5/16	-	-	-	-	-	L225x2-3/8
2-1/2	5/8 X 5/16	-	-	-	-	-	L225x2-1/2
2-5/8	5/8 X 5/16	-	-	-	-	-	L225x2-5/8

Hub part number = Size X bore
For example, L070x5/8

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

METRIC SERIES: STANDARD BORES AND KEYWAYS

BORE (MM)	KEYWAY (MM)	L035	L050	L070	L075	L090	L095
4	NO KW	L035x4MM	-	-	-	-	-
5	NO KW	L035x5MM	L050x5MM	-	-	-	-
6	NO KW	L035x6MM	L050x6MM	-	-	-	-
7	NO KW	L035x7MM	L050x7MM	L070x7MM	-	-	-
8	NO KW	L035x8MM	L050x8MM	L070x8MM	-	L090x8MM	-
9	3 X 1.4	-	L050x9MM	L070x9MM	L075x9MM	-	-
10	NO KW	-	L050x10MM	L070x10MM	L075x10MM	-	-
	3 X 1.4	-	L050x10MM	L070x10MM	L075x10MM	L090x10MM	-
11	4 X 1.8	-	L050x11MM	L070x11MM	L075x11MM	-	L095x11MM
12	NO KW	-	L050x12MM	L070x12MM	-	L090x12MM	-
	4 X 1.8	-	L050x12MM	L070x12MM	L075x12MM	L090x12MM	L095x12MM
14	NO KW	-	L050x14MM	-	-	L090x14MM	L095x14MM
	5 X 2.3	-	L050x14MM	L070x14MM	L075x14MM	L090x14MM	L095x14MM
15	NO KW	-	L050x15MM	L070x15MM	L075x15MM	-	L095x15MM
	5 X 2.3	-	L050x15MM	L070x15MM	L075x15MM	L090x15MM	L095x15MM
16	5 X 2.3	-	L050x16MM	L070x16MM	L075x16MM	L090x16MM	L095x16MM
17	5 X 2.3	-	-	L070x17MM	L075x17MM	L090x17MM	L095x17MM
18	6 X 2.8	-	-	L070x18MM	L075x18MM	L090x18MM	L095x18MM
19	NO KW	-	-	-	-	L090x19MM	-
	6 X 2.8	-	-	L070x19MM	L075x19MM	L090x19MM	L095x19MM
20	6 X 2.8	-	-	-	L075x20MM	L090x20MM	L095x20MM
22	6 X 2.8	-	-	-	L075x22MM	L090x22MM	L095x22MM
24	8 X 3.3	-	-	-	-	L090x24MM	L095x24MM
25	8 X 3.3	-	-	-	-	L090x25MM	L095x25MM
28	NO KW	-	-	-	-	-	-
	8 X 3.3	-	-	-	-	-	L095x28MM
30	8 X 3.3	-	-	-	-	-	-
32	NO KW	-	-	-	-	-	-
	10 X 3.3	-	-	-	-	-	-
35	NO KW	-	-	-	-	-	-
	10 X 3.3	-	-	-	-	-	-
38	10 X 3.3	-	-	-	-	-	-
40	12 X 3.3	-	-	-	-	-	-
42	12 X 3.3	-	-	-	-	-	-
45	14 X 3.8	-	-	-	-	-	-
48	NO KW	-	-	-	-	-	-
	14 X 3.8	-	-	-	-	-	-
50	NO KW	-	-	-	-	-	-
	14 X 3.8	-	-	-	-	-	-
55	NO KW	-	-	-	-	-	-
	16 X 4.3	-	-	-	-	-	-
60	NO KW	-	-	-	-	-	-
	18 X 4.4	-	-	-	-	-	-
65	18 X 4.4	-	-	-	-	-	-

Hub part number = Size X bore
For example, L070x5/8

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

STARFLEX COUPLINGS

METRIC SERIES: STANDARD BORES AND KEYWAYS

BORE (MM)	KEYWAY (MM)	L099	L100	L110	L150	L190	L225
4	NO KW	-	-	-	-	-	-
5	NO KW	-	-	-	-	-	-
6	NO KW	-	-	-	-	-	-
7	NO KW	-	-	-	-	-	-
8	NO KW	-	-	-	-	-	-
9	3 X 1.4	-	-	-	-	-	-
10	NO KW	-	-	-	-	-	-
	3 X 1.4	-	-	-	-	-	-
11	4 X 1.8	-	-	-	-	-	-
12	NO KW	-	-	-	-	-	-
	4 X 1.8	-	L100x12MM-PB	-	-	-	-
14	NO KW	L099x14MM-PB	-	-	-	-	-
	5 X 2.3	L099x14MM	L100x14MM	-	-	-	-
15	NO KW	L099x15MM	L100x15MM	-	-	-	-
	5 X 2.3	L099x15MM	L100x15MM	-	-	-	-
16	5 X 2.3	L099x16MM	L100x16MM	L110x16MM-PB	L150x16MM-PB	-	-
17	5 X 2.3	-	L100x17MM	L110x17MM	L150x17MM	-	-
18	6 X 2.8	L099x18MM	L100x18MM	L110x18MM	-	-	-
19	NO KW	-	-	-	-	L190x19MM-PB	-
	6 X 2.8	L099x19MM	L100x19MM	L110x19MM	L150x19MM	L190x19MM	-
20	6 X 2.8	L099x20MM	L100x20MM	L110x20MM	L150x20MM	L190x20MM	-
22	6 X 2.8	L099x22MM	L100x22MM	L110x22MM	L150x22MM	-	-
24	8 X 3.3	L099x24MM	L100x24MM	L110x24MM	L150x24MM	L190x24MM	-
25	8 X 3.3	L099x25MM	L100x25MM	L110x25MM	L150x25MM	L190x25MM	-
28	NO KW	-	-	-	-	L190x28MM	-
	8 X 3.3	L099x28MM	L100x28MM	L110x28MM	L150x28MM	L190x28MM	-
30	8 X 3.3	L099x30MM	L100x30MM	L110x30MM	L150x30MM	L190x30MM	L225x30MM-PB
32	NO KW	-	-	-	L150x32MM	L190x32MM	L225x32MM
	10 X 3.3	-	L100x32MM	L110x32MM	L150x32MM	L190x32MM	L225x32MM
35	NO KW	-	L100x35MM	-	L150x35MM	L190x35MM	L225x35MM
	10 X 3.3	-	L100x35MM	L110x35MM	L150x35MM	L190x35MM	L225x35MM
38	10 X 3.3	-	-	L110x38MM	L150x38MM	L190x38MM	L225x38MM
40	12 X 3.3	-	-	L110x40MM	L150x40MM	L190x40MM	L225x40MM
42	12 X 3.3	-	-	L110x42MM	L150x42MM	L190x42MM	L225x42MM
45	14 X 3.8	-	-	-	L150x45MM	L190x45MM	L225x45MM
48	NO KW	-	-	-	L150x48MM	-	-
	14 X 3.8	-	-	-	L150x48MM	L190x48MM	L225x48MM
50	NO KW	-	-	-	L150x50MM	L190x50MM	L225x50MM
	14 X 3.8	-	-	-	-	L190x50MM	L225x50MM
55	NO KW	-	-	-	-	L190x55MM	L225x55MM
	16 X 4.3	-	-	-	-	L190x55MM	L225x55MM
60	NO KW	-	-	-	-	-	L225x60MM
	18 X 4.4	-	-	-	-	-	L225x60MM
65	18 X 4.4	-	-	-	-	-	L225x65MM

Hub part number = Size X bore
For example, L070x5/8

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
121129	4	1TB36	37	1VP30X1/2	28	1VP56X28MM	28
121130	4	1TB38	37	1VP30X3/4	28	1VP60	27, 28, 29
121131	4	1TB40	37	1VP30X5/8	28	1VP60X1-1/8	28
121133	4	1TB42	37	1VP34	27, 28, 29	1VP60X1-3/8	28
121134	4	1TB44	37	1VP34X1/2	28	1VP60X3/4	28
121136	4	1TB46	37	1VP34X3/4	28	1VP60X7/8	28
121138	4	1TB48	37	1VP34X5/8	28	1VP62	27, 28, 29
121140	4	1TB50	37	1VP34X7/8	28	1VP62X1	28
121144	4	1TB52	37	1VP34X19MM	28	1VP62X1-1/4	28
121145	4	1TB54	37	1VP40	27, 28, 29	1VP62X1-1/8	28
121146	4	1TB56	37	1VP40X1/2	28	1VP62X1-3/8	28
121147	4	1TB58	37	1VP40X3/4	28	1VP62X3/4	28
121148	4	1TB60	37	1VP40X5/8	28	1VP62X5/8	28
121149	4	1TB62	37	1VP40X7/8	28	1VP62X7/8	28
121150	4	1TB64	37	1VP40X19MM	28	1VP62X24MM	28
121151	4	1TB66	37	1VP44	27, 28, 29	1VP62X28MM	28
121153	4	1TB68	37	1VP44X1	28	1VP65	27, 28, 29
121154	4	1TB70	37	1VP44X1-1/8	28	1VP65X1-1/8	28
121161	4	1TB74	37	1VP44X1/2	28	1VP65X1-3/8	28
121162	4	1TB80	37	1VP44X3/4	28	1VP65X1-5/8	28
121163	4	1TB86	37	1VP44X5/8	28	1VP65X3/4	28
121164	4	1TB90	37	1VP44X7/8	28	1VP65X7/8	28
121166	4	1TB94	37	1VP44X19MM	28	1VP68	27, 28, 29
121167	4	1TB110	37	1VP44X24MM	28	1VP68X1	28
121168	4	1TB124	37	1VP50	27, 28, 29	1VP68X1-1/4	28
121169	4	1TB136	37	1VP50X1	28	1VP68X1-1/8	28
121170	4	1TB154	37	1VP50X1-1/8	28	1VP68X1-3/8	28
121173	4	1TB155	37	1VP50X1/2	28	1VP68X3/4	28
121174	4	1TB160	37	1VP50X3/4	28	1VP68X5/8	28
121186	4	1TB184	37	1VP50X5/8	28	1VP68X7/8	28
121187	4	1TB200	37	1VP50X7/8	28	1VP71	27, 28, 29
121202	4	1TB250	37	1VP50X19MM	28	1VP71X1-1/8	28
121469	4	1TB300	37	1VP50X24MM	28	1VP71X1-3/8	28
122050	4	1TB380	37	1VP50X28MM	28	1VP71X1-5/8	28
122051	4	1VM50	25	1VP56	27, 28, 29	1VP71X3/4	28
122052	4	1VM50X1/2	25	1VP56X1	28	1VP71X7/8	28
122053	4	1VM50X3/4	25	1VP56X1-1/8	28	1VP75	27, 28, 29
122054	4	1VM50X5/8	25	1VP56X1/2	28	1VP75X1-1/8	28
122055	4	1VM50X7/8	25	1VP56X3/4	28	1VP75X1-3/8	28
122056	4	1VP25	27, 28, 29	1VP56X5/8	28	1VP75X3/4	28
151152	4	1VP25X1/2	28	1VP56X7/8	28	1VP75X7/8	28
1TB34	37	1VP30	27, 28, 29	1VP56X24MM	28	1V42	33

PART NUMBER INDEX

BK[®] BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
1W44	33	2MA23X5/8	12	2MA33X5/8	12	2MA50X5/8	12
1W46	33	2MA23X7/8	12	2MA33X7/8	12	2MA50X7/8	12
1W48	33	2MA24	11, 12	2MA35	11, 12	2MA53	11, 12
1W50	33	2MA24X1	12	2MA35X1	12	2MA53X1	12
1W52	33	2MA24X3/4	12	2MA35X1-1/8	12	2MA53X1-1/8	12
1W54	33	2MA24X5/8	12	2MA35X3/4	12	2MA53X3/4	12
1W56	33	2MA24X7/8	12	2MA35X5/8	12	2MA53X5/8	12
1W58	33	2MA25	11, 12	2MA35X7/8	12	2MA53X7/8	12
1W60	33	2MA25X1	12	2MA38	11, 12	2MA55	11, 12
1W62	33	2MA25X1-1/8	12	2MA38X1	12	2MA55X1	12
1W64	33	2MA25X1/2	12	2MA38X1-1/8	12	2MA55X1-1/8	12
1W66	33	2MA25X3/4	12	2MA38X3/4	12	2MA55X1-3/8	12
1W68	33	2MA25X5/8	12	2MA38X5/8	12	2MA55X3/4	12
1W70	33	2MA25X7/8	12	2MA38X7/8	12	2MA55X5/8	12
1W74	33	2MA27	11, 12	2MA40	11, 12	2MA55X7/8	12
1W80	33	2MA27X1	12	2MA40X1	12	2MA58	11, 12
1W86	33	2MA27X1/2	12	2MA40X1-1/8	12	2MA58X1	12
1W90	33	2MA27X3/4	12	2MA40X3/4	12	2MA58X1-1/8	12
1W94	33	2MA27X5/8	12	2MA40X5/8	12	2MA58X1-3/8	12
1W110	33	2MA27X7/8	12	2MA40X7/8	12	2MA60	11, 12
1W124	33	2MA28	11, 12	2MA43	11, 12	2MA60X1	12
1W136	33	2MA28X1	12	2MA43X1	12	2MA60X1-1/8	12
1W154	33	2MA28X1-1/8	12	2MA43X1-1/8	12	2MA60X1-3/8	12
1W155	33	2MA28X3/4	12	2MA43X3/4	12	2MA60X3/4	12
1W160	33	2MA28X5/8	12	2MA43X5/8	12	2MA60X7/8	12
1W184	33	2MA28X7/8	12	2MA43X7/8	12	2MA63	11, 12
1W200	33	2MA29	11, 12	2MA45	11, 12	2MA63X1	12
1W234	33	2MA29X1	12	2MA45X1	12	2MA63X1-1/8	12
1W250	33	2MA29X3/4	12	2MA45X1-1/8	12	2MA63X1-3/8	12
1W278	33	2MA29X5/8	12	2MA45X3/4	12	2MA63X1-3/16	12
2MA20	11, 12	2MA29X7/8	12	2MA45X5/8	12	2MA63X1-7/16	12
2MA20X1/2	12	2MA30	11, 12	2MA45X7/8	12	2MA63X3/4	12
2MA20X3/4	12	2MA30X1	12	2MA48	11, 12	2MA70	11, 12
2MA20X5/8	12	2MA30X1-1/8	12	2MA48X1	12	2MA70X1	12
2MA22	11, 12	2MA30X1/2	12	2MA48X1-1/8	12	2MA70X1-1/8	12
2MA22X1/2	12	2MA30X3/4	12	2MA48X1-3/8	12	2MA70X3/4	12
2MA22X3/4	12	2MA30X5/8	12	2MA48X3/4	12	2MA73	11, 12
2MA22X5/8	12	2MA30X7/8	12	2MA48X7/8	12	2MA73X1	12
2MA23	11, 12	2MA33	11, 12	2MA50	11, 12	2MA73X1-1/8	12
2MA23X1	12	2MA33X1	12	2MA50X1	12	2MA73X1-3/8	12
2MA23X1/2	12	2MA33X1-1/8	12	2MA50X1-1/8	12	2MA73X1-3/16	12
2MA23X3/4	12	2MA33X3/4	12	2MA50X3/4	12	2MA73X1-7/16	12

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
2MA73X3/4.....	12	2MA123X1-7/16	12	2MB20X7/8.....	16	2MB34X5/8.....	16
2MA80	11, 12	2MA123X3/4.....	12	2MB23	15, 16	2MB34X7/8.....	16
2MA80X1	12	2MA133	11, 12	2MB23X5/8.....	16	2MB35	15, 16
2MA80X1-1/8	12	2MA133X1-3/16	12	2MB23X7/8.....	16	2MB35X1	16
2MA80X3/4.....	12	2MA143	11, 12	2MB25	15, 16	2MB35X1-1/8	16
2MA83	11, 12	2MA143X1	12	2MB25X1	16	2MB35X3/4.....	16
2MA83X1	12	2MA143X1-3/16	12	2MB25X1-1/8	16	2MB35X5/8.....	16
2MA83X1-1/8	12	2MA143X1-7/16	12	2MB25X1/2.....	16	2MB35X7/8.....	16
2MA83X1-3/8	12	2MA153	11, 12	2MB25X3/4.....	16	2MB38	15, 16
2MA83X1-3/16	12	2MA153X1-3/16	12	2MB25X5/8.....	16	2MB38X1	16
2MA83X1-7/16	12	2MA153X1-7/16	12	2MB25X7/8.....	16	2MB38X1-1/8	16
2MA83X3/4.....	12	2MA183	11, 12	2MB28	15, 16	2MB38X1-3/8	16
2MA83X15/16.....	12	2MA183X1-3/16	12	2MB28X1	16	2MB38X3/4.....	16
2MA90	11, 12	2MA183X1-7/16	12	2MB28X1-1/8	16	2MB38X5/8.....	16
2MA90X1	12	2MAL30	18	2MB28X1/2.....	16	2MB38X7/8.....	16
2MA90X1-1/8	12	2MAL32	18	2MB28X3/4.....	16	2MB40	15, 16
2MA90X5/8.....	12	2MAL34	18	2MB28X5/8.....	16	2MB40X1	16
2MA93	11, 12	2MAL37	18	2MB28X7/8.....	16	2MB40X1-1/4	16
2MA93X1	12	2MAL39	18	2MB30	15, 16	2MB40X1-1/8	16
2MA93X1-1/8	12	2MAL42	18	2MB30X1	16	2MB40X3/4.....	16
2MA93X1-3/16	12	2MAL44	18	2MB30X1-1/8	16	2MB40X5/8.....	16
2MA93X1-7/16	12	2MAL47	18	2MB30X1/2.....	16	2MB40X7/8.....	16
2MA93X3/4.....	12	2MAL49	18	2MB30X1-3/8	16	2MB43	15, 16
2MA100	11, 12	2MAL52	18	2MB30X3/4.....	16	2MB43X1-1/8	16
2MA100X1	12	2MAL54	18	2MB30X5/8.....	16	2MB43X1-3/8	16
2MA103	11, 12	2MAL57	18	2MB30X7/8.....	16	2MB45	15, 16
2MA103X1	12	2MAL59	18	2MB32	15, 16	2MB45X1	16
2MA103X1-3/16	12	2MAL62	18	2MB32X1	16	2MB45X1-1/8	16
2MA103X1-7/16	12	2MAL72	18	2MB32X1-1/8	16	2MB45X5/8.....	16
2MA103X3/4.....	12	2MAL82	18	2MB32X1/2.....	16	2MB45X7/8.....	16
2MA110	11, 12	2MAL92	18	2MB32X3/4.....	16	2MB48	15, 16
2MA113	11, 12	2MAL102	18	2MB32X5/8.....	16	2MB48X1	16
2MA113X1	12	2MAL112	18	2MB32X7/8.....	16	2MB48X1-1/8	16
2MA113X1-3/16	12	2MAL122	18	2MB33	15, 16	2MB48X3/4.....	16
2MA113X1-7/16	12	2MAL132	18	2MB33X1	16	2MB50	15, 16
2MA113X3/4.....	12	2MAL142	18	2MB33X1-1/8	16	2MB50X1	16
2MA120	11, 12	2MAL152	18	2MB33X3/4.....	16	2MB50X1-1/4	16
2MA120X1	12	2MAL182	18	2MB33X5/8.....	16	2MB50X1-1/8	16
2MA120X7/8.....	12	2MB20	15, 16	2MB33X7/8.....	16	2MB50X3/4.....	16
2MA123	11, 12	2MB20X1/2.....	16	2MB34	15, 16	2MB50X5/8.....	16
2MA123X1	12	2MB20X3/4.....	16	2MB34X1	16	2MB50X7/8.....	16
2MA123X1-3/16	12	2MB20X5/8.....	16	2MB34X1-1/8	16	2MB53	15, 16

PART NUMBER INDEX

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
2MB53X1	16	2MB78X1-7/16	16	2MB128X1-3/16	16	2TB40	37
2MB53X1-1/8	16	2MB78X3/4	16	2MB128X1-7/16	16	2TB42	37
2MB53X1-3/8	16	2MB78X7/8	16	2MB138	15, 16	2TB44	37
2MB53X7/8	16	2MB80	15, 16	2MB138X1	16	2TB46	37
2MB55	15, 16	2MB80X1	16	2MB138X1-1/4	16	2TB48	37
2MB55X1	16	2MB80X1-1/8	16	2MB138X1-3/16	16	2TB50	37
2MB55X1-1/8	16	2MB80X1-3/8	16	2MB138X1-7/16	16	2TB52	37
2MB55X1-3/8	16	2MB88	15, 16	2MB158	15, 16	2TB54	37
2MB55X3/4	16	2MB88X1	16	2MB158X1	16	2TB56	37
2MB55X7/8	16	2MB88X1-1/4	16	2MB158X1-3/16	16	2TB58	37
2MB58	15, 16	2MB88X1-1/8	16	2MB158X1-7/16	16	2TB60	37
2MB58X1	16	2MB88X1-3/8	16	2MB188	15, 16	2TB62	37
2MB58X1-1/8	16	2MB88X1-3/16	16	2MB188X1-3/16	16	2TB64	37
2MB58X1-3/8	16	2MB88X1-7/16	16	2MB188X1-7/16	16	2TB66	38
2MB60	15, 16	2MB88X3/4	16	2MBL33	20	2TB68	38
2MB60X1	16	2MB90	15, 16	2MBL35	20	2TB70	38
2MB60X1-1/8	16	2MB90X1	16	2MBL37	20	2TB74	38
2MB60X7/8	16	2MB98	15, 16	2MBL39	20	2TB80	38
2MB63	15, 16	2MB98X1	16	2MBL42	20	2TB86	38
2MB63X1	16	2MB98X1-1/8	16	2MBL44	20	2TB90	38
2MB63X1-1/8	16	2MB98X1-3/16	16	2MBL47	20	2TB94	38
2MB63X1-3/8	16	2MB98X1-7/16	16	2MBL49	20	2TB110	38
2MB65	15, 16	2MB98X3/4	16	2MBL52	20	2TB124	38
2MB65X1	16	2MB100	15, 16	2MBL54	20	2TB136	38
2MB65X1-1/8	16	2MB100X1	16	2MBL57	20	2TB154	38
2MB65X1-3/8	16	2MB108	15, 16	2MBL59	20	2TB155	38
2MB65X3/4	16	2MB108X1	16	2MBL62	20	2TB160	38
2MB68	15, 16	2MB108X1-1/4	16	2MBL64	20	2TB184	38
2MB68X1	16	2MB108X1-3/16	16	2MBL67	20	2TB200	38
2MB68X1-1/8	16	2MB108X1-7/16	16	2MBL69	20	2TB250	38
2MB68X1-3/8	16	2MB110	15, 16	2MBL77	20	2TB300	38
2MB68X1-3/16	16	2MB110X1	16	2MBL87	20	2TB380	38
2MB68X1-7/16	16	2MB118	15, 16	2MBL97	20	2VP36	27, 28, 29
2MB70	15, 16	2MB118X1	16	2MBL107	20	2VP36X1/2	28
2MB70X1	16	2MB118X1-1/4	16	2MBL117	20	2VP36X3/4	28
2MB70X1-1/8	16	2MB118X1-3/16	16	2MBL127	20	2VP36X5/8	28
2MB70X7/8	16	2MB118X1-7/16	16	2MBL137	20	2VP36X7/8	28
2MB78	15, 16	2MB120	15, 16	2MBL157	20	2VP42	27, 28, 29
2MB78X1	16	2MB120X1	16	2MBL187	20	2VP42X1	28
2MB78X1-1/4	16	2MB120X1-1/4	16	2TB34	37	2VP42X1-1/8	28
2MB78X1-1/8	16	2MB128	15, 16	2TB36	37	2VP42X3/4	28
2MB78X1-3/16	16	2MB128X1	16	2TB38	37	2VP42X5/8	28

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
2VP42X7/8.....	28	2VP68X38MM	28	2VW278	34	3W56	34
2VP50	27, 28, 29	2VP71	27, 28, 29	3TB34	38	3W58	34
2VP50X1	28	2VP71X1-1/8.....	28	3TB36	38	3W60	34
2VP50X1-1/8.....	28	2VP71X1-3/8.....	28	3TB38	38	3W62	34
2VP50X3/4	28	2VP71X1-5/8.....	28	3TB40	38	3W64	34
2VP50X5/8	28	2VP71X3/4	28	3TB42	38	3W66	34
2VP50X7/8	28	2VP71X7/8	28	3TB44	38	3W68	34
2VP50X28MM	28	2VP75	27, 28, 29	3TB46	38	3W70	34
2VP56	27, 28, 29	2VP75X1-1/8.....	28	3TB48	38	3W74	34
2VP56X1	28	2VP75X1-3/8.....	28	3TB50	38	3W80	34
2VP56X1-1/8.....	28	2VP75X1-5/8.....	28	3TB52	38	3W86	34
2VP56X3/4	28	2VP75X3/4	28	3TB54	38	3W90	34
2VP56X5/8	28	2VP75X7/8	28	3TB56	38	3W94	34
2VP56X7/8	28	2VW42	33	3TB58	38	3W110	34
2VP56X28MM	28	2VW44	33	3TB60	38	3W124	34
2VP56X38MM	28	2VW46	33	3TB62	38	3W136	34
2VP60	27, 28, 29	2VW48	33	3TB64	38	3W154	34
2VP60X1-1/8.....	28	2VW50	33	3TB66	38	3W160	34
2VP60X1-3/8.....	28	2VW52	33	3TB68	38	3W184	34
2VP60X1-5/8.....	28	2VW54	33	3TB70	38	3W200	34
2VP60X3/4	28	2VW56	33	3TB74	38	3W234	34
2VP60X7/8	28	2VW58	33	3TB80	38	3W250	34
2VP62	27, 28, 29	2VW60	33	3TB86	38	3W278	34
2VP62X1	28	2VW62	33	3TB90	38	4W42	35
2VP62X1-1/4.....	28	2VW64	33	3TB94	38	4W44	35
2VP62X1-1/8.....	28	2VW66	33	3TB110	38	4W46	35
2VP62X1-3/8.....	28	2VW68	33	3TB124	38	4W48	35
2VP62X3/4	28	2VW70	33	3TB136	38	4W50	35
2VP62X7/8	28	2VW74	33	3TB155	38	4W52	35
2VP62X38MM	28	2VW80	33	3TB160	38	4W54	35
2VP65	27, 28, 29	2VW86	33	3TB184	38	4W56	35
2VP65X1-1/8.....	28	2VW90	33	3TB200	38	4W58	35
2VP65X1-3/8.....	28	2VW94	33	3TB250	38	4W60	35
2VP65X1-5/8.....	28	2W110	33	3TB300	38	4W62	35
2VP65X3/4	28	2W124	33	3TB380	38	4W64	35
2VP65X7/8	28	2W136	33	3VW42	34	4W66	35
2VP68	27, 28, 29	2W155	34	3VW44	34	4W68	35
2VP68X1	28	2W160	34	3VW46	34	4W70	35
2VP68X1-1/4.....	28	2W184	34	3VW48	34	4W74	35
2VP68X1-1/8.....	28	2W200	34	3VW50	34	4W80	35
2VP68X1-3/8.....	28	2W234	34	3VW52	34	4W86	35
2VP68X7/8	28	2W250	34	3VW54	34	4W90	35

PART NUMBER INDEX

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
4W94	35	BX11/16	5	L050x1/2	43	L070x5/8KW5/32	43
4W110	35	BX13/16	5	L050x1/2KW	43	L070x5/8NOKW	43
4W124	35	BX15/16	5	L050x1/4	43	L070x7/16	43
4W136	35	GX1	4	L050x1/8KW1/8	43	L070x7/16KW1/8	43
4W154	35	GX1/2	4	L050x3/8	43	L070x7/16KW3/32	43
4W155	35	GX3/4	4	L050x3/8KW3/32	43	L070x7MM	45
4W160	35	GX3/8	4	L050x3/16	43	L070x8MM	45
4W184	35	GX5/8	4	L050x5/8	43	L070x9/16	43
4W200	35	GX7/8	4	L050x5/8NOKW	43	L070x9/16NOKW	43
4W234	35	GX7/16	4	L050x5/16	43	L070x9MM	45
4W250	35	GX9/16	4	L050x5MM	45	L070x10MM	45
4W278	35	GX11/16	4	L050x6MM	45	L070x11/16	43
BX1	5	GX13/16	4	L050x7/16	43	L070x11MM	45
BX1-1/2	5	GX15/16	4	L050x7/16KW3/32	43	L070x12mm	45
BX1-1/4	5	HB1	7	L050x7MM	45	L070x12MM	45
BX1-1/8	5	HB2	7	L050x8MM	45	L070x14MM	45
BX1-1/16	5	H-CL	7	L050x9/16	43	L070x15MM	45
BX1/2	5	HCP1	7	L050x9/16NOKW	43	L070x16MM	45
BX1-3/4	5	HCQ1	7	L050x9MM	45	L070x17MM	45
BX1-3/8	5	HG1	7	L050x10MM	45	L070x18MM	45
BX1-3/8KW3/8	5	H-L	7	L050x11MM	45	L070x19MM	45
BX1-3/16	5	HP1	7	L050x12MM	45	L075B	41
BX1-5/8	5	HP2	7	L050x14MM	45	L075H	41
BX1-5/16	5	HQ1	7	L050x15MM	45	L075H-HOLE	41
BX1-7/8	5	HQ2	7	L050x16MM	45	L075N	41
BX1-7/16	5	HR1	7	L070B	41	L075N-HOLE	41
BX1-9/16	5	HR2	7	L070H	41	L075U	41
BX1-11/16	5	L035N	41	L070H-HOLE	41	L075U-HOLE	41
BX1-13/16	5	L035x1/4	43	L070N	41	L075x1/2	43
BX1-15/16	5	L035x1/8	43	L070U	41	L075x1/2KW	43
BX2	5	L035x3/8	43	L070U-HOLE	41	L075x1/4	43
BX2-1/4	5	L035x3/16	43	L070x1/2	43	L075x1/4KW	43
BX2-1/8	5	L035x4MM	45	L070x1/2KW	43	L075x3/4	43
BX2-1/16	5	L035x5/16	43	L070x1/4	43	L075x3/4KW1/8	43
BX2-3/8	5	L035x5MM	45	L070x3/4KW	43	L075x3/4NOKW	43
BX2-3/16	5	L035x6MM	45	L070x3/4KW1/8	43	L075x3/8	43
BX2-5/16	5	L035x7MM	45	L070x3/4NOKW	43	L075x3/8KW1/8	43
BX2-7/16	5	L035x8MM	45	L070x3/8	43	L075x3/8KW3/32	43
BX3/4	5	L050B	41	L070x3/8KW1/8	43	L075x3/16	43
BX5/8	5	L050H	41	L070x3/8KW3/32	43	L075x5/8	43
BX7/8	5	L050N	41	L070x3/16	43	L075x5/8KW5/32	43
BX9/16	5	L050U	41	L070x5/8	43	L075x5/8NOKW	43

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
L075x5/16	43	L090x5/8KW5/32	43	L095x7/16KW1/8	43	L099x7/8NOKW	44
L075x7/8	43	L090x5/8NOKW	43	L095x7/16KW3/32	43	L099x7/16	44
L075x7/8NOKW	43	L090x5/16	43	L095x9/16	43	L099x7/16KW1/8	44
L075x7/16	43	L090x7/8	43	L095x9/16NOKW	43	L099x7/16KW3/32	44
L075x7/16KW1/8	43	L090x7/8KW1/4	43	L095x11/16	43	L099x9/16	44
L075x7/16KW3/32	43	L090x7/16	43	L095x11MM	45	L099x9/16NOKW	44
L075x9/16	43	L090x7/16KW1/8	43	L095x12MM	45	L099x11/16	44
L075x9/16NOKW	43	L090x7/16KW3/32	43	L095x13/16	43	L099x13/16	44
L075x9MM	45	L090x8MM	45	L095x14MM	45	L099x14MM	46
L075x10MM	45	L090x9/16	43	L095x15/16	43	L099x14MM-PB	46
L075x11/16	43	L090x9/16NOKW	43	L095x15MM	45	L099x15/16	44
L075x11MM	45	L090x10MM	45	L095x16MM	45	L099x15MM	46
L075x12MM	45	L090x11/16	43	L095x17MM	45	L099x16MM	46
L075x13/16	43	L090x12MM	45	L095x18MM	45	L099x18MM	46
L075x14MM	45	L090x13/16	43	L095x19MM	45	L099x19MM	46
L075x15MM	45	L090x14MM	45	L095x20MM	45	L099x20MM	46
L075x16MM	45	L090x15/16	43	L095x22MM	45	L099x22MM	46
L075x17MM	45	L090x15MM	45	L095x24MM	45	L099x24MM	46
L075x18MM	45	L090x16MM	45	L095x25MM	45	L099x25MM	46
L075x19MM	45	L090x17MM	45	L095x28MM	45	L099x28MM	46
L075x20MM	45	L090x18MM	45	L099-100B	41	L099x30MM	46
L075x22MM	45	L090x19mm	45	L099-100H	41	L100x1	44
L090-095B	41	L090x19MM	45	L099-100H-HOLE	41	L100x1-1/4	44
L090-095H	41	L090x20MM	45	L099-100N	41	L100x1-1/4KW	44
L090-095H-HOLE	41	L090x22MM	45	L099-100N-HOLE	41	L100x1-1/8	44
L090-095N	41	L090x24MM	45	L099-100U	41	L100x1-1/16	44
L090-095N-HOLE	41	L090x25MM	45	L099-100U-HOLE	41	L100x1/2	44
L090-095U	41	L095x1	43	L099x1	44	L100x1/2KW	44
L090-095U-HOLE	41	L095x1-1/8	43	L099x1-1/8	44	L100x1-3/8	44
L090x1	43	L095x1-1/16	43	L099x1-1/16	44	L100x1-3/8KW	44
L090x1/2	43	L095x1/2	43	L099x1/2	44	L100x1-3/16	44
L090x1/2KW	43	L095x1/2KW	43	L099x1/2KW	44	L100x1-5/16	44
L090x1/4	43	L095x1KW13/16	43	L099x1-3/16	44	L100x1KW13/16	44
L090x1KW3/16	43	L095x3/4	43	L099x1KW13/16	44	L100x3/4	44
L090x3/4	43	L095x3/4KW1/8	43	L099x3/4	44	L100x3/4KW1/8	44
L090x3/4KW1/8	43	L095x3/4NOKW	43	L099x3/4KW1/8	44	L100x3/4NOKW	44
L090x3/4NOKW	43	L095x5/8	43	L099x3/4NOKW	44	L100x5/8	44
L090x3/8	43	L095x5/8KW5/32	43	L099x5/8	44	L100x5/8KW5/32	44
L090x3/8KW1/8	43	L095x5/8NOKW	43	L099x5/8KW5/32	44	L100x5/8NOKW	44
L090x3/8KW3/32	43	L095x7/8	43	L099x5/8NOKW	44	L100x7/8	44
L090x3/16	43	L095x7/8KW1/4	43	L099x7/8	44	L100x7/8KW1/4	44
L090x5/8	43	L095x7/16	43	L099x7/8KW1/4	44	L100x7/16	44

PART NUMBER INDEX

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
L100x7/16KW1/8	44	L110x1-9/16	44	L150x1-3/8	44	L190H-HOLE	41
L100x7/16KW3/32	44	L110x1KW3/16	44	L150x1-3/8KW	44	L190N	41
L100x9/16	44	L110x3/4	44	L150x1-3/16	44	L190U	41
L100x9/16NOKW	44	L110x3/4KW1/8	44	L150x1-5/8	44	L190x1	44
L100x11/16	44	L110x5/8	44	L150x1-5/16	44	L190x1-1/2	44
L100x12MM-PB	46	L110x5/8KW5/32	44	L150x1-7/8	44	L190x1-1/2KW	44
L100x13/16	44	L110x5/8NOKW	44	L150x1-7/16	44	L190x1-1/4	44
L100x14MM	46	L110x7/8	44	L150x1-9/16	44	L190x1-1/4KW	44
L100x15/16	44	L110x7/8KW1/4	44	L150x1-11/16	44	L190x1-1/8	44
L100x15MM	46	L110x11/16	44	L150x1-13/16	44	L190x1-1/16	44
L100x16MM	46	L110x13/16	44	L150x1KW3/16	44	L190x1-3/4	44
L100x17MM	46	L110x15/16	44	L150x3/4	44	L190x1-3/4KW	44
L100x18MM	46	L110x16MM-PB	46	L150x3/4KW1/8	44	L190x1-3/8	44
L100x19MM	46	L110x17MM	46	L150x5/8	44	L190x1-3/8KW	44
L100x20MM	46	L110x18MM	46	L150x5/8KW5/32	44	L190x1-3/16	44
L100x22MM	46	L110x19MM	46	L150x5/8NOKW	44	L190x1-5/8	44
L100x24MM	46	L110x20MM	46	L150x7/8	44	L190x1-5/16	44
L100x25MM	46	L110x22MM	46	L150x7/8KW1/4	44	L190x1-7/8	44
L100x28MM	46	L110x24MM	46	L150x11/16	44	L190x1-7/16	44
L100x30MM	46	L110x25MM	46	L150x13/16	44	L190x1-9/16	44
L100x32MM	46	L110x28MM	46	L150x15/16	44	L190x1-11/16	44
L100x35MM	46	L110x30MM	46	L150x16MM-PB	46	L190x1-13/16	44
L110B	41	L110x32MM	46	L150x17MM	46	L190x1-15/16	44
L110H	41	L110x35MM	46	L150x19MM	46	L190x1KW3/16	44
L110H-HOLE	41	L110x38MM	46	L150x20MM	46	L190x2	44
L110N	41	L110x40MM	46	L150x22MM	46	L190x2-1/8	44
L110N-HOLE	41	L110x42MM	46	L150x24MM	46	L190x2-1/16	44
L110U	41	L150B	41	L150x25MM	46	L190x3/4	44
L110U-HOLE	41	L150H	41	L150x28MM	46	L190x3/4KW1/8	44
L110x1	44	L150H-HOLE	41	L150x30MM	46	L190x3/4NOKW	44
L110x1-1/2	44	L150N	41	L150x32mm	46	L190x7/8	44
L110x1-1/2KW	44	L150U	41	L150x32MM	46	L190x7/8KW1/4	44
L110x1-1/4	44	L150U-HOLE	41	L150x35mm	46	L190x13/16	44
L110x1-1/4KW	44	L150x1	44	L150x35MM	46	L190x15/16	44
L110x1-1/8	44	L150x1-1/2	44	L150x38MM	46	L190x19MM	46
L110x1-1/16	44	L150x1-1/2KW	44	L150x40MM	46	L190x19MM-PB	46
L110x1-3/8	44	L150x1-1/4	44	L150x42MM	46	L190x20MM	46
L110x1-3/8KW	44	L150x1-1/4KW	44	L150x45MM	46	L190x24MM	46
L110x1-3/16	44	L150x1-1/8	44	L150x48MM	46	L190x25MM	46
L110x1-5/8	44	L150x1-1/16	44	L150x50MM	46	L190x28MM	46
L110x1-5/16	44	L150x1-3/4	44	L190B	41	L190x30MM	46
L110x1-7/16	44	L150x1-3/4KW	44	L190H	41	L190x32MM	46

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
L190x35MM.....	46	L225x3/4	44	MA23X3/4.....	10	MA33X1-1/8	10
L190x38MM.....	46	L225x3/4NOKW.....	44	MA23X5/8.....	10	MA33X1/2	10
L190x40MM.....	46	L225x7/8	44	MA23X7/8.....	10	MA33X3/4.....	10
L190x42MM.....	46	L225x7/8KW1/4	44	MA24	9, 10	MA33X5/8.....	10
L190x45MM.....	46	L225x13/16	44	MA24X1/2.....	10	MA33X7/8	10
L190x48MM.....	46	L225x15/16	44	MA24X3/4.....	10	MA35	9, 10
L190x50MM.....	46	L225x30MM-PB.....	46	MA24X5/8.....	10	MA35X1	10
L190x55MM.....	46	L225x32MM.....	46	MA25	9, 10	MA35X1-1/8	10
L225B	41	L225x35MM.....	46	MA25X1	10	MA35X1/2	10
L225H.....	41	L225x38MM.....	46	MA25X1-1/8	10	MA35X3/4	10
L225H-HOLE	41	L225x40MM.....	46	MA25X1/2.....	10	MA35X5/8.....	10
L225N.....	41	L225x42MM.....	46	MA25X3/4.....	10	MA35X7/8.....	10
L225U	41	L225x45MM.....	46	MA25X5/8.....	10	MA38	9, 10
L225x1.....	44	L225x48MM.....	46	MA25X7/8.....	10	MA38X1	10
L225x1-1/2	44	L225x50MM.....	46	MA26	9, 10	MA38X1-1/8	10
L225x1-1/2KW.....	44	L225x55MM.....	46	MA26X1	10	MA38X1/2.....	10
L225x1-1/4.....	44	L225x60MM.....	46	MA26X1/2.....	10	MA38X3/4	10
L225x1-1/4KW.....	44	L225x65MM.....	46	MA26X3/4.....	10	MA38X5/8.....	10
L225x1-1/8.....	44	MA15	9, 10	MA26X5/8.....	10	MA38X7/8	10
L225x1-1/16.....	44	MA15X1/2	10	MA26X7/8.....	10	MA40	9, 10
L225x1-3/4.....	44	MA15X5/8.....	10	MA27	9, 10	MA40X1	10
L225x1-3/4KW.....	44	MA18	9, 10	MA27X1	10	MA40X1-1/8	10
L225x1-3/8.....	44	MA18X1/2	10	MA27X1/2.....	10	MA40X1/2.....	10
L225x1-3/8KW.....	44	MA18X3/4	10	MA27X3/4.....	10	MA40X3/4	10
L225x1-3/16.....	44	MA18X5/8.....	10	MA27X5/8.....	10	MA40X5/8.....	10
L225x1-5/8.....	44	MA20	9, 10	MA27X7/8.....	10	MA40X7/8.....	10
L225x1-5/16.....	44	MA20X1/2	10	MA28	9, 10	MA40X15/16.....	10
L225x1-7/8.....	44	MA20X3/4.....	10	MA28X1	10	MA43	9, 10
L225x1-7/16.....	44	MA20X5/8.....	10	MA28X1-1/8	10	MA43X1	10
L225x1-9/16.....	44	MA20X7/8.....	10	MA28X1/2.....	10	MA43X1-1/8	10
L225x1-11/16.....	44	MA21	9, 10	MA28X3/4.....	10	MA43X1/2.....	10
L225x1-13/16.....	44	MA21X1/2.....	10	MA28X5/8.....	10	MA43X3/4.....	10
L225x1-15/16.....	44	MA21X3/4.....	10	MA28X7/8.....	10	MA43X5/8.....	10
L225x1KW3/16	44	MA21X5/8.....	10	MA30	9, 10	MA43X7/8.....	10
L225x2.....	44	MA22	9, 10	MA30X1	10	MA45	9, 10
L225x2-1/2.....	44	MA22X1/2.....	10	MA30X1-1/8	10	MA45X1	10
L225x2-1/4.....	44	MA22X3/4.....	10	MA30X1/2.....	10	MA45X1-1/8	10
L225x2-1/8.....	44	MA22X5/8.....	10	MA30X3/4.....	10	MA45X1/2.....	10
L225x2-1/16.....	44	MA22X7/8.....	10	MA30X5/8.....	10	MA45X3/4.....	10
L225x2-3/8.....	44	MA23	9, 10	MA30X7/8.....	10	MA45X5/8.....	10
L225x2-3/16.....	44	MA23X1	10	MA33	9, 10	MA45X7/8.....	10
L225x2-5/8.....	44	MA23X1/2.....	10	MA33X1	10	MA48	9, 10

PART NUMBER INDEX

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE & BUSH TYPE

FRACTIONAL HORSEPOWER SERIES (F.H.P.)

ADJUSTABLE PITCH SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
MA48X1	10	MA60X1-1/8	10	MA73X1-7/16	10	MA98X1	10
MA48X1-1/8	10	MA60X1/2	10	MA73X3/4	10	MA98X3/4	10
MA48X1/2	10	MA60X1-3/16	10	MA73X5/8	10	MA100	9, 10
MA48X3/4	10	MA60X3/4	10	MA73X7/8	10	MA100X1	10
MA48X5/8	10	MA60X5/8	10	MA78	9, 10	MA100X3/4	10
MA48X7/8	10	MA60X7/8	10	MA78X1	10	MA100X5/8	10
MA48X15/16	10	MA60X15/16	10	MA78X1-1/8	10	MA100X7/8	10
MA50	9, 10	MA63	9, 10	MA78X3/4	10	MA103	9, 10
MA50X1	10	MA63X1	10	MA78X5/8	10	MA103X1	10
MA50X1-1/8	10	MA63X1-1/8	10	MA78X7/8	10	MA103X3/4	10
MA50X1/2	10	MA63X1/2	10	MA80	9, 10	MA103X5/8	10
MA50X1-3/16	10	MA63X1-3/16	10	MA80X1	10	MA108	9, 10
MA50X3/4	10	MA63X3/4	10	MA80X1-1/4	10	MA108X1	10
MA50X5/8	10	MA63X5/8	10	MA80X1-1/8	10	MA110	9, 10
MA50X7/8	10	MA63X7/8	10	MA80X1/2	10	MA110X1	10
MA53	9, 10	MA63X15/16	10	MA80X3/4	10	MA110X3/4	10
MA53X1	10	MA65	9, 10	MA80X5/8	10	MA113	9, 10
MA53X1-1/8	10	MA65X1	10	MA80X7/8	10	MA113X1	10
MA53X1/2	10	MA65X1-1/8	10	MA83	9, 10	MA113X3/4	10
MA53X1-3/16	10	MA65X1/2	10	MA83X1	10	MA113X7/8	10
MA53X3/4	10	MA65X3/4	10	MA83X1-1/8	10	MA120	9, 10
MA53X5/8	10	MA65X5/8	10	MA83X1/2	10	MA120X1	10
MA53X7/8	10	MA65X7/8	10	MA83X1-3/16	10	MA120X1/2	10
MA55	9, 10	MA68	9, 10	MA83X3/4	10	MA120X3/4	10
MA55X1	10	MA68X1	10	MA83X5/8	10	MA120X5/8	10
MA55X1-1/8	10	MA68X1-1/8	10	MA83X7/8	10	MA120X7/8	10
MA55X1/2	10	MA68X3/4	10	MA88	9, 10	MA123	9, 10
MA55X1-3/16	10	MA68X5/8	10	MA88X1	10	MA123X1	10
MA55X3/4	10	MA70	9, 10	MA88X1-1/8	10	MA123X3/4	10
MA55X5/8	10	MA70X1	10	MA88X3/4	10	MA123X5/8	10
MA55X7/8	10	MA70X1-1/8	10	MA90	9, 10	MA133	9, 10
MA55X15/16	10	MA70X1/2	10	MA90X1	10	MA133X1	10
MA58	9, 10	MA70X1-3/16	10	MA90X3/4	10	MA133X3/4	10
MA58X1	10	MA70X3/4	10	MA90X5/8	10	MA143	9, 10
MA58X1-1/8	10	MA70X5/8	10	MA93	9, 10	MA143X1	10
MA58X1/2	10	MA70X7/8	10	MA93X1	10	MA143X3/4	10
MA58X1-3/16	10	MA73	9, 10	MA93X1-1/8	10	MA143X5/8	10
MA58X3/4	10	MA73X1	10	MA93X1/2	10	MA143X7/8	10
MA58X5/8	10	MA73X1-1/4	10	MA93X1-3/16	10	MA153	9, 10
MA58X7/8	10	MA73X1-1/8	10	MA93X3/4	10	MA153X1	10
MA60	9, 10	MA73X1/2	10	MA93X5/8	10	MA153X1-3/8	10
MA60X1	10	MA73X1-3/16	10	MA98	9, 10	MA153X1-7/16	10

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
MA153X3/4.....	10	MB23X1.....	14	MB31X5/8.....	14	MB43X3/4.....	14
MA153X5/8.....	10	MB23X1/2.....	14	MB31X7/8.....	14	MB43X5/8.....	14
MA183.....	9, 10	MB23X3/4.....	14	MB33.....	13, 14	MB43X7/8.....	14
MA183X1.....	10	MB23X5/8.....	14	MB33X1.....	14	MB45.....	13, 14
MA183X1-7/16.....	10	MB23X7/8.....	14	MB33X1-1/8.....	14	MB45X1.....	14
MA183X3/4.....	10	MB24.....	13, 14	MB33X1/2.....	14	MB45X1-1/8.....	14
MAL30.....	17	MB24X1/2.....	14	MB33X3/4.....	14	MB45X1/2.....	14
MAL32.....	17	MB24X3/4.....	14	MB33X5/8.....	14	MB45X3/4.....	14
MAL34.....	17	MB24X5/8.....	14	MB33X7/8.....	14	MB45X5/8.....	14
MAL37.....	17	MB24X7/8.....	14	MB34.....	13, 14	MB45X7/8.....	14
MAL39.....	17	MB25.....	13, 14	MB34X1.....	14	MB48.....	13, 14
MAL42.....	17	MB25X1.....	14	MB34X1-1/8.....	14	MB48X1.....	14
MAL44.....	17	MB25X1-1/8.....	14	MB34X1/2.....	14	MB48X1-1/8.....	14
MAL47.....	17	MB25X1/2.....	14	MB34X3/4.....	14	MB48X1/2.....	14
MAL49.....	17	MB25X3/4.....	14	MB34X5/8.....	14	MB48X3/4.....	14
MAL52.....	17	MB25X5/8.....	14	MB34X7/8.....	14	MB48X5/8.....	14
MAL54.....	17	MB25X7/8.....	14	MB35.....	13, 14	MB48X7/8.....	14
MAL57.....	17	MB26.....	13, 14	MB35X1.....	14	MB48X15/16.....	14
MAL59.....	17	MB26X1.....	14	MB35X1-1/8.....	14	MB50.....	13, 14
MAL62.....	17	MB26X1/2.....	14	MB35X1/2.....	14	MB50X1.....	14
MAL64.....	17	MB26X3/4.....	14	MB35X3/4.....	14	MB50X1-1/8.....	14
MAL67.....	17	MB26X5/8.....	14	MB35X5/8.....	14	MB50X1/2.....	14
MAL69.....	17	MB26X7/8.....	14	MB35X7/8.....	14	MB50X1-3/16.....	14
MAL72.....	17	MB28.....	13, 14	MB38.....	13, 14	MB50X3/4.....	14
MAL77.....	17	MB28X1.....	14	MB38X1.....	14	MB50X5/8.....	14
MAL82.....	17	MB28X1-1/8.....	14	MB38X1-1/8.....	14	MB50X7/8.....	14
MAL87.....	17	MB28X1/2.....	14	MB38X1/2.....	14	MB53.....	13, 14
MAL92.....	17	MB28X3/4.....	14	MB38X3/4.....	14	MB53X1.....	14
MAL97.....	17	MB28X5/8.....	14	MB38X5/8.....	14	MB53X1-1/8.....	14
MAL102.....	17	MB28X7/8.....	14	MB38X7/8.....	14	MB53X1/2.....	14
MAL107.....	17	MB30.....	13, 14	MB40.....	13, 14	MB53X1-3/16.....	14
MAL112.....	17	MB30X1.....	14	MB40X1.....	14	MB53X3/4.....	14
MAL122.....	17	MB30X1-1/8.....	14	MB40X1-1/8.....	14	MB53X5/8.....	14
MAL132.....	17	MB30X1/2.....	14	MB40X1/2.....	14	MB53X7/8.....	14
MAL142.....	17	MB30X3/4.....	14	MB40X1-3/16.....	14	MB55.....	13, 14
MAL152.....	17	MB30X5/8.....	14	MB40X3/4.....	14	MB55X1.....	14
MAL182.....	17	MB30X7/8.....	14	MB40X5/8.....	14	MB55X1-1/4.....	14
MB20.....	13, 14	MB31.....	13, 14	MB40X7/8.....	14	MB55X1-1/8.....	14
MB20X1/2.....	14	MB31X1.....	14	MB43.....	13, 14	MB55X1-3/16.....	14
MB20X3/4.....	14	MB31X1-1/8.....	14	MB43X1.....	14	MB55X3/4.....	14
MB20X5/8.....	14	MB31X1/2.....	14	MB43X1-1/8.....	14	MB55X5/8.....	14
MB23.....	13, 14	MB31X3/4.....	14	MB43X1/2.....	14	MB55X7/8.....	14

PART NUMBER INDEX

BK² BUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
MB58	13, 14	MB73X3/4	14	MB93X1-1/8	14	MB120X1	14
MB58X1	14	MB75	13, 14	MB93X1-3/8	14	MB120X1-3/16	14
MB58X1-1/8	14	MB75X1	14	MB93X1-7/16	14	MB120X1-7/16	14
MB58X1-3/16	14	MB75X1-1/8	14	MB93X3/4	14	MB128	13, 14
MB58X3/4	14	MB75X1-3/8	14	MB98	13, 14	MB128X1	14
MB58X5/8	14	MB75X3/4	14	MB98X1	14	MB128X1-1/4	14
MB58X7/8	14	MB78	13, 14	MB98X1-1/8	14	MB128X1-1/8	14
MB60	13, 14	MB78X1	14	MB98X1-3/16	14	MB128X1-3/16	14
MB60X1	14	MB78X1-1/4	14	MB98X1-7/16	14	MB128X1-7/16	14
MB60X1-1/8	14	MB78X1-1/8	14	MB98X3/4	14	MB128X3/4	14
MB60X1/2	14	MB78X1-3/8	14	MB98X7/8	14	MB138	13, 14
MB60X1-3/16	14	MB78X1-3/16	14	MB98X15/16	14	MB138X1	14
MB60X3/4	14	MB78X1-7/16	14	MB100	13, 14	MB138X1-1/8	14
MB60X5/8	14	MB78X3/4	14	MB100X1	14	MB138X1-3/16	14
MB60X7/8	14	MB78X5/8	14	MB100X1-1/8	14	MB138X1-7/16	14
MB63	13, 14	MB78X7/8	14	MB100X1-3/8	14	MB138X3/4	14
MB63X1	14	MB80	13, 14	MB100X1-3/16	14	MB158	13, 14
MB63X1-1/8	14	MB80X1	14	MB100X3/4	14	MB158X1	14
MB63X3/4	14	MB80X1-1/8	14	MB100X5/8	14	MB158X1-1/4	14
MB63X5/8	14	MB80X3/4	14	MB103	13, 14	MB158X1-1/8	14
MB65	13, 14	MB80X7/8	14	MB103X1	14	MB158X1-3/16	14
MB65X1	14	MB83	13, 14	MB108	13, 14	MB158X1-7/16	14
MB65X1-1/8	14	MB83X1	14	MB108X1	14	MB188	13, 14
MB65X3/4	14	MB83X1-1/8	14	MB108X1-1/8	14	MB188X1	14
MB65X5/8	14	MB83X1-3/8	14	MB108X1-3/8	14	MB188X1-1/4	14
MB65X7/8	14	MB83X1-7/16	14	MB108X1-3/16	14	MB188X1-3/16	14
MB68	13, 14	MB83X3/4	14	MB108X1-7/16	14	MB188X1-7/16	14
MB68X1	14	MB88	13, 14	MB108X3/4	14	MBL31	19
MB68X1-1/8	14	MB88X1	14	MB110	13, 14	MBL33	19
MB68X1-3/16	14	MB88X1-1/8	14	MB110X1	14	MBL35	19
MB68X3/4	14	MB88X1-3/16	14	MB110X1-7/16	14	MBL37	19
MB68X5/8	14	MB88X1-7/16	14	MB113	13, 14	MBL39	19
MB70	13, 14	MB88X3/4	14	MB113X1	14	MBL42	19
MB70X1	14	MB88X5/8	14	MB113X1-7/16	14	MBL44	19
MB70X1-1/8	14	MB88X7/8	14	MB113X3/4	14	MBL47	19
MB70X1-3/16	14	MB88X15/16	14	MB118	13, 14	MBL49	19
MB70X1-7/16	14	MB90	13, 14	MB118X1	14	MBL52	19
MB70X3/4	14	MB90X1	14	MB118X1-1/4	14	MBL54	19
MB73	13, 14	MB90X1-7/16	14	MB118X1-3/16	14	MBL57	19
MB73X1	14	MB90X3/4	14	MB118X1-7/16	14	MBL59	19
MB73X1-1/8	14	MB93	13, 14	MB118X3/4	14	MBL62	19
MB73X1-3/16	14	MB93X1	14	MB120	13, 14	MBL64	19

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
MBL67	19	MFAL114X1	22	MVS190X1-5/8	31	P2X1-3/4	4
MBL69	19	MFAL114X3/4	22	MVS190X1-7/8	31	P2X1-3/8	4
MBL72	19	MFAL124	22	MVS210	31	P2X1-3/8KW3/8	4
MBL74	19	MFAL124X1	22	MVS210X1-3/8	31	P2X1-3/16	4
MBL77	19	MFAL124X3/4	22	MVS210X1-5/8	31	P2X1-5/8	4
MBL82	19	MFAM144	22	MVS210X1-7/8	31	P2X1-5/16	4
MBL87	19	MFAM144X1	22	MVS210X2-1/8	31	P2X1-7/16	4
MBL92	19	MVL25	25	MVS230	31	P2X1-9/16	4
MBL97	19	MVL25X1/2	25	MVS230X1-3/8	31	P2X1-11/16	4
MBL102	19	MVL25X5/8	25	MVS230X1-5/8	31	P2X3/4	4
MBL107	19	MVL30	25	MVS230X1-7/8	31	P2X7/8	4
MBL112	19	MVL30X1/2	25	MVS230X2-1/8	31	P2X13/16	4
MBL117	19	MVL30X5/8	25	P1X1	4	P2X15/16	4
MBL127	19	MVL34	25	P1X1-1/2	4	Q1X1	5
MBL137	19	MVL34X1/2	25	P1X1-1/4	4	Q1X1-1/2	5
MBL147	19	MVL34X3/4	25	P1X1-1/8	4	Q1X1-1/4	5
MBL157	19	MVL34X5/8	25	P1X1-1/16	4	Q1X1-1/8	5
MBL187	19	MVL40	25	P1X1/2	4	Q1X1-1/16	5
MFAL5	22	MVL40X1/2	25	P1X1-3/4	4	Q1X1-3/4	5
MFAL54X1	22	MVL40X3/4	25	P1X1-3/8	4	Q1X1-3/8	5
MFAL54X3/4	22	MVL40X5/8	25	P1X1-3/8KW3/8	4	Q1X1-3/8KW3/8	5
MFAL54X5/8	22	MVL40X7/8	25	P1X1-3/16	4	Q1X1-3/16	5
MFAL64	22	MVL44	25	P1X1-5/8	4	Q1X1-5/8	5
MFAL64X1	22	MVL44X1/2	25	P1X1-5/16	4	Q1X1-5/16	5
MFAL64X3/4	22	MVL44X3/4	25	P1X1-7/16	4	Q1X1-7/8	5
MFAL64X5/8	22	MVL44X5/8	25	P1X1-9/16	4	Q1X1-7/16	5
MFAL74	22	MVL44X7/8	25	P1X1-11/16	4	Q1X1-9/16	5
MFAL74X1	22	MVL44X14MM	25	P1X3/4	4	Q1X1-11/16	5
MFAL74X3/4	22	MVL44X19MM	25	P1X5/8	4	Q1X1-13/16	5
MFAL74X5/8	22	MVS130	31	P1X7/8	4	Q1X1-15/16	5
MFAL84	22	MVS130X1-1/8	31	P1X9/16	4	Q1X2	5
MFAL84X1	22	MVS130X1-3/8	31	P1X11/16	4	Q1X2-1/2	5
MFAL84X3/4	22	MVS150	31	P1X13/16	4	Q1X2-1/4	5
MFAL84X5/8	22	MVS150X1-1/8	31	P1X15/16	4	Q1X2-1/8	5
MFAL94	22	MVS150X1-3/8	31	P1X21/32	4	Q1X2-1/16	5
MFAL94X1	22	MVS150X1-5/8	31	P1X25/32	4	Q1X2-3/8	5
MFAL94X3/4	22	MVS170	31	P1X31/32	4	Q1X2-3/16	5
MFAL94X7/8	22	MVS170X1-1/8	31	P2X1	4	Q1X2-5/8	5
MFAL104	22	MVS170X1-3/8	31	P2X1-1/2	4	Q1X2-5/16	5
MFAL104X1	22	MVS170X1-5/8	31	P2X1-1/4	4	Q1X2-7/16	5
MFAL104X3/4	22	MVS190	31	P2X1-1/8	4	Q1X2-9/16	5
MFAL114	22	MVS190X1-3/8	31	P2X1-1/16	4	Q1X2-11/16	5

PART NUMBER INDEX

BRUSHINGS & HUBS

LIGHT DUTY FIXED BORE
& BUSH TYPE

FRACTIONAL HORSEPOWER
SERIES (F.H.P.)

ADJUSTABLE PITCH
SHEAVES

SPLIT TAPER SHEAVES

STARFLEX COUPLINGS

PART NUMBER INDEX

PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE	PART NUMBER	PAGE
Q1X3/4.....	5	R1X1-7/8	6	R2X1-15/16	6		
Q1X5/8.....	5	R1X1-7/16	6	R2X2.....	6		
Q1X7/8.....	5	R1X1-9/16	6	R2X2-1/2	6		
Q1X13/16.....	5	R1X1-11/16	6	R2X2-1/4	6		
Q1X15/16.....	5	R1X1-13/16	6	R2X2-1/8	6		
Q2X1	5	R1X1-15/16	6	R2X2-1/16	6		
Q2X1-1/2	5	R1X2.....	6	R2X2-3/4	6		
Q2X1-1/4	5	R1X2-1/2	6	R2X2-3/8	6		
Q2X1-1/8	5	R1X2-1/4	6	R2X2-3/16	6		
Q2X1-1/16	5	R1X2-1/8	6	R2X2-5/8	6		
Q2X1-3/4	5	R1X2-1/16	6	R2X2-5/16	6		
Q2X1-3/8	5	R1X2-3/4	6	R2X2-7/8	6		
Q2X1-3/8KW3/8.....	5	R1X2-3/8	6	R2X2-7/16	6		
Q2X1-3/16	5	R1X2-3/16	6	R2X2-9/16	6		
Q2X1-5/8	5	R1X2-5/8	6	R2X2-11/16	6		
Q2X1-5/16	5	R1X2-5/16	6	R2X2-13/16	6		
Q2X1-7/8	5	R1X2-7/8	6	R2X2-15/16	6		
Q2X1-7/16	5	R1X2-7/16	6	R2X3.....	6		
Q2X1-9/16	5	R1X2-9/16	6	R2X3-1/2	6		
Q2X1-11/16.....	5	R1X2-11/16	6	R2X3-1/4	6		
Q2X1-13/16.....	5	R1X2-13/16	6	R2X3-1/8	6		
Q2X1-15/16.....	5	R1X2-15/16	6	R2X3-3/8	6		
Q2X2.....	5	R1X3.....	6	R2X3-3/16	6		
Q2X2-1/2	5	R1X3-1/2	6	R2X3-5/8	6		
Q2X2-1/4	5	R1X3-1/4	6	R2X3-7/16	6		
Q2X2-1/8	5	R1X3-1/8	6	VP68	29		
Q2X2-1/16	5	R1X3-1/16	6				
Q2X2-3/8	5	R1X3-3/4	6				
Q2X2-3/16	5	R1X3-3/8	6				
Q2X2-5/8	5	R1X3-3/16	6				
Q2X2-5/16	5	R1X3-5/8	6				
Q2X2-7/16	5	R1X3-7/16	6				
Q2X2-9/16	5	R1X3-11/16	6				
R1X1-1/2	6	R2X1-1/2	6				
R1X1-1/4	6	R2X1-3/4	6				
R1X1-1/8	6	R2X1-3/8	6				
R1X1-3/4	6	R2X1-5/8	6				
R1X1-3/8	6	R2X1-7/8	6				
R1X1-3/8KW3/8.....	6	R2X1-7/16	6				
R1X1-3/16	6	R2X1-9/16	6				
R1X1-5/8	6	R2X1-11/16	6				
R1X1-5/16	6	R2X1-13/16	6				

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